



भारत सरकार (GOVERNMENT OF INDIA)
रेल मंत्रालय (MINISTRY OF RAILWAYS)
रेलवे बोर्ड (RAILWAY BOARD)

रेल भवन, रफी मार्ग, नई दिल्ली - 110 001, तारीख 26.03.2025
Rail Bhawan, Rafi Marg, New Delhi-110 001, dated 26 .03.2025

No.2025/RSF/649/2

1. The Principal Chief Mechanical Engineer,
Rail Wheel Factory, Bangalore – 560 064.
2. The Chief Administrative Officer,
Rail Wheel Plant (Bela),
P.O.Arvind Nagar, Distt. Saran,
Bihar – 841 221.
3. M/s Steel Authority of India Ltd.,
Central Marketing Organisation,
Ispat Bhawan, 4th Floor, 40-Jawahar
Lal Nehru Marg, Kolkata – 700 071.
4. CEO, Forged Wheel Plant, MCF,RBL
5. GM, MSF/Ishapore
6. The Principal Chief Materials Manager,
All Indian Railways & P/Units.

Sub: Allocation of the 1st Quarterly WTA Items on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela, FWP/MCF/RBL and MSF/Ishapore of FY 2025-26 (April-June, 2025).

Allocations of WTA items for the 1st Quarter i.e. April-June, 2025 of FY 2025-26 planned on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela, FWP/MCF/RBL and MSF/Ishapore are attached at Annexure I - RWF/Bangalore, Annexure II – SAIL/DSP, Annexure III – RWP/Bela, Annexure IV- FWP/MCF and Annexure-V- MSF/Ishapore respectively for compliance and necessary action. The Minutes have been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the minutes kindly click on “Ministry of Railways”, then click on “Railway Board”, then click on “About Indian Railways” Tab., then click on “Railway Board Directorates”, then click on “Stores”. Then finally click on “Conferences/Meetings” to open the page containing the minutes of the Meeting.

Please ensure that the statement of requirements of WTA items for the Quarter-II/2025-26 (July-September, 2025) reach this office latest by 15.06.2025 positively through iMMS. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow)

Encl.:- As above.

S.K. Verma
(S.K. Verma)

Director Railway Stores (M)

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Copy forwarded for information and necessary action to:-

1. PCMEs, All Indian Railways and Production Units.
2. Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. M(T&RS),AM(RS),AM(PU),AM(ME),AM(Tr.),PED/RS(S),EDME(PU&W),EDME/Fr.,EDEE/RS-I,EDEE/RS-II,EDME/Chg.,EDF/S,DF/S,DME(Tr.),DEE/RS,DME(P)-I, JDME(PU).
4. CMM (BI), Eastern Railway, Fairlie Place, Kolkata -700 001.
5. GM (iMMS), CRIS, Chanakyapuri, New Delhi-110 021.

Minutes of the Q1 (i.e. April-June, 2025) WTA Meeting held on

19.03.2025 at Rail Bhavan, New Delhi.

Present:

RAILWAY BOARD: AM/RS, PED/RS(S), EDRS(RS), EDME/PU&W, EDF/S, DF/S, DRS(M),
DME/Traction and JDME/PU,.

RAILWAY UNITS: CMMs/DyCMMs of Zonal Railways & Production Units.

PLANTS: PCME/RWF, PCME/RWP, PCMM/RWF, PCMM/RWP, CWM/FWP,
CGM/SAIL/DSP, AGM/MSF, DGM/MSF.

1.0 Railway Board:-

- RWF may plan to manufacture around 4000 LHB axles in Q1 FY 2025-26. RWF may also plan 4000 nos per quarter for the remaining three quarters also. Coverage for LHB axles has been made on 2 indigenous firms i.e. on M/s MSF and M/s Bonatrans. In case RWF is unable to take up LHB axle, then that quarter will be offloaded to trade.
- FWP/MCF has started regular production of LHB wheels. As import contracts have been placed by taking into consideration of supplies from FWP/MCF also, FWP/MCF is requested to supplement supply of wheels to ZRs/PUs as per allocation from Board through their own transportation contract.
- RB is not able to place PO on FWP/MCF for WDP-4 loco wheel & LHB wheel due to non-availability of Transfer price. Finance is not vetting PO without valid transfer price. Matter is to be sorted out on priority by FWP/MCF as large no of wheels is lying unaccounted.
- M/s MSF is advised to enhance production of axles up to 3000 axles per month and to dispatch axles as per quarterly allocation. During Q1 FY 2025-26, MSF is advised to dispatch axles, especially LHB axles on priority as per allocation by RB.
- Railways are still submitting exaggerated quarterly WTA demands, which are on much higher side as compared to their AAC. Railways are advised to arrange to enhance their annual AAC realistically in coordination with user department.
- As requested by RWF, 3750 nos of Box N Wheels and 800 nos of EMU(TC) axles has been allocated in Q4 FY 2024-25, instead of Q1 FY 2025-26. Accordingly, quantity has been reduced in Q1 FY 2025-26.
- Railway Board informed that contract for 50,000 Box N axles has been issued. Supply of 1st lot is expected to commence from April 2025 onwards.
- Railway Board advised Zonal Railways to dispatch WTA scrap for requirement of RWF and RWP and coordinate with RWF and RWP for timely dispatch.



- The matter regarding proper packing of wheels and axles has been raised multiple times in various meetings taken by Board members. M/s SAIL has agreed to supply Loco/EMU wheels with packing for safety during transportation and unloading. First dispatch of loco wheels from SAIL in packed conditions is also expected shortly. PU dte was also requested to standardize packing conditions of wheels and axles, supplied by RWP and FWP.
- SAIL needs to improve compliance of Wheels & Axles allotted during previous WTA meetings uniformly.
- Railway Board had placed PO on M/s SAIL for 200 nos Vande Bharat wheels (100 nos each of TC and MC) in year 2022. M/s SAIL informed that they are in touch with RDSO and have requested them for manual NDT testing instead of online, for the time being. M/s SAIL was advised to expedite the matter with RDSO and arrange online NDT testing at DSP plant at the earliest and start supplying wheels to ICF in Q1 itself.
- As per projection given by various zonal railways and PUs, the requirement is broadly estimated for the Q1 FY 2025-26 as:

(i) Cast Wheels	-	21599
(ii) Forged Wheels-	-	22817
(iii) Axles (Loose)	-	19408
(iv) Wheel Sets	-	30000

2.0 RWF:-

- Excess WTA allotment than proportionate quarter production target leads to improper material planning.
- RWF has requested RB vide letter dated 17.10.2024 to divert 5000 nos of Trade wheels directly to ZRs against their Q3 FY 2024-25 WTA loose wheel requirement. In this regard, it was informed by Board that concerned PCMEs were asked for its usability as both are having different Bore Diameter. No comments received yet and imported wheels could not be diverted to ZRs.
- RB is once again requested to provide a breakup of Wheelsets required from RWF vis-à-vis RWF production capacity in FY 2026-27 and FY 2027-28, for immediate material planning (GMB and Blooms). PU dte informed that it has now been provided for FY 2025-26.
- RB was requested to ensure uniform and regular supply of planned 20,500 BOXN axles from trade at the rate of min 1,800 axles per month in FY 2025-26.
- Excess allotment of loose wheels and loose axles in WTA in comparison to production programme will result in shortfall of finished axles/wheels for wheel sets which will have to be compensated from trade.
- Requested to ensure adequate supply of WTA scrap to RWF.



3.0 RWP/Bela:-

- Informed that Plant will remain under shutdown from 15.03.2025 to 31.03.2025 for yearly maintenance. It was requested to issue WTA allocations for Q1 FY 2025-26 in line with Production Plan 2025-26.
- Requested to advise zonal railways to send WTA scrap on priority.

4.5 FWP/MCF:-

- Informed that they have stock of 2437 nos of LHB wheels and 339 nos of WDP-4 wheels.
- Informed that transportation contract for longer distances has been finalized for transporting the wheels to other Railways.

4.0 SAIL/DSP :-

- Informed that they supply the wheels in proper packing conditions to Railways.
- They will improve the dispatch of critical items like BG Chg wheels and ICF axles in Q1 FY 2025-26 in addition to their regular supply of wheels of WAG 9/ S profile etc.
- Informed that they will supply the wheels and axles uniformly during the quarter.

5.0 M/s MSF :-

- They informed that payment of LHB axles already supplied by MSF is still pending with many Railways.
- MSF was advised to dispatch various types of axles to Railways in accordance with quarterly allotment.

5.0 After the deliberation, the following actionable points emerged:-

- RWF is requested to supply LHB axles in Q1 FY 25-26 quarter as per allocation from Railway Board. Being critical item and insufficient indigenous capacity available, RWF may plan to manufacture LHB axles to the tune of around 4000 nos only per quarter. RWF may advise RB in case of any maintenance related issues, etc. which may hamper supply of LHB/Loco Axles.
- M/s SAIL was advised to improve the compliance of dispatch of WTA items. It was also advised to supply wheels as per standard packing.
- SAIL to give compliance of two developmental POs of Vande Bharat wheels.

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- South Central Railway is giving requirement of small quantity of wheels and axles for Vande Bharat (VB) trains. SCR is requested to confirm requirement, in consultation with user department and if these items are required, that may be arranged from ICF.
- NFR has been submitting requirement of Narrow Gauge (NG) wheels in different drawing than what is required by NR for Kalka-Shimla line. Being small quantity, they were advised either to coordinate with M/s SAIL and NR for unification of drawing to get supply from M/s SAIL or to float local tender to arrange supply through trade.
- Vande Bharat wheels have been allocated to M/s SAIL. M/s SAIL is advised to supply Vande Bharat wheels on priority to ICF after clearance from RDSO in regard to NDT testing.
- M/s MSF is required to supply all type of axles in Q1 FY 2025-26 strictly as per allocation given by Railway Board. All Railways are advised to sort out the issue of pending payment of MSF on priority.
- Railways are advised to ensure adequate supply of WTA scrap to RWF and RWP.
- FWP/MCF is advised to give LHB wheels and WDP-4 wheels to Railways as per allocation from Railway Board, through their own transportation contract. FWP may also plan to develop wheels for WAG-9 locomotives and Vande Bharat to augment indigenous capacity of these critical items.

6.0 All units i.e. RWF, RWP, FWP/RBL, M/s MSF and M/s SAIL are requested to send monthly position of dispatch of various WTA items invariably to mail drsmrb2020@gmail.com by 1st week of every month.

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ANNEXURE-I

Allocation sheet for supply of WTA items for the 1st.Quarter i.e. April to June FY 2025-26 on RWF/Bangalore

S.NO.	DRAWING & DESCRIPTION	RLYs/ PUs	Qty Planned	Consignee
WHEELS				
1	Wheel disc. Box'N' Type to Drg No. W/WL- 4764 /R (WAP/SK/M-153) (PL No. 38064510)	ER	150	DY.CMM/ER/JMP
		ECR	75	BOX N DDU
		NER	75	DY.CMM/D/IZN
		NCR	225	DY.CMM/GSD/JHS
		NR	900	Dy.CMM/JUDW
		NFR	150	DY.CMM/NBQ
		NWR	75	SMM/LOCO/BIKANER
		SCR	150	Dy.CMM/M&G/RYPs
		SECR	75	Dy.CMM/RWSS/R
		WCR	225	DY.CMM/WRS/KOTA
		WR	150	DY.CMM/DHD
		TOTAL	2250	
2	840 dia Wheel for BLC Wagon to Drg No. CONTR-9404-S-13 Alt.3. (PL No. 38064558) (WCR-PL NO. 38060036)	CR	116	SMM/Kurduwadi
		ER	348	DY.CMM/ER/LLH
		NCR	812	DY.CMM/GSD/JHS
		NFR	99	DY.CMM/NBQ
		NR	1400	DY.CMM/JUDW
		SCR	198	DY.CMM/M&G/RYPs
		SECR	99	Dy.CMM/RWSS/R
		SR	99	DY.CMM/CSD/PER,
		SWR	99	DY.CMM/MGSD/AP
		WCR	222	Dy.CMM/WRS/KOTA
		WR	297	DY.CMM/DHD
		Total	3789	
3	Solid Cast Wheel for milk Tank Wagon to Drg. No. WAP/SK/M- 155 alt-b spec IRS R-19/93.(PL NO.3806N01)	WR	50	SSE/WHEEL/PL
		Total	50	
4	1000 mm Cast wheel for DBKM and BVZC Wagons as per Drg. No. RWF-W-117 latest alt. (PL NO.38060061,(Non Stock NR- 950112400237)	NCR	14	DY.CMM/GSD/JHS
		NR	800	NS-SSE/WHEEL SHOP/JUDW
		Total	814	
	Total No. of wheels		6903	
AXLES				
1	Rough Turned Axle for WDG-4, WDG-4B, WDG-4D, WDP-4, WDP-4D, WDP-4B to DLW Drg No. 40077315 (DLW pt no. 17230019) PL No. 17230019	CR	24	DY.CMM/Parel
		NR	13	9-Dy.CMM/DSL/CB 4-Dy.CMM/ASR
		NFR	75	DY.CMM/NBQ
		NWR	9	1-DY.CMM/GSD/Jodhpur 8-AMM/DSL/AII
		SECR	5	EMD/Loco/R



		SR	26	10-DY.CMM/MSD/GOC 16-SSE/WS/GOC(NS)
		SWR	13	SMM/MSD/UBL
		BLW	5	BLW
		Total	170	
2	Rough Tuned Axle for WAG-7 to Drg No. 06/02/11/02 with latest amdt. (PL No. 25062050)	CR	30	DY.CMM/ACL/Bhusawal
		WR	18	DY.CMM/DHD
		Total	48	
3	Rough Tuned Axle (3-Phase) for WAP-5 to Drg No. 1210-01.311-025 with latest amdt. (PL No 29050091)	CR	40	Dy.CMM/ACL/BHUSAWAL
		NR	40	Dy.CMM/DSL/CB
		Total	80	
4	Rough Tuned Axle (3-Phase) for WAG-9 & WAP-7 to Drg No. 1209-01-011-002 with latest amdt. (PL No 29050042)	CR	200	140-DY.CMM/ACL/BHUSAWAL 60-AMM NKRD
		NER	3	Dy.CMM/D/IZN
		NFR	100	DY.CMM/NBQ
		NR	35	30-DY.CMM/DSL/CB 5-DY.CMM/ASR
		SCR	3	SMM/ELS/BZA
		SER	70	60-SMM/ELS/TATA, 10-Dy.CMM/WS/KGP
		SR	12	SMM/LSD/PER,
		SWR	7	3-SMM/MSD/UBL 4-DY.CMM/MGSD/AP
		WR	16	SSE(Wheel & Heavy M/C) DHD
		BLW	1200	BLW
		CLW	1300	SMM/3PH/CLW/CRJ
		PLW	800	PLW/PATIALA
		Total	3746	
5	Rough Turned Axle for WAP-4 to Drg No. 3/2/11/55 with latest amdt. (PL No. 25060508)	ER	6	DY.CMM/JMP
		NR	27	DY.CMM/ASR
		SER	20	10-Dy.CMM/WS/KGP 10-SMM/ELS/TATA
		SR	12	SSE/WHEEL/n/TYRE/PWP/LSD/PER
		WR	8	Dy.CMM/DAHOD
		Total	73	
6	Rough Turned Axle for VB Train set Motor Coach to Drg.No.AAA02162,items-I Alt 'Nil' (PL No.31020926)	ICF	511	DY.CMM/SD/ICF
		SCR	3	DY.CMM/CRS/TPTY
		Total	514	
7	Axle for WDG-2A Loco TPL 5868 (PL No.11231622)	NR	13	DY.CMM/DSL/CB
		Total	13	

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8	Semi Finished Axle for 3 Phase Kolkata Metro DTC & TC Coaches Bogies (With M/S Medha Electrics) TO DRG.NO.AAA02062,ITEM-1,ALT "NIL"(PL NO.36027030)	ICF	59	DY.CMM/SD/ICF
9	Semi Finished Axle for 3 Phase Kolkata Metro Motor Coach Bogies (COMMON FOR BOTH M.S MEDHA & M/S ZHUZHOU ELECTRICS) to Drg.No.AAA02047,ITEM-1ALT "b"(PL NO.36027029)	ICF	132	Dy.CMM/SD/ICF
10	Rough Turned Axle for VB Train set Trailer Coach to Drg.No.AAA02158,items-I Alt 'Nil' (PL No.31020938)	ICF	593	Dy.CMM/SD/ICF
		SCR	2	DY.CMM/CRS/TPTY
		Total	595	
11	Axle Rough Turned Axle for WAM4/WAG5 locomotives with TAO 659 Traction Motor Fitted With Suspension Roller Bearing Arrangement (PL NO.25060843)	ER	2	DY.CMM/ER/KPA
12	Hybrid Axle suitable for "K" Class CTRB for 25 Ton Axle load to RDSO Drg.No. WD-15020-S-02(RT condition) (SECR PL NO.38060050)	NR	110	DY.CMM/JUDW(NS)
		NCR	21	DY.CMM/GSD/JHS
		SECR	50	DY.CMM/RWSS/R
		WR	15	SSE(WHEEL & HEAVY M/C) DHD
		Total	196	
13	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645)	ER	99	DY.CMM/ER/HLR
		NER	176	77- Dy.CMM/D/IZN 99-DY.CMM/D/GKP
		NR	99	DY.CMM/SDSL/CB
		SCR	77	DY.CMM/M&E/LGD
		SECR	41	5-Dy.CMM/RWSS/R, 36-DY.CMM/GSD/NGP
		SR	102	Dy.CMM/CSD/PER
		WCR	80	DY.CMM/CRWS/BHOPAL
		ICF	30	DY.CMM/SD/ICF
		Total	704	
14	Axle (Semi finished) for FIAT IR Bogie to Drg No. LW02149 with latest amdt. and to ICF drawing No. AAA02045 alt. (PL No. 33509037)	ER	180	90-Dy.CMM/ER/LLH 90-DY.CMM/ER/HLR
		ECR	85	CRW/HRT
		ECOR	60	CRW/MCS
		NER	150	75-Dy.CMM/D/GKP 75-DY.CMM/D/IZN
		NR	160	80-JUDW 80-AMV/LKO
		SER	50	DY.CMM/WS/KGP
		MCF	1000	DY.CMM/DEPOT/SHELL/MCF

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		RCF	1000	DY.CMM/DEPOT/SHELL/RCF
		ICF	1400	DY.CMM/SD/ICF
		Total	4085	
Total No.of Axles			10417	
<u>WHEEL SETS</u>				
1	BOX 'N' W/sets (22.9 T Axle Load) Drg. No. WD-89025/S-1)	Wagon Builders	30000	Consignee will be advised by DRS/W (1000 mm cast wheel-18000) (840 mm cast wheel-12000)
TOTAL WHEEL SETS			30000	

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ANNEXURE-II

Allocation sheet for supply of WTA items for the 1st Quarter i.e. April to June FY 2025-26 on M/s SAIL/DSP

S.NO.	DRAWING & DESCRIPTION	RLYs/PUs	Qty Planned	Consignee
WHEELS				
1	BG Loco Wheel "S" Shaped to Drg. No. D/WL-5060/R. (PL No. 11230058)	CR	715	495-DY.CMM/ACL/BSL 165-DY.CMM/ELS/KYN 55-Dy.CMM/PL
		ER	440	DY.CMM/ER/KPA
		ECOR	55	ELS/VSKP
		NCR	110	SMM/ETD/CNB
		NER	55	DY.CMM/D/GKP
		NR	275	220-DY.CMM/DSL/CB 55-Dy.CMM/ASR
		SER	440	DY.CMM/WS/KGP
		SR	385	275-SMM/LSD/PER 110-DY.CMM/MSD/GOC
		WR	440	DY.CMM/DAHOD
		Total	2915	
2	WAG-9/WAP7 Loco Wheels to Drg. No. 1209.01.111.003. (PL No. 29050054)	CR	162	DY.CMM/ACL/Bhusawal
		ER	216	DY.CMM/ER/KPA
		ECOR	54	ELS/VSKP
		NCR	54	SMM/ETD/CNB
		NR	54	DY.CMM/DSL/CB
		SER	108	54-SMM/ELS/TATA 54-Dy.CMM/WS/KGP
		WR*	26	SSE(WHEEL& HEAVY M/C DHD
		CLW	216	SMM/3PH/CLW/CRJ
		BLW	162	BLW
		Total	1052	
WAG-9 Wheel will come through Global Tender WTA -548 against 6th lot in the Q1 FY 2025-26 as follows: CR - 891; NFR-48; SR-137; SCR-279; SER-71; ECR-261; NCR-87; SECR-46; WCR-150; CLW-1000; BLW-1730; PLW-700:				
3	EMU//DEMU/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088) (CAST WHEEL ICF PL NO.31011275)	CR	840	420- DY.CMM/MTN 420-AMM/SNPD
		ER	850	DY.CMM/ER/HLR
		NR	70	Dy.CMM/DSL/CB
		SER	490	DY.CMM/WS/KGP
		SR	210	70-SMM/LSD/PER, 70-DY.CMM/MSD/GOC 70-DY.CMM/CSD/PER
		WR	770	630-DY.CMM/LOWER PAREL 140-SSE(WHEEL & HEAVY M/C)DHD
		ICF	280	DY.CMM/SD/ICF
		PLW	70	PLW/PATIALA
		MCF	70	Dy.CMM/Shell/Depot
		TOTAL	3650	
4	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg No. RWF/SK/M- 343 (for cast wheel). (PL No. 30020372)	CR	304	228-DY.CMM/MTN, 76-DY.CMM/PR
		ER	304	Dy.CMM/ER/LLH
		ECR	76	CRW/HRT



		NER	380	228-DY.CMM/Depot/GKP 152-Dy.CMM/D/IZN
		NR	684	228-Dy.CMM/JUDW 380-AMV/LKO 76-Dy.CMM/ASR
		SCR	228	DY.CMM/M&E/LGD
		SER	532	Dy.CMM/WS/KGP
		WR	152	Dy.CMM/PL
		Total	2660	
5	Wheel Monobloc Rolled (Rough Machined) for WDG-4 Locomotive to Drawing No. D/WL-5064 /R Alt . Nil. (PL.No. 17230044) #SAIL will despatch 57 qty. to AJMER and, JODHPUR will collect item from AJMER..	CR	114	Dy.CMM/Parel
		ECOR	57	DLS/VSKP
		ER	114	Dy.CMM/ER/JMP
		NR	171	114-Dy.CMM/DSL/CB 57-Dy.CMM/ASR
		NER	57	DY.CMM/D/IZN
		NFR	57	DY.CMM/NBQ
		NWR#	57	50-AMM/DSL/AII 7-DY.CMM/GSD/Jodhpur
		SCR	57	DY.CMM/CRS/TPTY
		SECR*	36	EMD/LOCO/R
		SR	114	Dy.CMM/MSD/GOC
		SWR	57	DY.CMM/MGSD/AP
		WR	57	SSE(WHEEL & HEAVY M/C)DHD
		Total	948	
6	Solid Wheel Disc Rough Turned for metro coaches as per ICF Drg. No. MRB/M-0-2-003 Alt. D/2 or latest.(PL No. 36020114)	ICF	345	Dy.CMM/SD/ICF
		Metro Railways/Ko lakata	250	CDMS/NOA (AMM/NOA) Noapara stores Depot)
		Total	595	
7	Wheels for LHB Coaches to Drg. No. M1006615 Alt - b. (PL No. 33509025)	ICF	400	DY.CMM/SD/ICF
8	WAP-5 Loco Wheels to Drg.No.1210-01-111-003.(PL.NO.29050080)	ER	100	Dy.CMM/KPA
		NR	250	DSL/CB
		WR	66	50-DY.CMM-DHD, 16-SSE(WHEEL & HEAVY M/CDHD)
		Total	416	
CR will receive 142 nos of WAP-5 Wheel through Global Tender WTA -544				
9	Solid forged wheel (ROUGH MACHINED) for VB Train set Motor Coaches to Drg.No. AAA02161 ITEM-1 Alt..(PL NO.31020902)	ICF	70	DY.CMM/SD/ICF

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10	Solid forged wheel (ROUGH MACHINED) for VB Train set Trailer Coaches to Drg.No. AAA02173 ITEM-1 Alt. NIL.(Pl No.31020914)	ICF	70	Dy.CMM/SD/ICF
	Total no. of wheels		12776	
Axles				
1	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645) #SAIL will despatch 88 qty. to MTN and parel will collect item from MTN.	CR#	88	58-DY.CMM/MTN 30-DY.CMM/PAREL
		ER	88	DY.CMM/LLH
		ECR	88	CRW/HRT
		NCR	88	DY.CMM/GSD/JHS
		NER	176	88- Dy.CMM/D/IZN 88-DY.CMM/D/GKP
		NFR*	30	10-Dy.CMM/DBRT 20-Dy.CMM/NBQ
		NR*	98	88-Dy.CMM/UDW 10-Dy.CMM/ASR
		NWR	88	SMM/C & W /BGC/All
		SR	176	88-SMM/LSD/PER, 88-DY.CMM/MSD/GOC
		WR	75	15-DY.CMM/PL 60-AMM/W-BVP
		WCR	88	DY.CMM/CRWS/BHOPAL
		Total	1083	
*Consignee should arrange their own transoportation to collect item from SAIL where qty. is less than truck load.				

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ANNEXURE-III

Allocation sheet for supply of WTA items for the 1st.Quarter i.e. April to June FY 2025-26 on RWP/Bela

S.NO	DRAWING & DESCRIPTION	RLYs/PUs	Qty Planned	Consignee
WHEELS				
1	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg No. RWF/SK/M-343 (for cast wheel). (PL No. 30020372)	CR	990	630-DY.CMM/MTN, 360-DY.CMM/PR
		ER	750	375-Dy.CMM/ER/LLH 375-DY.CMM/ER/HLR
		ECR	300	CRW/HRT
		ECOR	270	CRW/MCS
		NCR	260	Dy.CMM/GSD/JHS
		NER	990	630-DY.CMM/Depot/GKP 360-Dy.CMM/D/IZN
		NFR	300	150-Dy.CMM/DBRT 150-Dy.CMM/NBQ
		NR	990	270-Dy.CMM/JUDW 360-Dy.CMM/AMV/LKO 270-Dy.CMM/DSL/CB 90-Dy.CMM/ASR
		NWR	740	365-DY.CMM/GSD/JODHPUR 150-SMM/LOCO/BIKANER 225-SMM/C&W /BGC/AII
		SCR	990	630- DY.CMM/M&E/LGD 360-DY.CMM/CRS/TPTY
		SER	300	Dy.CMM/WS/KGP
		SECR	130	DY.CMM/GSD/NGP
		SR	1308	108-SMM/LSD/PER 600-DY.CMM/MSD/GOC 600-DY.CMM/CSD/PER
		SWR	600	225-DY.CMM/MGSD/AP 375-SMM/MSD/UBL
		WCR	540	Dy.CMM/CRWS/BHOPAL
		WR	540	90-Dy.CMM/PL 450-AMM/W/BVP
		Total	9998	
2	EMU//DEMU/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088) (CAST WHEEL ICF PL NO.31011275)	CR	504	288- DY.CMM/MTN 216-AMM/SNPD
		ER	504	DY.CMM/ER/HLR
		NER	66	DY.CMM/D/IZN
		NFR	52	DY.CMM/NBQ
		NR	200	Dy.CMM/DSL/CB
		NWR	72	AMM/WSD/AJMER
		SCR	124	72-DY.CMM/CRS/TPTY 52-Dy.CMM/M&E/LGD
		SER	86	DY.CMM/WS/KGP
		SR	258	86-DY.CMM/CSD/PER 172-Dy CMM/CSD/PER
		SWR	144	SMM/MSD/UBL

		WR	762	680-DY.CMM/LOWER PAREL 82-SSE(WHEEL & HEAVY M/C)DHD
		ICF	1008	DY.CMM/SD/ICF
		RCF	198	DY.CMM/DEPOT/SHELL/RCF/HSQ
		PLW	410	PLW/PATIALA
		MCF	310	MCF
		TOTAL	4698	
	Total No. of Wheels		14696	

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Allocation sheet for supply of WTA items for the 1st Qtr i.e. April to June FY 2025-26 on FWP-MCF

S.NO	DRAWING & DESCRIPTION	RLYs/PUs	Qty Planned	Consignee
1	Wheels for WDP-4 Locomotive to Drg No. D/WL 5061/R Alt.5 (PL.No. 17230147)	CR	72	DY.CMM/PAREL
		ER	45	DY.CMM/ER/JMP
		NR	120	40-Dy.CMM/ASR 80-Dy.CMM/DSL/CB
		NER	24	DY.CMM/D/IZN
		NFR	100	DY.CMM/NBQ
		NWR	50	AMM/DSL/AII
		SCR	20	Dy.CMM/CRS/TPTY
		SR	70	DY.CMM/MSD/GOC
		WR	40	SSE(WHEEL & HEAVY M/S)DHD
		Total	541	
2	Wheels for LHB Coaches to Drg. No. M1006615 Alt - b. (PL No. 33509025)	RCF	900	DY.CMM/DEPOT/SHELL/RCF
		ICF	900	DY.CMM/SD/ICF
		MCF	6000	Dy.CMM/Shell/Depot
		WR	1000	Dy.CMM/Parel
		SWR	700	350-Dy.CMM/MGSD/AP 350-SMM/MSD/UBL
		Total	9500	
Total no. of wheels		10041		



ANNEXURE-V

Allocation sheet for supply of WTA items for the 1st Quarter i.e. April to June FY 2025-26 on MSF/ISHAPORE

S.NO	DRAWING & DESCRIPTION	RLYs/ PUs	Qty Planned	Consignee
1	Rough Turned Axles for BOX N/BCN Wagon to Drg. No. WD-92039/S-1 Item - 1 with latest amdt. Conforming to spec. No. IRS R-16-95 with latest corrigendum (PL No. 38064522)	CR	70	SMM/Kurduwadi
		ER	70	Dy.CMM/ERJMP
		ECR	100	BOX N DDU
		NCR	200	Dy.CMM/GSD/JHS
		NR	296	200-Dy.CMM/JUDW 96-Dy.CMM/ASR
		NFR	50	DY.CMM/NBQ
		SCR	250	DY.CMM/M&E/RYPs
		WR	30	Dy.CMM/DAHOD
		WCR	275	Dy.CMM/WRS/KOTA
		Total	1341	
2	BG 20.32 Tonnes Rough Turned Axle for EMU/DMU/MEMU Motor Coaches to Drg. No. AC/DC/EMU/B-0-2-002/ Col-I with latest amdt. and to specification no. IRS R-43/92 with latest corrigendum.(PL No 31020264)/(NR, PL No.31010143),(CR PL No.31010120). (SWR PL NO.31020896	CR	31	30-DY.CMM/MTN 30-AMM/SNPD
		NR	22	DSL/CB
		NFR	24	DY.CMM/NBQ
		NWR	4	AMM/WSD/AJMER
		SR	8	4-SMM/LSD/PER, 4-DY.CMM/MSD/GOC
		SCR	45	18-DY.CMM/M&E/LGD 20-DY.CMM/CRS/TPTY 7-SSE/ST/MCS/RLY
		SWR	7	SMM/MSD/UBL
		WR	95	15-DY.CMM/PL 80-SSE(WHEEL & HEAVY M/C) DHD
		PLW	85	PLW/PATIALA
		MCF	70	
		Total	391	
3	BG 20.32 Tonnes Rough Turned Axle for EMU/MEMU Trailer Coaches to Drg. No. AC/DC/ EMU/D2-0-2-204/Col-I with latest amdt. and to specification no. IRS R-16/95 with latest corrigendum.(PL No 31027090)	ICF	0	DY.CMM/SD/ICF
		SCR	8	DY.CMM/M&E/LGD
		RCF	100	DY.CMM/DEPOT/SHELL/RCF/HSQ
		SR	9	DY.CMM/CSD/PER
		MCF	70	
		Total	187	
4	Axle (Semi finished) for FIAT IR Bogie to Drg No. LW02149 with latest amdt. (PL No. 33509037)	CR	210	Dy.CMM/MTN
		ER	200	140-Dy.CMM/ER/LLH 60-DY.CMM/ER/HLR
		ECR	140	CRW/HRT
		NCR	60	Dy.CMM/GSD/JHS



		NFR	70	10-DY.CMM/DBRT, 60-DY.CMM/NBQ
		NWR	43	SMM/C&W /BGC/AII
		SCR	140	120-DY.CMM/M&E/LGD 20-DY.CMM/CRS/TPTY
		SER	140	DY.CMM/WS/KGP
		SECR	17	DY.CMM/GSD/NGP
		SR	153	8-SMM/LSD/PER 40-DY/CMM/MSD/GOC 105-DY.CMM/CSD/PER
		WCR	28	DY.CMM/CRWS/Bhopal
		WR	88	38-DY.CMM/PL 50-AMM/W-BVP
		MCF	1000	DY.CMM/DEPOT/SHELL/MCF
		RCF	1200	DY.CMM/DEPOT/SHELL/RCF
		ICF	1000	DY.CMM/SD/ICF
		Total	4489	
5	Box 'N' axles (22.9 Tonne axle load) to drg. No. WD-89025-S-02 Alt.6 specification no. IRS-R-16-95 with corrigendum numbers 1 to 3 with stamping particulars/markings details as per drg. No.RWF-M-001 Alt.g and packing details as per specification no. RWF/M/SPECN-1/103/2008.	RWF	1500	RWF
	Total No. of Axles		7908	

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