

**भारत सरकार/GOVERNMENT OF INDIA  
रेल मंत्रालय/MINISTRY OF RAILWAYS  
(रेलवे बोर्ड)/(RAILWAY BOARD)**

सं/No.2021/Track-I(P)/BI

दिनांक/Date: 3 / .03.2021

**The Deputy General Manager (Marketing)  
Steel Authority of India Ltd.  
Ispat Bhavan, 40, J.L. Nehru Road,  
Kolkata.**

**विषय/Sub: Bulk Indent for 52kg 880 grade and 60E1 R-260 grade & 60E11175HT grade Rails for the year 2021-22.**

An Indent (tentative) for the supply of 60kg (60E1 profile) rails to be effected from 01.04.2021 for Open Line & Construction units of all Zonal Railways and PSUs is placed herewith. The requirement of necessary planning orders may please be issued advising the Railways concerned, Deputy Director/Steel (G), Railway Board, 3, Koilaghat Street, Kolkata and this office.

2. Railways are being advised to place necessary indents directly on you and your plant for the under mentioned quantity in the prescribed form of JPC together with detailed consignee instructions.

<u>Section of rails</u>	<u>Quantity</u>
60kg/90UTS 60E1 R-260 grade	9,39,313 MT
60kg/110UTS 60E1 1175HT grade	2,22,352 MT
52kg/90UTS 880 grade	36,065 MT
<b>Total =</b>	<b>11,97,730 MT</b>

3. While conveying the planning orders to your steel plant, they may please be advised to adhere to the following:
- The steel plant should incorporate in their work order the distinguishing code letters applicable to each open line and construction department for identification and reference.
  - The planning orders issued for a particular year may be operated only up to the last date of the financial year, and the quantity outstanding on that date will be treated as cancelled.
  - The plants should adhere to the production schedule issued by the Railway Board in consultation with them as far as possible.
  - All rails will be supplied fully in undrilled conditions and the Railways will make provisions accordingly in their purchase order.
  - In certain unavoidable circumstances, the inter Railway allotment may have to be altered. In such cases this office will advise the steel plants and all concerned regarding the amendments that may be necessary.
  - Railways have decided to purchase only 60 E1 R-260, 60 E1 1175HT and 52 kg 880 grade rails, as per IRS:T-12/2009 Specifications (Prime Rails) with upto date correction slips during 2021-2022 and you are free to sell other rails to non Railway consumer and need not obtain prior clearance from this Ministry.

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- (vii) The rails should be supplied by SAIL/BSP, strictly as per IRS:T-12/2009, as advised by RDSO, along with latest amendment, duly tested with on line USFD testing machine. The clearance for testing the rails has already been given by RDSO vide their letter No. CT/SPECN/T-12 dated 4.5.99 and all the instructions in the letter must be adhered to while manufacturing and inspecting rails. For clearing stock of 880 grade 60kg/m UIC profile rails (manufactured in FY 2020-21), SAIL is required to seek dispensation from Additional Member/Civil Engineering, Railway Board.
- (viii) It is further advised that supply of 13m/26m rails in a month shall not exceed pro-rata quantity for a month. SAIL should make necessary modification in the rail mill accordingly.
- (ix) In case of supply of rejected/defective rails recoveries shall be made as per Railway's codal provisions.
- (x) This Bulk Indent is for 11,61,665 MT of 60kg rails for Open Line & Construction of all Zonal Railways and PSUs. The requirement of 52 Kg rails is 36,065 MT for Open Line & Construction of all Zonal Railways and PSUs. This supply is to be made as per MoU between IR and SAIL. However, Indian Railway may review MoU with SAIL in due course of time.
- (xi) Accounting process for billing shall be as per Board's letter dated 01.06.2020, 15.01.2021 and 22.03.2021 or latest instructions as per Railway Board.
- (xii) The following terms may please be incorporated in the planning order:  
It is, hereby declared that:
- Financial arrangements acceptable to plant will be made by Railways on receipt of Performa invoice and the order booked will not be cancelled or suspended on any account.
  - Steel materials indented above are required for the purchase of maintenance and construction of Railway stock track and will be consumed on Indian Railways and will not be resold without the prior approval of Iron and Steel Controller.

Yours faithfully,



**(Anurag Yadav)**  
**Director/Track (P)**  
**Railway Board**  
**Phone: 011-23073358**  
**Email: anurag.yadav17@gov.in**

सं/No.2021/Track-I(P)/BI

दिनांक/Date: 31.03.2021

प्रतिलिपि/Copy to:

1. The General Managers, All Indian Railways.
2. The Chief Administrative Officers, All Construction Units.
3. The Chief Track Engineers, All Indian Railways.
4. The FA&CAOs, All Indian Railways.
5. The General Managers CORE, CLW & RCF.
6. The General Managers(MTP), Kolkata, Mumbai, Chennai.
7. The Managing Director, RVNL, New Delhi.
8. JT. Development Commissioner for iron & Steel, 234/4 Acharya Jagdish Bose Road, Kolkata.
9. The Joint Plant Committee, Ispat Niketan, 52/1A Ballygunge, Circular Road, Kolkata-700019.
10. The General Manager (Marketing), Bhilai Steel Plant, Bhilai.
11. M/s. RITES Ltd., RITES Bhawan, Plot No.1, Sector 29, Gurgaon-122001.

Railways may please note that the indent of in the appropriate form (7 copies) should be placed directly on SAIL/BSP in respect of aforesaid rails to reach them by 01.04.2020.

In the endorsement to FA & CAO request should be made to effect payment against the usual documents sent by the Steel Plant. In the endorsement to M/s. RITES Bhawan, Plot No. 1, Sector 29, Gurgaon-122001 a request should be made to arrange inspection of materials included in the indent treating the indents as indent cum purchase order. Please treat this as most urgent.



(Anurag Yadav)  
Director/Track (P)  
Railway Board

## Bulk Indent Details of Rails for 2021-22

Issued on .03.2021

Figs in MT

A-1												
SN	Rly/ Unit	BI Quantity										Total BI
		60/ E1 R-260 Gr			60/E1 1175HT Gr			60kg total	52 kg 880 Gr		52 kg total	
		260m	13m/ 26m	Total	260m	13/ 26m	Total		13m	26m		
1	CR	46228	11557	57785	11557	2889	14446	72231	3117	779	3897	76127
2	ER	14690	3673	18363	3673	918	4591	22953	900	225	1125	24078
3	ECR	16851	4213	21064	4213	1053	5266	26330	614	154	768	27097
4	ECoR	26008	6502	32510	6502	1626	8128	40638	0	0	0	40638
5	NR	55251	13813	69063	13813	3453	17266	86329	5278	1319	6597	92926
6	NCR	26815	6704	33519	6704	1676	8380	41899	1627	407	2033	43933
7	NER	7549	1887	9437	1887	472	2359	11796	0	0	0	11796
8	NFR	17998	4499	22497	4499	1125	5624	28122	2809	702	3512	31633
9	NWR	15454	3863	19317	3863	966	4829	24146	1564	391	1955	26101
10	SR	24987	6247	31234	6247	1562	7808	39042	2218	555	2773	41815
11	SCR	33456	8364	41820	8364	2091	10455	52275	2044	511	2556	54830
12	SER	45615	11404	57019	11404	2851	14255	71273	62	16	78	71351
13	SECR	9314	2328	11642	2328	582	2911	14553	830	208	1038	15591
14	SWR	12986	3246	16232	3246	812	4058	20290	2435	609	3044	23334
15	WR	17248	4312	21560	4312	1078	5390	26950	2621	655	3277	30227
16	WCR	14985	3746	18732	3746	937	4683	23414	1580	395	1975	25389
Sub Total (OL)		385434	96359	481793	96359	24090	120448	602241	27700	6925	34625	636866

A-2												
SN	Rly/ Unit	BI Quantity										Total BI
		60/ E1 R-260 Gr			60/E1 1175HT Gr			60kg total	52 kg 880 Gr		52 kg total	
		260m	13m/ 26m for yard work	Total	260m	13m/ 26m for yard work	Total		13m	26m		
1	CR	23904	4704	28608	5976	1176	7152	35760	490	0	490	36250
2	ER	10944	2400	13344	2736	600	3336	16680	0	0	0	16680
3	ECR	16032	3264	19296	4008	816	4824	24120	0	0	0	24120
4	ECoR	4320	1248	5568	1080	312	1392	6960	0	0	0	6960
5	NR	9792	1152	10944	2448	288	2736	13680	0	0	0	13680
6	NCR	7104	0	7104	1776	0	1776	8880	409	0	409	9289
7	NER	16320	960	17280	4080	240	4320	21600	0	0	0	21600
8	NFR	13728	288	14016	3432	72	3504	17520	98	0	98	17618
9	NWR	9792	864	10656	2448	216	2664	13320	299	0	299	13619
10	SR	19488	2688	22176	4872	672	5544	27720	0	0	0	27720
11	SCR	22656	7392	30048	5664	1848	7512	37560	33	0	33	37593
12	SER	6816	96	6912	1704	24	1728	8640	0	0	0	8640

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13	SECR	8544	1152	9696	2136	288	2424	12120	16	0	16	12136
14	SWR	18144	1632	19776	4536	408	4944	24720	0	0	0	24720
15	WR	9696	384	10080	2424	96	2520	12600	0	0	0	12600
16	WCR	14880	2880	17760	3720	720	4440	22200	0	0	0	22200
Sub Total (Con)		212160	31104	243264	53040	7776	60816	304080	1345	0	1345	305425
A-3: PSU												
1	RVNL	148704	15648	164352	37176	3912	41088	205440	43		43	205483
2	KRCL	3764	60	3824				3824	0		0	3824
3	MRIDCL	16200	0	16200				16200	0		0	16200
4	IRCON	14640	7920	22560				22560	0		0	22560
5	BITES	3000	4320	7320				7320	52		52	7372
Sub Total (PSU)		186308	27948	214256	37176	3912	41088	255344	95	0	95	255439
Cons. Total		398468	59052	457520	90216	11688	101904	559424	1440	0	1440	560864
G. Total		783902	155411	939313	186575	35778	222352	1161665	29140	6925	36065	1197730

Asymmetrical rails for IR - 20000 MT

ZINC Coated Rails – 2 Lakh MT out of 60kg rails as per table above.

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