



भारत सरकार (GOVERNMENT OF INDIA)
रेल मंत्रालय (MINISTRY OF RAILWAYS)
रेलवे बोर्ड (RAILWAY BOARD)

रेल भवन, रफी मार्ग, नई दिल्ली - 110 001, तारीख 26.12.2024
Rail Bhawan, Rafi Marg, New Delhi-110 001, dated 26.12.2024

No.2024/RSF/649/2

1. The Principal Chief Mechanical Engineer,
Rail Wheel Factory, Bangalore – 560 064.
2. The Chief Administrative Officer,
Rail Wheel Plant (Bela),
P.O.Arvind Nagar, Distt. Saran,
Bihar – 841 221.
3. M/s Steel Authority of India Ltd.,
Central Marketing Organisation,
Ispat Bhawan, 4th Floor, 40-Jawahar
Lal Nehru Marg, Kolkata – 700 071.
4. CEO, Forged Wheel Plant, MCF, RBL.
5. GM, MSF/Ishapore.
6. The Principal Chief Materials Manager,
All Indian Railways & P/Units.

Sub: Allocation of the 4th Quarterly WTA Items on RWF/Bangalore, RWP/Bela, M/s
SAIL/DSP, M/s MSF and FWP/MSF/RBL of FY 2024-25 (Jan-March, 2025).

Allocations of WTA items for the 4th Quarter i.e. Jan-March, 2025 of FY 2024-25 planned on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela, M/s MSF/WB and FWP/MSF/RBL are attached at Annexure I - RWF/Bangalore, Annexure II – SAIL/DSP, Annexure III – RWP/Bela, Annexure IV- MSF/ISHAPORE and Annexure V- FWP/MCF/RBL respectively for compliance and necessary action. The Minutes have been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the minutes kindly click on "Ministry of Railways", then click on "Railway Board", then click on "About Indian Railways" Tab., then click on "Railway Board Directorates", then click on "Stores". Then finally click on "Conferences/Meetings" to open the page containing the minutes of the Meeting.

Please ensure that the statement of requirements of WTA items for the Quarter-I/2025-26 (April-June, 2025) reach this office latest by 10.03.2025 positively through iMMS. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow)

Encl:- As above.

(S.K. Verma)

Director Railway Stores (M)

Mobile No. 8595526727

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Copy forwarded for information and necessary action to:-

1. PCMEs, All Indian Railways and Production Units.
2. Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. M(T & RS), AM(PU), AM(RS), PED/EE(RS), EDRS(RS), EDRS(S), EDEE(G), PED (W&PU) EDME(Chg.) & EDME(W&Trans.), EDRS(P), EDME/Ft., DEE/RS, DME/Ft., DME(PU&Dev.) & EDEE(RS).
4. CMM(BI), Eastern Railway, Fairlie Place, Kolkata -700 001.
5. GM(iMMS), CRIS, Chanakyapuri, New Delhi-110 021.

**Minutes of the 4th quarterly (i.e. Jan-March, 2024) WTA Meeting held on
19.12.2024 at Rail Bhavan, New Delhi.**

Present:

RAILWAY BOARD: AM/RS, ED/EE/RS, EDRS(RS), EDME/W&D, JDME/W&D, DRS(M) and DME/Traction.

RAILWAY UNITS: CMMs/DyCMMs of Zonal Railways & Production Units.

PLANTS: PCME/RWF, PCME/RWP, PCMM/RWF, CGM/SAIL/DSP and AGM/MSF.

1.0 Railway Board:-

- RWF may plan to manufacture about 4000 LHB axles for the requirement of 4th quarter. Coverage for LHB axles has been made on two indigenous firms by Railway Board i.e. on M/s MSF and M/s Bonatrans. Supply of LHB axles against Board's contract from MSF has started and supply from M/s Bonatrans is expected from March, 2025 onwards.
- Railway Board informed that for WAG-9 loco axles, there is no source available other than RWF. For Q4 requirement, RWF may plan to manufacture as per allocation from Board. Global tender for 10,000 nos of WAG-9 axles has been opened in Railway Board. RWF may advise maintenance schedule and its effect on production of loco axles in next two quarters.
- Railway Board informed that for coverage of Box N Axles and wheels for wagons wheel sets, Global tender has been opened and under decision in Railway Board.
- RB informed that sufficient coverage is available of M/s MSF for finished Box N Axles but owing to commitment for other type of axles and their capacity constraint, M/s MSF has been advised to supply 500 Box N Axles per month to RWF for wheel sets.
- Railway Board has advised Railways to dispatch WTA scrap for requirement of RWF and RWP as per revised targets in August 2024. Railways are advised to adhere to revised RB targets and coordinate with RWF and RWP for timely dispatch.
- M/s MSF is advised to enhance production of axles beyond 2500 per month. During 4th quarter, MSF is advised to dispatch different type of axles on priority as per allocation by RB.
- CLW and PLW have regularly complained regarding packing of WAG 9 wheels received from SAIL. M/s SAIL is required to improve packing conditions of loco wheels on highest priority. CLW has also reported that SAIL is supplying wheels without profile turning, which has led to increased work load in wheel shop at CLW.

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- FWP has started regular production of LHB wheels. As import contracts have been placed by taking into consideration of supplies from FWP also, FWP is requested to supply wheels to ZRs/PUs as per allocation from Board through their own transportation contract in line with RWF
- FWP/MCF was further advised to dispatch LHB wheels and WDP-4 loco wheels to Railways as per RB allocation and plan to dispatch LHB wheels as per RB directions.
- It is noticed that SAIL is not supplying allocated WTA items uniformly during the quarter and is supplying during fag end of the quarter. SAIL needs to improve compliance of Wheels & Axles allotted during previous WTA meetings uniformly.
- Vide RB letter dated 10.12.24, RWF and RWP were advised to carry out a detail trial with scrap ER clip for melting purpose and submit a utilization report with respect to usage of scrapped ER clip. SR and SWR are advised to dispatch entire quantity of scrap ER clip to RWF and ECR was advised to dispatch it to RWP.
- As per projection given by various zonal railways and PUs, the requirement is broadly estimated for the 4th quarter as:

(i) Cast Wheels	-	22256
(ii) Forged Wheels	-	22122
(iii) Axles (Loose)	-	18127
(iv) Wheel Sets	-	30000

2.0 RWF:-

- RB is requested to ensure uniform and regular supply of 3,500-4,000 BOXN axles per month to meet the wheel set Production Capacity of 29,200 nos. in Q4.
- RWF has requested RB vide letter dated 17.10.2024 to divert 5000 nos of Trade wheels directly to ZRs against their Q3 WTA loose wheel requirement. In this regard, file was moved to Mechanical Freight directorate to comments as both are having different Bore Diameter. File is still pending.
- Bifurcation of Box-N and BLC wheel sets not mentioned in production programme for the FY 2024-25 & 25-26.
- Supply of only about 3,000 trade axles (same as Q3) expected realistically in the 4th quarter of the FY 2024-25 against the MSF PO
- Excess allotment of loose wheels and loose axles in WTA in comparison to production programme will result in shortfall of finished axles/wheels for wheel sets which will have to be compensated from trade.
- Requested to ensure adequate supply of WTA scrap to RWF.
- Trade axles of about 6775 nos. required to fully utilize the RWF pressing capacity of 29200 wheel sets.

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3.0 RWP/Bela:-

- It is requested to issue WTA allocations for Q4 in line with Production Plan.
- As per pro-rata proportionate Production Plan, balance quantity for Q4 comes out 9619 wheels.
- Requested to advise zonal railways to send WTA scrap on priority.

4.0 SAIL/DSP :-

- Informed that they supply the wheels in proper packing conditions to Railways.
- They will improve the dispatch of critical items like WAP-5 loco wheels and ICF axles in Q2 in addition to their regular supply of wheels of WAG 9/ S profile etc.
- Informed that they will supply the wheels and axles uniformly during the quarter.

5.0 M/s MSF :-

- They informed that payment of LHB axles already supplied by MSF is still pending with MCF.
- MSF was advised to dispatch various types of axles to Railways in accordance with quarterly allotment.

5.0 After the deliberation, the following actionable points emerged:-

- RWF is requested to supply WAG-9 axles and LHB axles in 3rd quarter as per allocation from Railway Board. As the Global tender has been opened in Board, RWF may advise likely production of WAG-9 Axles in next 2nd Quarters.
- M/s SAIL was advised to improve the compliance of dispatch of WTA items. It was also advised to supply wheels as per standard packing conditions and with profile turning to CLW as per their requirement.
- South Central Railway (SCR) is giving requirement of small quantity of wheels and axles for Vande Bharat (VB) trains. SCR is requested to confirm requirement, in consultation with user department and if these items are required, that may be arranged from ICF.
- NFR has been submitting requirement of Narrow Gauge (NG) wheels in different drawing than what is required by NR for Kalka-Shimla line. They are requested to coordinate with M/s SAIL and NR for unification of drawing, so that NG wheels may be arranged from M/s SAIL.
- M/s MSF is required to supply all type of axles in 3rd quarter strictly as per allocation given by Railway Board.
- Railways are advised to ensure adequate supply of WTA scrap to RWF and RWP as advised by Railway Board letter dated 21.08.24.

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- Railway Board has issued letter in regard to deletion of old indents up to 2023-24 which has already been covered by Railway Board. Railways are requested to review the old indents of WTA items up to 2023-24.
- FWP/MCF is advised to give LHB wheels and WDP-4 wheels to Railways as per allocation from Railway Board, through their own transportation contract.

6.0 All units i.e. RWF, RWP, FWP/RBL, M/s MSF and M/s SAIL are requested to send monthly position of dispatch of various WTA items invariably to mail drsmrb2020@gmail.com by 1st week of every month.

Secretary

ANNEXURE-I

Allocation sheet for supply of WTA items for the 4th Quarter i.e. Jan. to March FY 2024-25 on RWF/Bangalore

S.NO.	DRAWING & DESCRIPTION	RLYs/ PUs	Qty Planned	Consignee
WHEELS				
1	Wheel disc. Box'N' Type to Drg No. W/WL- 4764 /R (WAP/SK/M-153) (PL No. 38064510)	CR	750	SMM/Kurduwadi
		ER	800	400 DY.CMM/ER/JMP 350-DY.CMM/ER/LLH 50-Dy.CMM/ER/HLR
		ECR	300	BOX N DDU
		ECOR	100	WRWS/VDPD
		NER	250	DY.CMM/D/IZN
		NCR	400	DY.CMM/GSD/JHS
		NR	450	JUDW
		NFR	250	DY.CMM/NBQ
		NWR	250	50-SMM/LOCO/BIKANER 200-AMM/WSD/AJMER
		SCR	500	Dy.CMM/M&G/RYPs
		SECR	200	RWSS/R
		SR	400	DY.CMM/CSD/PER
		SWR	150	DY.CMM/MGSD/AP
		WCR	500	DY.CMM/WRS/KOTA
		WR	500	DY.CMM/DHD
		TOTAL	5800	
2	840 dia Wheel for BLC Wagon to Drg No. CONTR- 9404-S-13 Alt.3. (PL No. 38064558(WCR-PL NO.38060036)	CR	150	SMM/Kurduwadi
		ER	600	DY.CMM/ER/LLH
		NCR	800	DY.CMM/GSD/JHS
		NFR	20	DY.CMM/NBQ
		NR	700	680-DY.CMM/JUDW 20-ASR
		SCR	200	DY.CMM/M&G/RYPs
		SECR	40	Dy.CMM/RWSS/R
		SR	100	SSE/WAGON/SHOP/PWP/CSD/PER(NS)
		SWR	80	DY.CMM/MGSD/AP
		WCR	200	Dy.CMM/WRS/KOTA
		WR	200	DY.CMM/DHD
		Total	3090	
3	Solid Cast Wheel for milk Tank Wagon to Drg. No. WAP/SK/M-155 alt-b spec IRS R-19/93.(PL NO.3806N01)	WR	50	SSE/WHEEL/PL
		Total	50	

4	1000 mm Cast wheel for DBKM and BVZC Wagons as per Drg. No. RWF-W-117 latest alt. (PL NO.38060061,(Non Stock NR-950112400237)	NCR	200	DY.CMM/GSD/JHS
		NR	400	SSE/WHEEL SHOP/JUDW
		Total	600	
Total No of Wheels			9540	
AXLES				
1	Rough Turned Axle for WDG-4, WDG-4B, WDG-4D, WDP-4, WDP-4D, WDP-4B to DLW Drg No. 40077315 (DLW pt.no. 17230019) PL No. 17230019	CR	24	DY.CMM/Parel
		NWR	12	2-DY.CMM/GSD/Jodhpur 10-AMM/DSL/AII
		SECR	5	EMD/Loco/R
		SR	26	10-DY.CMM/MSD/GOC 16-SSE/WS/GOC
		SWR	13	SMM/MSD/UBL
		BLW	5	BLW
		Total	85	
2	Rough Turned Axles for BOX N/BCN Wagon to Drg. No. WD-92039/S-1 Item -1 with latest amdt. Conforming to spec. No. IRS R-16-95 with latest corrigendum (PL No. 38064522)	ECOR	250	VDPD/ECOR
		Total	250	
3	Rough Tuned Axle for WAG-7 to Drg No. 06/02/11/02 with latest amdt. (PL No. 25062050)	CR	30	DY.CMM/ACL/Bhusawal
		WR	24	DY.CMM/DHD
		Total	54	
4	Rough Tuned Axle (3-Phase) for WAP-5 to Drg No. 1210-01.311-025 with latest amdt. (PL No 29050091)	CR	40	Dy.CMM/ACL/BHUSA WAL
		NR	35	30-DSL/CB 5-Dy.CMM/ETD/GZB
		Total	75	
5	Rough Tuned Axle (3-Phase) for WAG-9 & WAP-7 to Drg No. 1209-01-011-002 with latest amdt. (PL No 29050042)	CR	200	150-DY.CMM/ACL/BHUSA WAL 50-AMM NKRD
		NER	3	Dy.CMM/D/IZN
		NFR	40	DY.CMM/NBQ

29050042)		NR	26	20-DSL/CB 6-DY.CMM/ETD/GZB
		SCR	12	SMM/ELS/LGD
		SER	30	SMM/ELS/TATA
		SR	12	SMM/LSD/PER,
		WR	6	SSE(Wheel & Heavy M/C) DHD
		BLW	1100	BLW
		CLW	1300	SMM/3PH/CLW/CRJ
		PLW	1000	PLW/PATIALA
		Total	3729	
6	Rough Turned Axle for WAP-4 to Drg No. 3/2/11/55 with latest amdt. (PL No. 25060508)	NER	5	DY.CMM/ETD/GZB
		WR	8	Dy.CMM/DHD
		Total	13	
7	Rough Turned Axle for VB Train set Motor Coach to Drg.No.AAA02162,items-I Alt 'Nil' (PL No.31020926)	ICF	58	DY.CMM/SD/ICF
		Total	58	
8	Rough Turned Axle for VB Train set Trailer Coach to Drg.No.AAA02158,items-I Alt 'Nil' (PL No.31020938)	ICF	50	Dy.CMM/SD/ICF
		Total	50	
9	Axle Rough Turned Axle for WAM4/WAG5 locomotives with TAG 659 Traction Motor Fitted With Suspension Roller Bearing Arrangement (PL NO.25060843)	ER	2	DY.CMM/ER/KPA
		Total	2	
10	Hybrid Axle suitable for "K" Class CTRB for 25 Ton Axle load to RDSO Drg.No.WD-15020-S-02(RT condition) (SECR PL NO.38060050)	ECOR	25	WRWS/VDPD
		NR	50	JUDW
		NCR	53	DY.CMM/GSD/JHS
		SECR	48	DY.CMM/RWSS/R
		WR	15	DY.CMM/DHD
		Total	191	

11	Axle (Semi finished) for FIAT IR Bogie to Drg No. LW02149 with latest amdt. (PL No. 33509037).or as per ICF Drg.No.AAA02045 Alt.d	CR	200	Dy.CMM/MTN
		ER	200	Dy.CMM/ER/LLH
		ECOR	27	CRW/MCS
		NCR	110	Dy.CMM/GSD/JHS
		NR	170	120-JUDW 50-RCNK
		SR	100	DY.CMM/CSD/PER
		WR	70	AMM/W-BVP
		MCF	1200	DY.CMM/SD/ICF
		RCF	1000	DY.CMM/DEPOT/SHELL/RCF
		ICF	800	DY.CMM/SD/ICF
		Total	3877	
12	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3- 02-303) and to spec IRS-R- 16/95 with latest corrigendum. (PL No. 30020645)	CR	70	35-DY.CMM/MTN 35-DY.CMM/PAREL
		ER	70	DY.CMM/ER/HLR
		ECOR	16	WRWS/VDPD
		NCR	240	DY.CMM/GSD/JHS
		NER	60	Dy.CMM/D/IZN
		NR	147	50-JUDW 88-DSL/CB 9-ASR
		SCR	60	40-DY.CMM/M&E/LGD 20-DY.CMM/CRS/TPTY
		SR	60	DY.CMM/CSD/PER
		WR	120	DY.CMM/DHD
		ICF	24	DY.CMM/SD/ICF
		Total	867	
Total No.of Axles		9001		
WHEEL SETS				
1	BOX 'N' W/sets (22.9 T Axle Load) Drg. No. WD-89025/S- 1)	Wagon Builders	30000	Consignee will be advised by DRS/W brake-up of wheels set (1000 mm cast wheel-16500) (840 mm cast wheel-13500)
TOTAL WHEEL SETS			30000	

ANNEXURE-II

Allocation sheet for supply of WTA items for the 4th Quarter i.e. Jan. to March FY 2024-25 on M/s SAIL/DSP

S.NO. DRAWING & DESCRIPTION		RLYs/PU s	Qty Planned	Consignee
WHEELS				
1	BG Loco Wheel "S" Shaped to Drg. No. D/WL-5060/R. (PL No. 11230058)	CR	600	325-DY.CMM/ACL/BSL 220-DY.CMM/ELS/KYN 55-DY.CMM/PAREL
		ER	220	DY.CMM/ER/KPA
		NCR	110	SMM/ETD/CNB
		NER	220	DY.CMM/D/IZN
		NR	330	DY.CMM/DSL/CB,
		SER	385	165-SMM/ELS/TATA 220-DY.CMM/WS/KGP
		SR	440	330-SMM/LSD/PER 110-DY.CMM/MSD/GOC
		WR	330	DY.CMM/DAHOD
		Total	2635	
2	WAG-9/WAP7 Loco Wheels to Drg. No. 1209.01.111.003. (PL No. 29050034)	CR	162	DY.CMM/ACL/Bhusawal
		ECOR	378	ELS/VSKP
		NCR	54	SMM/ETD/CNB
		NER	164	54-DY.CMM/D/GKP 110-DY.CMM/D/IZN
		NFR	162	DY.CMM/NBQ
		NR	160	ASR
		SER	145	73-TATA 72-DY.CMM/WS/KGP
		SR	216	SMM/LSD/PER
		SWR	54	DY.CMM/MGSD/AP
		CLW	216	SMM/3PH/CLW/CRJ
		BLW	216	BLW
		Total	1927	
3	Wheel Monobloc Rolled (Rough Machined) for WDG-4 Locomotive to Drawing No. D/WL-5064 /R Alt. NIL (PL.No. 17230044)	CR	114	DY.CMM/Parel
		ECOR	171	DLS/VSKP
		ER	57	DY.CMM/ER/JMP
		NR	134	114-DY.CMM/DSL/CB 20-ASR
		NWR	57	AMM/DSL/AII
		SCR	114	57-DY.CMM/M&E/LGD 57-DY.CMM/CRS/IPTY
		SECR	57	EMD/LOCOR
		SER	114	DY.CMM/WS/KGP
		SR	171	DY.CMM/MSD/GOC
		SWR	228	171-SMM/MSD/UBL 57-DY.CMM/MGSD/AP
		WR	57	SSE(WHEEL & HEAVY M/C)DHD
		BLW	13	BLW
		Total	1287	
4	Solid Wheel Disc Rough Turned for metro coaches as per ICF Drg. No. MRB/M-0-2-003 Alt. D/2 or latest. (PL No. 36020114)	ICF	173	DY.CMM/SD/ICF
		Metro Railways/ Kolakata	231	CDMS/NOA (AMM/NOA) Noapara stores Depot)
		Total	404	

5	Forged steel wheel (Rough size) for 6.1 tonnes axle (KSR.) Drg NO. DSP Drg No. A1/005.00.000/90366 (Rev. -A). Specification : IRS R-19/93 Part II (Rev.5) with corrigendum No. 1 & 2. (PL NO. 36067568)	NR	200	KLK
		Total	200	
6	Wheels for LHB Coaches to Drg. No. M1006615 Alt - b, (PL No. 33509025)	ICF	300	DY.CMM/SD/ICF
7	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg No. RWF/SK/M- 343 (for cast wheel). (PL No. 30020372)	CR	380	304-DY.CMM/MTN 76-DY.CMM/PAREL
		ER	228	DY.CMM/ER/LLH
		NCR	76	DY.CMM/GSD/JHS
		NER	228	76-DY.CMM/DEPOT/GKP 152-DY.CMM/D/IZN
		NR	512	152-JUDW 152-AMV/LKO 208-DSL/CB
		NWR	228	152-DY.CMM/GSD/TODI/PUR 76-SMM/LOCO/BIKANER
		SCR	228	76-DY.CMM/M&E/LGD 152-DY.CMM/CRS/TPTY
		SER	152	Dy.CMM/WS/KGP
		SWR	76	SMM/MSD/UBL
		WCR	76	Dy.CMM/CRWS/BHOPAL
		WR	304	152-Dy.CMM/PL 152-AMM/W/BVP
		Total	2488	
8	EMU/DHMM/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088) (CAST WHEEL ICF PL NO.31011275)	CR	490	280-DY.CMM/MTN 210-AMM/SNPD
		ER	280	DY.CMM/ER/HLR
		NR	140	Dy.CMM/DSL/CB
		SCR	140	70-DY.CMM/CRS/TPTY 70-Dy.CMM/M&E/LGD
		SER	210	DY.CMM/WS/KGP
		SR	210	DY.CMM/CSD/PER
		WR	280	DY.CMM/LOWER PAREL
		ICF	140	DY.CMM/SD/ICF
		PLW	280	PLW/PATAIA
		TOTAL	2170	
Total No. of Wheels			11411	

AXLES				
1	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645)	CR	88	88-DY.CMM/MTN
		ER	88	88-DY.CMM/LLH
		ECR	88	CRW/HRT
		NCR	88	DY.CMM/GSD/JHS
		NER	88	DY.CMM/D/GKP
		NFR	88	DyCMM/NBQ
		NR	176	88-AMV/LKO 88-DSL/CB

	NWR	88	SMM/C & W /BGC/ALI
	SCR	88	DY.CMM/M&E/LGD
	SECR	88	DY.CMM/GSD/NGP
	SR	176	88-DY.CMM/MSD/GOC 88-DY.CMM/CSD/PER
	WR	88	DY.CMM-PL
	WCR	88	DY.CMM/CRWS/BHOPAL
	Total	1320	

Signature

ANNEXURE-III

Allocation sheet for supply of WTA items for the 4th Quarter i.e. Jan. to March FY 2024-25 on RWP/Bela

S.NO	DRAWING & DESCRIPTION	RLYs/P Us	Qty Planned	Consignee
1	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg No. RWF/SK/M- 343 (for cast wheel). (PL No. 30020372)	CR	800	496-Dy.CMM/MTN, 304-DY.CMM/PR
		ECOR	608	CRW/MCS
		ECR	304	CRW/HRT
		ER	608	Dy.CMM/ER/HLR
		NCR	684	Dy.CMM/GSD/JHS
		NER	608	228-Dy.CMM/Depot/GKP 380-Dy.CMM/IZN
		NFR	304	228-Dy.CMM/DBRT 76-DyCMM/NBQS
		NR	1200	496-JUDW 380-AMV/LKO 304-DSL/CB 20-ASR
		NWR	608	304-Dy.CMM/GSD/Jodhpur 76-SMM/LOCO/Bikaner 228-SMM/C&W/BGC/ALL
		SCR	760	380-DY.CMM/M&E/LGD 380-DY.CMM/CRS/TPTY
		SECR	76	DY.CMM/GSD/NGP
		SER	152	Dy.CMM/WS/KGP
		SR	1444	76-SMM/LSD/PER 684-DY.CMM/MSD/GOC 684-DY.CMM/CSD/PER
		SWR	532	228-DY.CMM/MGSD/AP 304-MM/MSD/UBL
		WCR	304	Dy.CMM/CRWS/BHOPAL
		WR	684	228-Dy.CMM/LOWER PAREL 380-DY.CMM/BVP 76-Dy.CMM/DHD
		Total	9676	
2	EMU//DEMU/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088) (CAST WHEEL ICF PL NO.31011275)	CR	400	DY.CMM/MTN AMM/SNPD
		ER	490	DY.CMM/ER/HLR
		NER	30	DY.CMMM/D/IZN
		NFR	70	DY.CMM/NBQ
		NR	140	Dy.CMM/DSL/CB
		NWR	70	AMM/WSD/Ajmer
		SCR	140	70-DY.CMM/CRS/TPTY 70-DY.CMM/M&E/LGD
		SR	140	Dy CMM/CSD/PER
		SWR	60	SMM/MSD/UBL
		WR	400	DY.CMM/LOWER PAREL

		ICF	1100	Dy.CMM/SD/ICF
		TOTAL	3040	
	Total No. of Wheels		12716	

ELUOMY

ANNEXURE-IV

**Allocation sheet for supply of WTA items for the 4th Quarter i.e. Jan. to March.FY 2024-25 on
MSF/ISHAPORE**

S.NO	DRAWING & DESCRIPTION	RLYs/ PUs	Qty Planned	Consignee
1	Rough Turned Axles for BOX N/BCN Wagon to Drg. No. WD-92039/S-1 Item -1 with latest amdt. Conforming to spec. No. IRS R-16-95 with latest corrigendum (PL No. 38064522)	CR	56	SMM/Kirduwadi
		ER	70	Dy.CMM/ER/LLH
		NCR	300	Dy.CMM/GSD/JHS
		NR	150	Dy.CMM/JUDW
		NWR	24	AMM/WSD/AJMER
		SCR	200	DY.CMM/M&E/RYPs
		WR	80	Dy.CMM/DAHOD
		WCR	200	Dy.CMM/WRS/KOTA
		Total	1080	

Note-NWR to collect 35 No. from WCR.

2	BG 20.32 Tonnes Rough Turned Axle for EMU/DMU/MEMU Motor Coaches to Drg. No. AC/DC/EMU/B-0-2-002/ Col-I with latest amdt. and to specification no. IRS R-43/92 with latest corrigendum.(PL No 31020264)/(NR, PL No.31010143),(CR PL No.31010120), (SWR PL NO.31020896.	CR	31	15-DY.CMM/MTN 16-AMM/SNPD
		ER	60	SSE/Crane Shop-2/JMP/ER
		NFR	60	DY.CMM/NBQ
		SCR	20	15-DY.CMM/M&E/LGD 5-DY.CMM/CRS/TPTY
		SWR	7	SMM/MSD/UBL
		WR	70	40-DY.CMM/PL 30-SSE(WHEEL & HEAVY M/C) DHD
		PLW	347	PLW/PATIALA
		Total	595	
		Note-NR-73 Nos to be collected from PLW,NER-10 Nos & NWR-6 Nos. to be collected from RCF		
3	BG 20.32 Tonnes Rough Turned Axle for EMU/MEMU Trailer Coaches to Drg. No. AC/DC/ EMU/D2-0-2-204/Col-I with latest amdt. and to specification no. IRS R-16/95 with latest corrigendum.(PL No 31027090)	ICF	350	DY.CMM/SD/ICF
		RCF	70	DY.CMM/DEPOT/SHELL/RCF/HSQ
			Total	420
	Note:ER-50 Nos.& SR-10 Nos.to be collected from ICF			

4	Axle (Semi finished) for FIAT IR Bogie to ICF Drg No.AAA02045 Alt.d (PL No. 33509037)	CR	150	Dy.CMM/MTN
		ECR	140	CRW/HRT
		NER	103	Dy.CMM/D/KGP
		NFR	107	27-DY.CMM/DBRT, 80-DY.CMM/NBQ
		NWR	43	SMM/C & W/BGC/AH
		SCR	70	DY.CMM/CRS/TPTY
		SER	50	DY.CMM/WS/KGP
		SECR	70	DY.CMM/GSD/NGP
		SR	120	DY.CMM/CSD/PER
		WCR	70	DY.CMM/CRWS/Bhopal
		WR	88	DY.CMM/PL
		MCF	1100	DY.CMM/SD/ICF
		RCF	1100	DY.CMM/DEPOT/SHELL/RCF
		ICF	1000	DY.CMM/SD/ICF
		Total	4211	

5	Box 'N' Axles (22.9 Tonne Axle Load) to drawing No. WD-89025-S-02 Alt.6 specification No. IRS-R-16- 95 with corrigendum numbers 1 to 3, with stamping particulars/markings details as per Drg. No. RWF- M-001 Alt.g and packing details as per specification No. RWF/M/SPECN- 1/103/2008.(PL NO.38064522	RWF	1500	RWF
		Total	1500	

	Total No. of Axles	7806	
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ANNEXURE-V

Allocation sheet for supply of WTA items for the 4th Qtr i.e. Jan. to March FY 2024-25 on FWP/MCF

S.NO	DRAWING & DESCRIPTION	RLYs/PUs	Qty Planned	Consignee
1	Wheels for WDP-4 Locomotive to Drg No. D/WL 5061/R Alt.5 (PL.No. 17230147)	CR	72	DY.CMM/PAREL
		ER	40	DY.CMM/ER/JMP
		NR	102	50-Dy.CMM/ASR 52-DSL/CB
		NER	16	DY.CMM/D/IZN
		NWR	94	38-Dy.CMM/GSD/Jodhpur 56-AMM/DSL/AII
		SCR	79	Dy.CMM/CRS/TPTY
		SR	168	DY.CMM/MSD/GOC
		SWR	36	Dy.CMM/MS/UBL
		WR	104	SSE(WHEEL & HEAVY M/S)DHD
		Total	711	
2	Wheels for LHB Coaches to Drg. No. M1006615 Alt.- b. (PL No. 33509025)	RCF	1000	DY.CMM/DEPOT/SHELL/RCF
		ICF	2000	DY.CMM/SD/ICF
		WR	500	DY.CMM/LOWER PAREL
		MCF	6500	DY.CMM/Shell/Depot
		Total	10000	
		Total Wheels	10711	

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