



भारत सरकार (GOVERNMENT OF INDIA)  
रेल मंत्रालय (MINISTRY OF RAILWAYS)  
रेलवे बोर्ड (RAILWAY BOARD)

रेल भवन, रफी मार्ग, नई दिल्ली - 110 001, तारीख 26.06.2024  
Rail Bhawan, Rafi Marg, New Delhi-110 001, dated 26.06.2024

No.2024/RSF/649/2

1. The Principal Chief Mechanical Engineer,  
Rail Wheel Factory, Bangalore – 560 064.
2. The Chief Administrative Officer,  
Rail Wheel Plant (Bela),  
P.O.Arvind Nagar, Distt. Saran,  
Bihar – 841 221.
3. M/s Steel Authority of India Ltd.,  
Central Marketing Organisation,  
Ispat Bhawan, 4<sup>th</sup> Floor, 40-Jawahar  
Lal Nehru Marg, Kolkata – 700 071.
4. Forged Wheel Plant/ MCF/RBL
5. The Principal Chief Materials Manager,  
All Indian Railways & P/Units.

Sub: Allocation of the 2<sup>nd</sup> Quarterly WTA Items on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela and  
FWP/MCF of FY 2024-25 (July-September, 2024).

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Allocations of WTA items for the 2<sup>nd</sup> Quarter i.e. July-September, 2024 of FY 2024-25 planned on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela and FWP/MCF are attached at Annexure I - RWF/Bangalore, Annexure II –SAIL/DSP, Annexure III – RWP/Bela, and Annexure IV- FWP/MCF respectively for compliance and necessary action. The Minutes have been uploaded on Indian Railway's website [www.indianrailways.gov.in](http://www.indianrailways.gov.in). To access the minutes kindly click on “Ministry of Railways”, then click on “Railway Board”, then click on “About Indian Railways” Tab., then click on “Railway Board Directorates”, then click on “Stores”. Then finally click on “Conferences/Meetings” to open the page containing the minutes of the Meeting.

Please ensure that the statement of requirements of WTA items for the Quarter-III/2024-25 (October-December, 2024) reach this office latest by 15.09.2024 positively through iMMS. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow)

Encl:- As above.

*S.K. Verma*  
(एस.के.वर्मा)  
(S.K. Verma)

निदेशक रेलवे स्टोर (एम)  
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प्रतिलिपि सूचना एवं आवश्यक कार्रवाई हेतु प्रेषित:-

Copy forwarded for information and necessary action to:-

1. PCMEs, All Indian Railways and Production Units.
2. Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. M(T & RS),AM(PU), AM(RS), PED/EE(RS), EDRS(RS), EDRS(S),EDEE(G),PED (W&PU)  
EDME(Chg.) & EDME (W&Trans.), EDRS(P), EDME/Ft., DEE/RS, DME/Ft., DME (PU&Dev.) &  
EDEE(RS).
4. CMM (BI), Eastern Railway, Fairlie Place, Kolkata -700 001.
5. GM (iMMS), CRIS, Chanakyapuri, New Delhi-110 021.

**Minutes of the 2<sup>nd</sup> quarterly (i.e. July-September, 2024) WTA Meeting held on  
20.06.2024 at Rail Bhavan, New Delhi.**

**Present:**

RAILWAY BOARD: AM/RS, EDME/W&D, EDRS(RS), DME/P, JDEE/RS, JDME/W&D  
DRS(M) and DME/Traction.

RAILWAY UNITS: CMMs/DyCMMs of Zonal Railways & Production Units.

PLANTS: PCME/RWF, PCMM/RWF, PCMM/Bela and CGM/SAIL/DSP.

**1.0 Railway Board:-**

- Supply of Wheels and Axles from RWF and RWP remained satisfactory during 1<sup>st</sup> quarter.
- RWF informed that in order to overcome axles machining constraints, RWF will soon arrange for rough turning of WAG-9 loco axles. In this process, consignees may make necessary transportation arrangement for collecting machined axles from machining vendors.
- Railway Board informed that coverage for Box N wheels exist on two Global firms and both firms has started supplies from contract. Around 4000-5000 wheels are being supplied per month to RWF. For further coverage of shortfall quantity of Box N Axles and wheels, Global tender has been floated by Board and due to be opened in July.
- RB informed about problem of non availability of shipping containers worldwide during June-July months and there may be delay in supply of imported wheels. Only critical minimum quantity will be diverted to Railways from consignment already dispatched. This situation is expected to be normalized from August onwards.
- RB informed that sufficient coverage is available of M/s MSF for finished Box N Axles but owing to commitment for other type of axles and their capacity constraint, M/s MSF has been advised to supply 700 nos Box N Axles per month to RWF for wheel sets.
- M/s MSF, of late, has developed EMU axles (both type) and started supply of Motor Coach axles. EMU axles (both MC and TC) and Box N Axles will be supplied from M/s MSF, except for small quantity to be allocated to RWF.
- For 2<sup>nd</sup> quarter, RWF was requested to plan for supply of at least 2500 LHB axles.
- Supply of wheels from M/s SAIL is not satisfactory during 1st quarter as compliance of around 64% only achieved. SAIL has failed to supply WAP-5 wheel and BG Coaching Axle per allocation despite repeated advice of urgency from RB/Railways. M/s SAIL was advised to explore alternate vendor for machining of LHB axles.
- FWP/MCF was advised to coordinate with CRIS to enable Railway Board to placed PO on FWP/MCF for supply of LHB wheels, as per earlier practice for RINL. FWP/MCF was further advised to dispatch urgently 400 nos WDP-4 loco wheels to Railways and further

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plan to manufacture full year requirement which is around 2500 nos in one go to cater to requirement and urgency of Railways.

- Quarterly Projections of WTA items from Railways are not realistic and not proportionate to yearly demand. For 2<sup>nd</sup> quarter, AAC of Railways for respective items has also been taken into picture while making allocation. PCMMs/CMMs were advised to critically review the quarterly requirement in consultation with user department.
- As per projection given by various zonal railways and PUs, the requirement is broadly estimated for the 2<sup>nd</sup> quarter as:

(i) Cast Wheels	- 21,789
(ii) Forged Wheels	- 13,631
(iii) Axles (Loose)	- 8,888
(iv) Wheel Sets	- 30000

## 2.0 RWF:-

- There is mismatch between Production Plan and the consequent WTA allotments leads to improper material planning as lead time for bloom is approx. 4-6 months.
- Excess allotment of loose wheels and loose axles in WTA in comparison to production programme will result in shortfall of finished axles/wheels for wheel sets which will have to be compensated from trade.
- Railway Board was requested to insist on wagon builders to remit payment and take delivery of wheel sets in line with the schedule/target provided by RB
- Following non moving cast wheels discs are lying at RWF:-

Wheel	Quantity	Min. Truck Load
BG Coaching(Class A)	364	67
EMU (Class A)	151	62
BG Loco (Class B)	356	63

Railways may write to Board for their requirement to enable Board to make allocation on RWF.

- Requested to ensure adequate supply of WTA scrap to RWF.
- RB is requested to ensure uniform and regular supply of trade wheels to meet the wheel set target in FY 2024-25.
- RWF requested Railway Board to indicate break-up of Box N wheels and BLC Wheels in production plan.

## 3.0 RWP/Bela:-

- Requested to issue WTA allocations for Q2, Q3 & Q4 in line with production programme. As per pro -rata proportionate production plan, RWP will supply 12500 wheels in Q2 ,Q3 & Q4 respectively.

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- Demand for ICF coaching wheels as reflected in Q1 WTA allotment is much more, hence, Railway Board was requested to review the breakup of wheels types in production plan 2024-25 accordingly.
- Requested to advise zonal railways to send WTA scrap on priority.

#### **4.0 SAIL/DSP :-**

- Informed that they will improve the supply in Q1 during the remaining time left for the Q1.
- They will improve the dispatch of critical items like WAP-5 loco wheels and ICF axles in Q2 in addition to their regular supply of wheels of WAG 9/ S profile etc.

#### **5.0 After the deliberation, the following actionable points emerged:-**

- As requested by RWF, Mechanical directorate in Board is requested to indicate production target for Box N and BLC wheel sets separately in the revised production programme 2024-25.
- Railways are advised to ensure adequate supply of WTA scrap to RWF and RWP. RWF may explore options to take necessary action to get alternate scrap from the market to meet the production requirement.
- In view of request of RWF to overcome axles machining constraints, Railways may take necessary action to take WAG-9 loco axles from machining vendors.
- As pointed out by RWF, EDRS/S may kindly advice wagon builders to remit payment and take delivery of wheel sets in line with the schedule provided by RB.
- M/s SAIL are advised to sort out their internal problem of machining contract at the earliest and expedite to supply of WAP-5 Wheels and BG Coaching Axles.
- M/s SAIL is advised to explore alternate vendor for forging of LHB axles in order to lower down LHB Axle price in order to enable RB to place order on SAIL.
- NO allocation for rough turned Box N Axle for requirement of Railways is allocated to RWF and this item will be supplied from M/s MSF only.
- South Central Railway may collect small requirement of VB wheels of MC and TC from ICF.
- FWP/MCF, being sole suppliers of WDP-4 wheels, is advised to set a timeframe to take into production of WDG-4 wheels for annual requirement in one go and arrange to dispatch 400 nos of this wheels available with it immediately to Railways as per urgent situation.
- RWP has started to use CASNUB bogie as an alternate WTA scrap with an annual requirement of 10,000 MT. As requested by RWP, Railways may explore to separate side frame and bolster by two cuts of CANUB bogie for convenience in transportation by road or sent it to RWP/Bela through Railway wagons.

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- In regard to failure of WAG-9 wheels, M/s SAIL has opined that during service, crack initiation has occurred from a deep groove/tool mark at the sprang hole edge which has propagated further ultimately resulting in catastrophic failure in one of the wheels. M/s SAIL has suggested there is no particular use of the sprag hole and the same may be removed from the drawing. Electrical dte in Board may kindly note the point for further necessary action.

**6.0** All units i.e. RWF, RWP and M/s SAIL are requested to send monthly position of dispatch of various WTA items invariably to mail [drsmrb2020@gmail.com](mailto:drsmrb2020@gmail.com) by 1<sup>st</sup> week of every month.





## Allocation sheet for supply of WTA items for the 2nd Quarter i.e. July to Sep. FY 2024-25 on RWF/Bangalore

S.NO.	DRAWING & DESCRIPTION	RLYs/ PUs	Qty Planned	Consignee
<b>WHEELS</b>				
1	Wheel disc. Box'N' Type to Drg No. W/WL- 4764 /R (WAP/SK/M-153) (PL No. 38064510)	SR	350	DY.CMM/CSD/PER
		SWR	100	DY.CMM/MGSD/AP
		SCR	600	Dy.CMM/M&G/RYPs
		ER	300	DY.CMM/ER/LLH
		NR	600	DY.CMM/JUDW
		WR	800	Dy.CMM/DAHOD
		SECR	160	RWSS/R
		NWR	300	100-SMM/LOCO/Bikaner
		WCR	500	200-AMM/WSD/Ajmer
				DY.CMM/WRS/KOTA
		<b>Total</b>	<b>3710</b>	
2	840 dia Wheel for BLC Wagon to Drg No. CONTR-9404-S-13 Alt. 3. (PL No. 38064558)	ER	360	DY.CMM/ER/LLH
		NR	1100	DY.CMM/JUDW
		NCR	600	DY.CMM/GSD/JHS
		NFR	60	DY.CMM/NBQ
		NWR	200	100-SMM/LOCO/BIKANER
				100-AMM/WSD/AJMER
		SCR	200	DY.CMM/M&G/RYPs
		WCR	225	Dy.CMM/WRS/Kota
		SECR	40	Dy.CMM/RWSS/R
		WR	300	DY.CMM/DHD
		SWR	60	DY.CMM/MGSD/AP
		SR	144	SSE/WAGON/SHOP/PWP/CSD/PER
		<b>Total</b>	<b>3289</b>	
3	Wheel Rough Machined (part no.11239580) as per Drg No.11239580 Alt Nil.	DLW/BLW	189	BLW
		<b>Total</b>	<b>189</b>	
4	Solid Cast Wheel for milk Tank Wagon to Drg. No. WAP/SK/M-155 alt-b spec IRS R-19/93.(PL NO.3806N01)	WR	50	SSE/WHEEL/PL
		<b>Total</b>	<b>50</b>	
<b>Total No of Wheels</b>			<b>7238</b>	
<b>AXLES</b>				
1	Rough Turned Axle for WDG-4, WDG-4B, WDG-4D, WDP-4, WDP-4D, WDP-4B to DLW Drg No. 40077315 (DLW pt no. 17230019) PL No. 17230019	NFR	60	DY.CMM/NBQ
		NWR	12	2-DY.CMM/GSD/Jodhpur
		CR	18	10-AMM/DSL/AII
		SECR	5	DY.CMM/Parel
		SR	10	EMD/Loco/R
				DY.CMM/MSD/GOC
		<b>Total</b>	<b>105</b>	
2	Rough Tuned Axle for WAG-7 to Drg No. 06/02/11/02 with latest amdt. (PL No. 25062050)	CR	70	DY.CMM/ACL/Bhusawal
		WR	12	DY.CMM/DHD
		NER	23	Dy.CMM/D/GKP
		SR	10	6-SSE/WHEEL/N/TYRE/PWP,
				4-DY.CMM/MSD/GOC
		NCR	50	SMM/ETD/CNB
		<b>Total</b>	<b>165</b>	

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3	Rough Tuned Axle (3-Phase) for WAP-5 to Drg No. 1210-01.311-025 with latest amdt. (PL No 29050091)	CR	41	Dy.CMM/ACL/BHUSAWAL
		NR	10	Dy.CMM/ETD/GZB
		<b>Total</b>	<b>51</b>	
4	Rough Tuned Axle (3-Phase) for WAG-9 & WAP-7 to Drg No. 1209-01-011-002 with latest amdt. (PL No 29050042)	CR	94	DY.CMM/ACL/BHUSAWAL
		NR	10	ETD/GZB
		NCR	60	SMM/ETD/CNB
		NER	6	Dy.CMM/D/IZN
		SCR	3	SMM/ELS/LGD
		SER	31	25-SMM/ELS/TATA 6-SSE(RW-STOES)CTRC/TATA
		SR	32	20-SMM/LSD/PER, 12-SSE/WHEEL/N/TYRE/PWP/LW/PER
		DLW/BLW	1000	BLW
		CLW	1200	SMM/3PH/CLW/CRJ
		DMW/PLW	700	PLW/PATIALA
		<b>Total</b>	<b>3136</b>	
5	Semi Finished Axle for 3 Phase Kolkata Metro Motor Coach Bogies (Common for both M/S Medha & M/s Zhuzhou Electrics) TO DRG.NO.AAA02047,ITEM-1,ALT "b"(PL NO.36027029)	ICF	66	SHELL Depot/ICF
		<b>Total</b>	<b>66</b>	
6	Semi Finished Axle for 3 Phase Kolkata Metro DTC & TC Coaches Bogies (With M/S Medha Electrics) TO DRG.NO.AAA02062,ITEM-1,ALT "NIL"(PL NO.36027030)	ICF	45	SHELL Depot/ICF
		<b>Total</b>	<b>45</b>	
7	BG 20.32 Tonnes Rough Turned Axle for EMU/DMU/MEMU Motor Coaches to Drg. No. AC/DC/EMU/B-0-2-002/ Col-I with latest amdt. and to specification no. IRS R-43/92 with latest corrigendum.(PL No 31020264)/(NR, PL No.31010143) & (CR PL No.31010120).	SCR	10	5-DY.CMM/CRS/TPTY 5-DY.CMM/M&E/LGD
		SER	5	DY.CMM/WS/KGP
		CR	50	40-DY.CMM/MTN 10-AMM/SNPD
		NER	10	DY.CMM/D/IZN
		NWR	3	AMM/WSD/AJMER
		WR	60	Dy CMM/DHD
		ICF	200	DY.CMM/SD/ICF
		PLW	60	PLW/PATIALA
		RCF	60	DY.CMM/SHELLDEPOT/RCF/HSQ
		<b>Total</b>	<b>458</b>	
8	Rough Turned Axle for WAP-4 to Drg No. 3/2/11/55 with latest amdt. (PL No. 25060508)	SR	6	SSE/WHEEL/N/TYRE/PWP/LW/PER
		WR	8	Dy.CMM/DHD
		SER	7	5-AMM/WS/KGP, 2-SMM/ELS/TATA,
		NER	40	Dy.CMM/D/GKP
		<b>Total</b>	<b>61</b>	
9	Axle for WDG-2/WDG3A Loco TPL 5868 Alt.c (PL No.11231622)	NR	20	DY.CMM/DSL/CB
		<b>Total</b>	<b>20</b>	
10	BG 20.32 Tonnes Rough Turned Axle for EMU/MEMU Trailer Coaches to Drg. No. AC/DC/EMU/D2-0-2-204/Col-I with latest amdt. and to specification no. IRS R-16/95 with latest corrigendum.(PL No 31027090)	SR	13	Dy.CMM/CSD/PER
		RCF	150	Dy CMM/Depot/Shell/RCF/HSQ
		ICF	400	DY.CMM/SD/ICF
		<b>Total</b>	<b>563</b>	

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11	Axle for Trailer Coaches of Train-18 Drg. No. AAA02137 (PL-31020756)	ICF	52	DY.CMM/SD/ICF
12	Axle for Motor Coaches of Train-18 Drg. No. AAA02139 (PL-31020732)	ICF	62	Dy.CMM/SD/ICF
13	AXLE ROUGH MACHINED (PART NO. 11239566) as per Drg.No. 11239566 ALT-NIL	BLW	92	BLW
14	Rough Turned Axle for VB Train set Motor Coach to Drg.No.AAA02162,items-I Alt 'Nil' (PL No.31020926)	SCR	10	DY.CMM/CRS/TPTY
		Total	10	
15	Rough Turned Axle for VB Train set Trailer Coach to Drg.No.AAA02158,items-I Alt 'Nil' (PL No.31020938)	SCR	10	DY.CMM/CRS/TPTY
		ICF	141	Dy.CMM/SD/ICF
		Total	151	
14	Axle Rough Turned Axle for WAM4/WAG5 locomotives with TAO 659 Traction Motor Fitted With Suspension Roller Bearing Arrangement (PL NO.25060843	ER	2	DY.CMM/ER/KPA
		Total	2	
15	Axle (Semi finished) for FIAT IR Bogie to Drg No. LW02149 with latest amdt. (PL No. 33509037)	MCF/RBL	900	Dy.CMM/Depot/Shell/MCF
		ICF	900	DY.CMM/SD/ICF
		ECOR	60	CRW/MCS
		WR	60	SMM/BVPW
		NR	60	JUDW
		NWR	60	SMM/C&W/BGC/AII
		NCR	60	DY.CMM/GSD/JHS
		SR	120	40-DY.CMM/MSD/GOC 80-DY.CMM/CSD/PER
		CR	300	Dy.CMM/MTN
		NER	60	DY.CMM/D/GKP
		Total	2580	
16	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645)	NER	100	Dy.CMM/D/GKP
		NCR	72	DY.CMM/GSD/JHS
		CR	100	Dy.CMM/MTN
		SR	120	60-SMM/LSD/PER 60-DY.CMM/MSD/GOC
		WCR	51	DY.CMM/CRWS/BHOPAL
		NR	126	66-JUDW 60-AMV/LKO
		ER	50	Dy.CMM/LLH
		Total	619	
	Total No.of Axles		8238	
	<b>WHEELSETS</b>			
1	BOX 'N' W/sets (22.9 T Axle Load) Drg. No. WD-89025/S-1)	Wagon Builders	30000	Consignee will be advised by DRS/W
	<b>TOTAL WHEEL SETS</b>		<b>30000</b>	

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## ANNEXURE-II

Allocation sheet for supply of WTA items for the 2nd.Quarter i.e. July to Sep.FY 2024-25 on M/s SAIL/DSP

S.NO	DRAWING & DESCRIPTION	RLYs/PU's	Qty Planned	Consignee
<b>WHEELS</b>				
1	EMU//DEMU/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088)	ER	350	DY.CMM/HLR (350-NO. IS ALLOCATED IN QTR-1)
		WR	60	SSE(Wheel & Heavy M/C)DHD
		SR	124	DY.CMM/CSD/PER
		CR	420	AMM/SNPD
		NR	150	Dy.CMM/DSL/CB
		ICF	1184	DY.CMM/SD/ICF
		SER	300	DY.CMMWS/KGP
		DMW/PLW	300	PLW/PATIALA
		<b>Total</b>	<b>2888</b>	
2	BG Loco Wheel "S" Shaped to Drg. No. D/WL-5060/R. (PL No. 11230058)	ER	490	380-DY.CMM/ER/KPA 110-DY.CMM/ER/JMP (160-NO. IS ALLOCATED IN QTR-1)
		ECoR	50	ELS/VSKP
		CR	400	290-DY.CMM/ACL/BSL 55-DY.CMM/ELS/KYN 55-DY.CMM/PR (150-NO. IS ALLOCATED IN QTR-1)
		NR	300	200-DY.CMM/DSL/CB, 100-DY.CMM/ASR
		SECR	20	Dy.CMM/RWSS/R ( To be collected by SECR)
		SER	300	150-SMM/ELS/TATA 150-DY.CMM/WS/KGP
		NCR	240	SMM/ETD/CNB
		NER	122	60-Dy.CMM/D/GKP 62-DY.CMM/D/IZN (58-NO. IS ALLOCATED IN QTR-1)
		SCR	50	DY.CMM/CRS/TPTY
		WR	650	DY.CMM/DAHOD
		DLW/BLW	42	BLW
		<b>Total</b>	<b>2664</b>	
3	WAG-9/WAP7 Loco Wheels to Drg. No. 1209.01.111.003. (PL No. 29050054)	CR	460	110-DY.CMM/ACL/Bhusawal 110-SMM/ELS/KYN 240-AMM/NKRD
		ER	450	DY.CMM/KPA
		ECoR	100	50-ELS/VSKP 50-DLS/VSKP
		NER	50	DY.CMM/D/IZN
		NCR	350	SMM/ETD/CNB
		SCR	250	140-SMM/ELS/LGD 55-SMM/ELS/KZJ 55-SMM/ELS/BZA

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		SER	100	88-SMM/ELS/TATA 12-SSE(RW-STORES)CTRC/TATA
		SWR	60	Dy.CMM/MGSD/AP
		SECR	50	ELS/BIA
		WR	150	SSE(Wheel & Heavy)MC/Dahod
		BLW	1000	BLW
		DMW/PLW	800	PLW/PATIALA
		CLW	1000	SMM/3PH/CLW/CRJ
		<b>Total</b>	<b>4820</b>	
4	Wheel Monobloc Rolled (Rough Machined ) for WDG-4 Locomotive to Drawing No. D/WL-5064 /R Alt . Nil. (PL.No. 17230044)	NR	120	Dy.CMM/DSL/CB
		ER	120	Dy.CMM/ER/JMP
		ECOR	60	DLS/VSKP
		SWR	180	120-SMM/MSD/UBL 60-DY.CMM/MGSD/AP
		NWR	60	60-AMM/DSL/AII
		WR	60	SSE(WHEEL & HEAVY M/C)DHD
		SECR	60	EMD/LOCO/R
		SER	120	DY.CMM/WS/KGP
		SCR	120	60-Dy.CMM/M&E/LGD 60-DY.CMM/CRS/TPTY
		SR	180	Dy.CMM/MSD/GOC
		CR	60	Dy.CMM/Parel
		BLW	41	BLW
		<b>Total</b>	<b>1181</b>	
5	Forged steel wheel (Rough size) for 6.1 tonnes axle (KSR.) Drawing NO. DSP Drawing No. A1/005.00.000/90366(Rev. -A). Specification : IRS R-19/93 Part II (Rev.5) with corrigendum No. 1 &2. Inspection of solid forged wheels shall be carried out as per table 4 of clause 12.1 of RDSO SPECIFICATION nO. r-19/93 Part II (Rev.5) with corrigendum No. 1 &2.	NR	531	KLK
		<b>Total</b>	<b>531</b>	
6	Wheel C&W NG(Part finished) Drg.No.N.F.Rly.DHR/C/010,Alt-4(PL No. 39060056)	NFR	300	DY.CMM/NBQ
		<b>Total</b>	<b>300</b>	
7	Solid Wheel Disc Rough Turned for metro coaches as per ICF Drg. No. MRB/M-0-2-003 Alt. D/2 or latest.(PL No. 36020114)	Metro Railways/Kol akata	300	CDMS/NOA (AMM/NOA) Noapara stores Depot)
		ICF	247	Dy.CMM/SD/ICF
		<b>Total</b>	<b>547</b>	

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8	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg No. RWF/SK/M- 343 (for cast wheel). (PL No. 30020372)	ER	140	Dy.CMM/ER/LLH
		NR	100	JUDW
		WR	60	Dy.CMM/LOWER PAREL
		Total	300	
	Total No. of Wheels		13231	
<u>AXLES</u>				
1	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645)	NER	60	Dy.CMM/D/IZN
		CR	50	Dy.CMM/PR
		NFR	50	DyCMM/NBQ
		ER	130	Dy.CMM/HLR
		ECR	60	CRW/HRT
		SWR	60	DY.CMM/MSD/UBL
		SR	120	60-DY.CMM/MSD/GOC 60.CMM/CSD/PER
		SECR	60	20-RWSS/R 40-DY.CMM/GSD/NGP
		WCR	60	DY.CMM/CRWS/BHOPAL
		Total	650	
	Total No. of Axles		650	

*11/11/2011*



ANNEXURE-III						
Allocation sheet for supply of WTA items for the 2nd Quarter i.e. July to Sep.FY 2024-25 on RWP/Bela						
S.NO	DRAWING & DESCRIPTION	RLYs/PUs	Qty Planned	Consignee		
1	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg No. RWF/SK/M-343 (for cast wheel). (PL No. 30020372)	ER	900	450-Dy.CMM/ER/LLH 450--Dy.CMM/ER/HLR		
		NR	1100	125-JUDW 550-AMV/LKO 350-DSL/CB 75-ASR		
		ECR	100	CRW/HRT		
		NCR	300	Dy.CMM/GSD/JHS		
		NER	800	500-Dy.CMM/Depot/GKP 300-Dy.CMM/IZN		
		NFR	200	100-Dy.CMM/DBRT 100-DyCMM/NBQS		
		NWR	1000	500-Dy.CMM/GSD/Jodhpur 150-SMM/LOCO/Bikaner 350-SMM/C&W/BGC/ALL		
		SR	1200	300-SMM/LSD/PER 450-DY.CMM/MSD/GOC 450-DY.CMM/CSD/PER		
		SCR	1000	500- DY.CMM/M&E/LGD 500-DY.CMM/CRS/TPTY		
		SER	400	Dy.CMM/WS/KGP		
		WR	500	60-Dy.CMM/LOWER PAREL 370-DY.CMM/BVP 70-Dy.CMM/DHD		
		ECoR	150	CRW/MCS		
		SECR	120	DY.CMM/GSD/NGP		
		WCR	400	Dy.CMM/CRWS/BHOPAL		
		ICF	76	DY.CMM/SD/ICF		
		CR	900	600-Dy.CMM/MTN, 300-DY.CMM/PR		
		SWR	400	100-DY.CMM/MGSD/AP 300-SMM/MSD/UBL		
			Total	9546		
2	Wheel disc. Box'N' Type to Drg No. W/WL-4764 /R (WAP/SK/M-153) (PL No. 38064510)	ER	800	760-DY.CMM/ER/JMP 40-DY.CMM/ER/LHR		
		ECR	150	BOX N DDU		
		NFR	300	DY.CMM/NBQ		
		NER	300	DY.CMD/IZN		
		NCR	150	DY.CMM/JSD/JHS		
		WCR	200	DY.CMM/WRS/KOTA		
			Total	1900		
3	EMU//DEMU/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088)	ER	180	DY.CMM/ER/HLR		
		WR	700	DY.CMM/LOWER PAREL		
		SR	218	Dy.CMM/CSD/PER		
		CR	420	DY.CMM/MTN		
		SCR	80	DY.CMM/CRS/TPTY		
		NR	100	Dy.CMM/DSL/CB		
		SWR	87	SMM/MSD/UBL		
		NWR	70	AMM/WSD/AJMER		
		ICF	1200	DY.CMM/SD/ICF		
		SER	50	DY.CMM/WS/KGP		
			TOTAL	3105		
		Total No. of Wheels			14551	

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ANNEXURE-IV				
Allocation sheet for supply of WTA items for the 2nd Quarter i.e. July to Sep. FY 2024-25 on FWP/MCF				
S.NO	DRAWING & DESCRIPTION	RLYs/PU's	Qty Planned	Consignee
1	Wheels for WDP-4 Locomotive to Drg No. D/WL 5061/R Alt.5 (PL.No. 17230147)	NWR	50	20-Dy.CMM/GSD/Jodhpur 30-AMM/DSL/AII
		NR	100	50-Dy.CMM/ASR 50-DSL/CB
		NFR	100	DY.CMM/NBQ
		WR	50	SSE(Wheel & Heavy M/C)DHD
		CR	50	DY.CMM/PR
		SR	50	DY.CMM/MSD/GOC
		TOTAL	400	

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