



भारत सरकार (GOVERNMENT OF INDIA)  
रेल मंत्रालय (MINISTRY OF RAILWAYS)  
रेलवे बोर्ड (RAILWAY BOARD)

रेल भवन, रफी मार्ग, नई दिल्ली - 110 001, तारीख 20.09.2024  
Rail Bhawan, Rafi Marg, New Delhi-110 001, dated 20.09.2024

No.2024/RSF/649/2

1. The Principal Chief Mechanical Engineer,  
Rail Wheel Factory, Bangalore – 560 064.
2. The Chief Administrative Officer,  
Rail Wheel Plant (Bela),  
P.O.Arvind Nagar, Distt. Saran,  
Bihar – 841 221.
3. M/s Steel Authority of India Ltd.,  
Central Marketing Organisation,  
Ispat Bhawan, 4<sup>th</sup> Floor, 40-Jawahar  
Lal Nehru Marg, Kolkata – 700 071.
4. Forged Wheel Plant/ MCF/RBL
5. MSF/ Ishapore.
6. The Principal Chief Materials Manager,  
All Indian Railways & P/Units.

Sub: Allocation of the 3<sup>rd</sup> Quarterly WTA Items on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela, MSF/Ishapore and FWP/MCF of FY 2024-25 (Oct-Dec, 2024).

\*\*\*\*\*

Allocations of WTA items for the 3<sup>rd</sup> Quarter i.e. Oct-Dec, 2024 of FY 2024-25 planned on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela, FWP/MCF and MSF/Ishapore are attached at Annexure I - RWF/Bangalore, Annexure II -SAIL/DSP, Annexure III - RWP/Bela, Annexure IV- FWP/MCF and Annexure V- MSF/Ishapore respectively for compliance and necessary action. The Minutes have been uploaded on Indian Railway's website [www.indianrailways.gov.in](http://www.indianrailways.gov.in). To access the minutes kindly click on "Ministry of Railways", then click on "Railway Board", then click on "About Indian Railways" Tab., then click on "Railway Board Directorates", then click on "Stores". Then finally click on "Conferences/Meetings" to open the page containing the minutes of the Meeting.

Please ensure that the statement of requirements of WTA items for the Quarter-IV/2024-25 (Jan-March) reach this office latest by 15.12.2024 positively through iMMS. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow)

Encl.:- As above.

*S.K. Verma*  
(एस.के.वर्मा)  
(S.K.Verma)

निदेशक, रेलवे स्टोर्स (एम)  
Director Railway Stores (M)  
Mobile No. 8595526727

Email id: drsmrb2020@gmail.com

प्रतिकृति सूचना एवं आवश्यक कार्यवाही हेतु प्रेषित:-

Copy forwarded for information and necessary action to:-

1. PCMEs, All Indian Railways and Production Units.
2. Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. M(T & RS), AM(PU), AM(RS), PED/EE(RS), PED/RS(S), PED (W&PU), EDRS(RS), EDRS(S), EDEE(G), EDME(Chg.), EDME(W&Trans.), EDRS(P), EDME/Ft., EDME(W& Dev), EDEE(RS), DEE/RS, DME/Ft., DME(Tr.), JDME(PU& Dev.) & DME(P)-I.
4. CMM (BI), Eastern Railway, Fairlie Place, Kolkata -700 001.
5. GM (iMMS), CRIS, Chanakyapuri, New Delhi-110 021.

**Minutes of the 3rd quarterly (i.e. Oct-Dec, 2024) WTA Meeting held on**

**12.09.2024 at Rail Bhavan, New Delhi.**

**Present:**

RAILWAY BOARD: AM/RS, PED/EE/RS, EDRS(RS), EDME/W&D, JDME/W&D, DRS(M) and DME/Traction.

RAILWAY UNITS: CMMs/DyCMMs of Zonal Railways & Production Units.

PLANTS: PCME/RWF, PCME/RWP, PCMM/RWF, CGM/SAIL/DSP and JWM/MSF.

**1.0 Railway Board:-**

- Supply of Wheels and Axles from RWF and RWP remained satisfactory during 2<sup>nd</sup> quarter.
- RWF informed that due to capacity constraint for producing rough turned axles for supplying to PUs/ZRs, compliance of allocated loco axles and LHB axles is unlikely during 3<sup>rd</sup> quarter. Tempering furnace, required for tempering process for loco axles, needs major attention.
- Railway Board informed that for WAG-9 loco axles, there is no source available other than RWF. For 2<sup>nd</sup> quarter, RWF was requested to plan for supply of at least 3300 LHB axles. RB informed that tender for LHB axles will be finalized by Board in a short while and supplies from new contract will commence only after 2-3 months onwards.
- Railway Board informed that for coverage of Box N Axles and wheels for wagons wheel sets, Global tender has been opened recently and coverage will be made on priority.
- RB informed that sufficient coverage is available of M/s MSF for finished Box N Axles but owing to commitment for other type of axles and their capacity constraint, M/s MSF has been advised to supply 700 Box N Axles per month to RWF for wheel sets.
- Railway Board has advised Railways to dispatch WTA scrap for requirement of RWF and RWP as per revised targets in August 2024. Railways are advised to adhere to revised RB targets and coordinate with RWF and RWP for timely dispatch.
- M/s MSF, of late, has developed EMU axles (both type) and started supply of both the items. EMU axles (both MC and TC) and Box N Axles will be supplied from M/s MSF.
- Supply of wheels from M/s SAIL is not satisfactory and was advised to dispatch WTA items per allocation. RB has advised SAIL to supply wheels as per packing specification. M/s SAIL is required to improve packing conditions of loco wheels
- FWP/MCF was further advised to dispatch LHB wheels and WDP-4 loco wheels to Railways as per RB allocation and plan to dispatch WTA items as per RB directions and as per practice followed by RWF and RWP.
- Quarterly Projections of WTA items from Railways are not realistic and not proportionate to yearly demand. For 3<sup>rd</sup> quarter, AAC of Railways for respective items has also been taken

*SUM*

into picture while making allocation. PCMMs/CMMs were advised to critically review the quarterly requirement in consultation with user department and may get the AAC of their zones updated for realistic allotment.

- Railway Board informed that proposal of inspection of indigenously manufactured wheels and axles only through M/s RITES, instead of TPI agencies, is being considered in Board.
- As per projection given by various zonal railways and PUs, the requirement is broadly estimated for the 3<sup>rd</sup> quarter as:

(i) Cast Wheels	-	22458
(ii) Forged Wheels	-	24885
(iii) Axles (Loose)	-	20371
(iv) Wheel Sets	-	30000

#### 2.0 RWF:-

- There is mismatch between Production Plan and the consequent WTA allotments leading to improper material planning as lead time for bloom is approx. 4-6 months.
- Excess allotment of loose wheels and loose axles in WTA in comparison to production programme will result in shortfall of finished axles/wheels for wheel sets which will have to be compensated from trade.
- Railway Board was requested to insist on wagon builders to remit payment and take delivery of wheel sets in line with the schedule/target provided by RB
- Requested to ensure adequate supply of WTA scrap to RWF.
- RB is requested to ensure uniform and regular supply of trade wheels and axles to meet the wheel set target in FY 2024-25.

#### 3.0 RWP/Bela:-

- Requested to issue WTA allocations as per pro-rata proportionate production plan.
- Demand for ICF coaching wheels as reflected in Q1 WTA allotment is much more, hence, Railway Board was requested to review the breakup of wheels types in production plan 2024-25 accordingly.
- Requested to advise zonal railways to send WTA scrap on priority.

#### 4.0 SAIL/DSP :-

- Informed that they will improve the supply in Q2 during the remaining time left in September.
- They will improve the dispatch of critical items like WAP-5 loco wheels and ICF axles in Q2 in addition to their regular supply of wheels of WAG 9/ S profile etc.
- Requested to place order PO on SAIL for 200 nos LHB axles and 400 nos LHB wheels.

*llvsm*

**5.0 After the deliberation, the following actionable points emerged:-**

- RWF is requested to supply WAG-9 axles and LHB axles in 3<sup>rd</sup> quarter as per allocation from Railway Board. For WAG-9 axles, RWF is the sole supplier and for LHB axles, coverage will be done on priority and supplies will be received after about 2 months of placement of orders.
- RWF is also requested to give priority for dispatching LHB Axles and WAG-9 loco axles during 3<sup>rd</sup> Quarter. For other axles, if not required urgently by Railways, supplies may be deferred to 4<sup>th</sup> qtr.
- PEDRS/S may kindly advice wagon builders to remit payment and take delivery of wheel sets in line with the schedule provided by RB.
- M/s SAIL was advised to improve the compliance of dispatch of WTA items. It was also advised to supply WAG-9 wheels on priority in Oct, 2024 to CLW, BLW and PLW.
- M/s SAIL is advised to explore alternate vendor for forging of LHB axles in order to lower down LHB Axle price in order to enable RB to place order on SAIL.
- NO allocation for rough turned Box N Axle and EMU axles for requirement of Railways is allocated and these items will be supplied from M/s MSF only.
- Railways are advised to ensure adequate supply of WTA scrap to RWF and RWP as advised by Railway Board letter dated 21.08.24.
- Railway Board has issued letter in regard to deletion of old indents up to 2023-24 which has already been covered by Railway Board. Railways are requested to review the old indents of WTA items up to 2023-24.
- FWP/Raebareli has 700 of WDP-4 Wheels in finished condition. Zonal Railways are advised to submit their requirements to Railway Board for this item and make their own arrangements for lifting thae material from FWP till such time transport contract is concluded by FWP.

**6.0** All units i.e. RWF, RWP and M/s SAIL are requested to send monthly position of dispatch of various WTA items invariably to mail [drsmrb2020@gmail.com](mailto:drsmrb2020@gmail.com) by 1<sup>st</sup> week of every month.

Sherry

## ANNEXURE-I

Allocation sheet for supply of WTA items for the 3rd Quarter i.e. Oct. to Dec. FY 2024-25 on  
RWF/Bangalore

S.NO.	DRAWING & DESCRIPTION	RLYs/ PUs	Qty Planned	Consignee
<b>WHEELS</b>				
1	Wheel disc. Box'N' Type to Drg No. W/WL- 4764 /R (WAP/SK/M-153) (PL No. 38064510)	CR	800	SMM/KWV
		ER	900	225-DY.CMM/ER/LLH 675-Dy CMM/ER/JMP
		ECR	300	BOX N DDU
		NER	300	DY.CMM/D/IZN
		NCR	300	DY.CMM/GSD/JHS
		NWR	200	67-SMM/LOCO/Bikaner 133-AMM/WSD/Ajmer
		SCR	700	Dy.CMM/M&G/RYPs
		SER	87	Dy CMM/WS/KGP
		SR	500	DY.CMM/CSD/PER
		SWR	87	DY.CMM/MGSD/AP
		WCR	700	DY.CMM/WRS/KOTA
		WR	800	Dy.CMM/DAHOD
		<b>Total</b>	<b>5674</b>	
2	840 dia Wheel for BLC Wagon to Drg No. CONTR-9404-S-13 Alt. 3. (PL No. 38064558) (WCR-PL NO.38060036)	CR	100	SMM/Kurduwadi
		ER	350	DY.CMM/ER/LLH
		NCR	817	DY.CMM/GSD/JHS
		NFR	20	DY.CMM/NBQ
		NR	1200	DY.CMM/JUDW
		SCR	200	DY.CMM/M&G/RYPs
		SECR	40	Dy.CMM/RWSS/R
		SR	87	SSE/WAGON/SHOP/PWP/CSD/PER(N S)
		SWR	144	40 NS-SMM/MSD/UBL 104-DY.CMM/MGSD/AP
		WCR	225	Dy.CMM/WRS/KOTA
		WR	250	DY.CMM/DHD
		<b>Total</b>	<b>3433</b>	
3	Wheel Rough Machined (part no.11239580) as per Drg No.11239580 Alt Nil.	BLW	45	BLW
4	1000 mm Cast wheel for DBKM and BVZC Wagons as per Drg. No. RWF-W-117 latest alt.	NCR	304	CWM/Wheel shop/JHS/NCR
<b>Total No of Wheels</b>			<b>9456</b>	
<b>AXLES</b>				
1	Rough Turned Axle for WDG-	CR	24	DY.CMM/Parel

*lewen* - 5-

	4, WDG-4B, WDG-4D, WDP-4, WDP-4D, WDP-4B to DLW Drg No. 40077315 (DLW pt no. 17230019) PL No. 17230019	NFR	15	DY.CMM/NBQ
		NWR	12	2-DY.CMM/GSD/Jodhpur 10-AMM/DSL/AII
		SECR	14	9-DY.CMM/RWSS/R 5-EMD/Loco/R
		SR	26	10-DY.CMM/MSD/GOC 16-SSE/WS/GOC
		SWR	13	SMM/MSD/UBL
		<b>Total</b>	<b>104</b>	
2	Rough Tuned Axle for WAG-7 to Drg No. 06/02/11/02 with latest amdt. (PL No. 25062050)	CR	50	DY.CMM/ACL/Bhusawal
		NER	10	Dy.CMM/D/GKP
		SR	4	DY.CMM/MSD/GOC
		WR	20	DY.CMM/DHD
		<b>Total</b>	<b>84</b>	
3	Rough Tuned Axle (3-Phase) for WAP-5 to Drg No. 1210-01.311-025 with latest amdt. (PL No 29050091)	CR	70	Dy.CMM/ACL/BHUSA WAL
		NR	9	Dy.CMM/ETD/GZB
		<b>Total</b>	<b>79</b>	
4	Rough Tuned Axle (3-Phase) for WAG-9 & WAP-7 to Drg No. 1209-01-011-002 with latest amdt. (PL No 29050042)	CR	210	DY.CMM/ACL/BHUSA WAL
		NER	6	3-DY.CMM/D/GKP 3-Dy.CMM/D/IZN
		NFR	40	DY.CMM/NBQ
		NR	6	DY.CMM/ETD/GZB
		SCR	9	SMM/ELS/LGD
		SER	30	25-SMM/ELS/TATA 5-DY.CMM/WS/KGP
		SR	12	SMM/LSD/PER,
		SWR	12	SMM/MSD/UBL
		DLW/B LW	1000	BLW
		CLW	1100	SMM/3PH/CLW/CRJ
		DMW/P LW	700	PLW/PATIALA
		<b>Total</b>	<b>3125</b>	
5	Rough Turned Axle for WAP-4 to Drg No. 3/2/11/55 with latest amdt. (PL No. 25060508)	NER	20	15-DY.CMM/D/GKP 5-Dy.CMM/D/IZN
		SER	7	5-AMM/WS/KGP, 2-SMM/ELS/TATA,
		SR	4	DY.CMM/MSD/GOC
		WR	12	Dy.CMM/DHD
		<b>Total</b>	<b>43</b>	

*22/06/2011*

6	Axle for Trailer Coaches of Train-18 Drg. No. AAA02137 (PL-31020756)	ICF	44	DY.CMM/SD/ICF
7	Axle for Motor Coaches of Train-18 Drg. No. AAA02139 (PL-31020732)	ICF	89	Dy.CMM/SD/ICF
8	AXLE ROUGH MACHINED (PART NO. 11239566) as per Drg.No. 11239566 ALT-NIL	BLW	78	BLW
9	Rough Turned Axle for VB Train set Motor Coach to Drg.No.AAA02162,items-I Alt 'Nil' (PL No.31020926)	ICF	307	DY.CMM/SD/ICF
		<b>Total</b>	<b>307</b>	
10	Rough Turned Axle for VB Train set Trailer Coach to Drg.No.AAA02158,items-I Alt 'Nil' (PL No.31020938)	ICF	487	Dy.CMM/SD/ICF
		<b>Total</b>	<b>487</b>	
11	Axle Rough Turned Axle for WAM4/WAG5 locomotives with TAO 659 Traction Motor Fitted With Suspension Roller Bearing Arrangement (PL NO.25060843)	ER	2	DY.CMM/ER/KPA
		<b>Total</b>	<b>2</b>	
12	Axle (Semi finished) for FIAT IR Bogie to Drg No. LW02149 alt 'C' to Packing Instruction - P1157 for MCF & RWF Drg. No. WAPA-087 for others (PL No. 33509037)	CR	200	Dy.CMM/MTN
		NCR	40	DY.CMM/GSD/JHS
		NFR	60	DY.CMM/NBQ
		NR	60	45-JUDW 15-AMV
		NWR	60	SMM/C&W/BGC/AII
		SCR	60	48-DY.CMM/M&E/LGD 12-DY.CMM/CRS/TPTY
		SER	60	DY.CMM/WS/KGP
		SECR	15	DY.CMM/GSD/NAGPUR
		SR	60	60-DY.CMM/CSD/PER
		WCR	8	DY.CMM/CRWS/Bhopal

*govem*

		WR	120	96-DY.CMM/PL 24-AMM/W-BVP
		RCF	900	DY.CMM/Depot/Shell/IRCF/HSQ
		MCF	900	Dy.CMM/Depot/Shell/MCF
		ICF	800	DY.CMM/SD/ICF
		<b>Total</b>	<b>3343</b>	
13	Hybrid Axle suitable for "K" Class CTRB for 25 Ton Axle load to RDSO Drg.No.WD-15020-S-02(RT condition) (SECR PL NO.38060050)	<b>SECR</b>	<b>48</b>	DY.CMM/RWSS/R
14	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645)	CR	60	47-Dy.CMM/MTN 13-DY.CMM/PAREL
		ER	20	Dy CEE(P&D)/KPA
		NCR	60	DY.CMM/GSD/JHS
		NER		Dy.CMM/D/GKP
		NR	60	60-JUDW
		SR	60	26-DY.CMM/MSD/GOC 34-DY.CMM/CSD/PER
		WCR	60	DY.CMM/CRWS/BHOPAL
		SCR	60	DY.CMM/M&E/LGD
		SECR	42	DY.CMM/GSD/NGP
		WR	40	20-DY.CMM-PL 20-AMM/W-BVP
		ICF	45	DY.CMM/SD/ICF
		<b>Total</b>	<b>507</b>	
15	Rough Turned Axle for VB Train set Motor Coach to Drg.No. AAA02162, Item-1 Alt.Nil,(PL NO.3323502070) *	<b>SCR</b>	<b>10</b>	DY.CMM/CRS/TPTY
16	Rough Turned Axle for VB Train set Motor Trailer Coach to Drg.No. AAA02158, Item-1 Alt.Nil, (PL NO.3324500270) *	<b>SCR</b>	<b>10</b>	DY.CMM/CRS/TPTY
<b>* To be taken from ICF</b>				
<b>Total No.of Axles</b>			<b>8360</b>	
<b>WHEELSETS</b>				
1	BOX 'N' W/sets (22.9 T Axle Load) Drg. No. WD-89025/S-1)	Wagon Builders	30000	Consignee will be advised by DRS/W
<b>TOTAL WHEEL SETS</b>			<b>30000</b>	

*RB/PM*



# ANNEXURE-II

Allocation sheet for supply of WTA items for the 3rd.Quarter i.e. Oct to Dec.FY 2024-25  
on M/s SAIL/DSP

S.NO.	DRAWING & DESCRIPTION	RLYs/PUs	Qty Planned	Consignee
<b>WHEELS</b>				
1	EMU//DEMU/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088)	CR	492	352-DY.CMM/MTN 140-AMM/SNPD
		ER	480	400-DY.CMM/ER/HLR 80- SSE/Crane Shop-2/JMP
		NR	100	Dy.CMM/DSL/CB
		SER	140	DY.CMM/WS/KGP
		SR	140	DY.CMM/CSD/PER
		WR	400	DY.CMM/LOWER PAREL
		ICF	500	DY.CMM/SD/ICF
		DMW/PLW	500	PLW/PATIALA
		<b>Total</b>	<b>2752</b>	
2	BG Loco Wheel "S" Shaped to Drg. No. D/WL- 5060/R. (PL No. 11230058)	CR	600	460-DY.CMM/ACL/BSL 93-DY.CMM/ELS/KYN 47-DY.CMM/PAREL
		ECoR	55	ELS/VSKP
		ER	350	DY.CMM/ER/KPA
		NER	260	60-Dy.CMM/D/GKP 200-DY.CMM/D/IZN
		NR	400	362-DY.CMM/DSL/CB, 38-DY.CMM/ASR
		SCR	110	55-DY.CMM/CRS/TPTY 55-SMM/ELS/BZA
		SER	220	110-SMM/ELS/TATA 110-DY.CMM/WS/KGP
		SR	600	320-SMM/LSD/PER 280-DY.CMM/MSD/GOC
		WR	220	DY.CMM/DAHOD
		DLW/ BLW	56	BLW
		<b>Total</b>	<b>2871</b>	
3	WAG-9/WAP7 Loco Wheels to Drg. No. 1209.01.111.003. (PL No. 29050054)	CR	800	337-DY.CMM/ACL/Bhusawal 463-SMM/ELS/KYN
		ECoR	120	108-ELS/VSKP 12-DLS/VSKP
		ER	220	DY.CMM/KPA
		NCR	110	SMM/ETD/CNB
		NER	55	55-DY.CMM/D/GKP
		NFR	110	DY.CMM/NBQ
		NR	55	DY.CMM/ASR

-Liperry

		SCR	225	171-SMM/ELS/LGD
		SER	110	SMM/ELS/TATA
		SECR	55	ELS/BIA
		SR	110	SMM/LSD/PER
		SWR	110	55-SMM/MSD/UBL 55-Dy.CMM/MGSD/AP
		WR	55	DY.CMM/DHD
		CLW	1400	SMM/3PH/CLW/CRJ
		DMW/PLW	700	PLW/PATIALA
		BLW	1200	BLW
		<b>Total</b>	<b>5435</b>	
4	WAP-5 Loco Wheels to Drg.No.1210-01-111- 003.(PL.NO.29050080)	NR	116	58-Dy.CMM/DSL/CB 58-Dy.CMM/ETD/GZB
		<b>Total</b>	<b>116</b>	
5	Wheel Monobloc Rolled (Rough Machined ) for WDG-4 Locomotive to Drawing No. D/WL-5064 /R Alt . Nil. (PL.No. 17230044)	CR	120	Dy.CMM/Parel
		ECOR	60	DLS/VSKP
		ER	120	Dy.CMM/ER/JMP
		NFR	50	DY.CMM/NBQ
		NR	114	104-Dy.CMM/DSL/CB 10-DY.CMM/ASR
		NWR	57	27-DY.CMM/GSD/Jodhpur 30-AMM/DSL/AII
		SCR	170	50-Dy.CMM/M&E/LGD 120-DY.CMM/CRS/TPTY
		SECR	57	EMD/LOCO/R
		SER	114	DY.CMM/WS/KGP
		SR	417	120- Dy.CMM/MSD/GOC 297-SSE/WS/GOC
		SWR	220	164-SMM/MSD/UBL 56-DY.CMM/MGSD/AP
		WR	57	DY.CMM-DHD
		BLW	57	BLW
		<b>Total</b>	<b>1613</b>	
6	Wheel C&W NG(Part finished) Drg.No.N.F.Rly.DHR/C/0 10,Alt-4(PL No. 39060056)	NFR	144	DY.CMM/NBQ
		<b>Total</b>	<b>144</b>	
7	Solid Wheel Disc Rough Turned for metro coaches as per ICF Drg. No. MRB/M-0-2-003 Alt. D/2 or latest.(PL No. 36020114)	ICF	300	Dy.CMM/SD/ICF
		Metro Railways/K olakarta	300	CDMS/NOA (AMM/NOA) Noapara stores Depot)
		<b>Total</b>	<b>600</b>	

*22/12/11*

9	Forged steel wheel (Rough size) for 6.1 tonnes axle (KSR.) Drg NO. DSP Drg No. A1/005.00.000/90366 (Rev. -A). Spec : IRS R-19/93 Part II (Rev.5) with corr. No. 1 &2. Inspection as per table 4 of clause 12.1 of RDSO SPEC nO. r-19/93 Part-II (Rev.5) with corr. No. 1 &2. (PL NO. 36067568)	NR	531	KLK
		Total	531	
10	Wheel disc for NDM6 LOCO (N.G loco) Drawing No:San part No.51403570 with modification of dismension.(PL NO.11239530)	NFR	18	AMM/SGUJ
11	Solid forged wheel (ROUGH MACHINED) for VB Train set Motor Cosaches to Drg.No. AAA02161 ITEM-1 Alt..Special Condition: CORROSSION PROTECTION AS PER DRAWING.(PL NO.31020902)	ICF	162	DY.CMM/SD/ICF
Total No. of Wheels			15348	
AXLES				
1	BG Coaching Axles 16.25 Tonnes Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645)	CR	120	Dy.CMM/MTN DY.CMM/PAREL
		ER	128	64- Dy CEE(P&D)/KPA 64-Dy.CMM/LLH
		NCR	120	DY.CMM/GSD/JHS
		NR	240	63-JUDW 64- AMV/LKO 63-DSL/CB 50-ASR
		SR	60	60-DY.CMM/CSD/PER
		WCR	120	DY.CMM/CRWS/BHOPAL
		ECR	60	CRW/HRT
		NFR	60	DyCMM/NBQ
		SCR	120	DY.CMM/M&E/LGD
Total No. of Axles			1028	

## ANNEXURE-III

Allocation sheet for supply of WTA items for the 3rd Quarter i.e. Oct to Dec.FY 2024-25 on RWP/Bela

S.NO	DRAWING & DESCRIPTION	RLYs/P Us	Qty Planned	Consignee
1	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg No. RWF/SK/M-343 (for cast wheel). (PL No. 30020372)	CR	900	640-Dy.CMM/MTN, 260-DY.CMM/PR
		ECoR	250	CRW/MCS
		ECR	400	CRW/HRT
		ER	800	400-Dy.CMM/ER/LLH(Cast) 400-Dy.CMM/ER/HLR
		NCR	800	Dy.CMM/GSD/JHS
		NER	1000	800-Dy.CMM/Depot/GKP 200-Dy.CMM/IZN
		NFR	400	110-Dy.CMM/DBRT 290-DyCMM/NBQS
		NR	1258	213-JUDW 633-AMV/LKO 412-DSL/CB
		NWR	700	396-Dy.CMM/GSD/Jodhpur 91-SMM/LOCO/Bikaner 213-SMM/C&W/BGC/ALL
		SCR	900	455-DY.CMM/M&E/LGD 445-DY.CMM/CRS/TPTY
		SECR	120	DY.CMM/GSD/NGP
		SR	1400	228-SMM/LSD/PER 456-DY.CMM/MSD/GOC 716-DY.CMM/CSD/PER
		SWR	700	249-DY.CMM/MGSD/AP 451-SMM/MSD/UBL
		WCR	600	Dy.CMM/CRWS/BHOPAL
		WR	500	60-Dy.CMM/LOWER PAREL 470-DY.CMM/BVP 70-Dy.CMM/DHD
		ICF	41	DY.CMM/SD/ICF
		<b>Total</b>	<b>10769</b>	
2	EMU//DEMU/MEMU Wheels to Drg. No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088) (CAST WHEEL ICF PL NO.31011275)	CR	500	DY.CMM/MTN
		ER	600	600-DY.CMM/ER/HLR
		NER	72	DY.CMM/D/GKP
		NFR	62	DY.CMM/NBQ
		NR	62	Dy.CMM/DSL/CB

ewem

	NWR	144	AMM/WSD/AJMER
	SCR	144	DY.CMM/CRS/TPTY
	SR	176	Dy CMM/CSD/PER
	SWR	73	SMM/MSD/UBL
	WR	400	SSE(Wheel & Heavy M/C)DHD
	<b>TOTAL</b>	<b>2233</b>	
	<b>Total No. of Wheels</b>		<b>13002</b>

*live/m*

**ANNEXURE-IV**

Allocation sheet for supply of WTA items for the 3rd. Quarter i.e. Oct. to Dec. FY 2024-25 on  
FWP/MCF

S.NO	DRAWING & DESCRIPTION	RLYs/PUs	Qty Planned	Consignee
1	Wheels for WDP-4 Locomotive to Drg No. D/WL 5061/R Alt.5 (PL.No. 17230147)	CR	60	DY.CMM/PAREL
		ER	42	SSE/WS/JMP/ER
		NR	200	50-Dy.CMM/ASR 150-DSL/CB
		NFR	30	DY.CMM/NBQ
		NWR	85	38-Dy.CMM/GSD/Jodhpur 47-AMM/DSL/AII
		SCR	20	Dy.CMM/CRS/TPTY
		SR	390	120-DY.CMM/MSD/GOC 270-SSE/WS/GOC
		SWR	150	150-Dy.CMM/MGSD/AP
		WR	60	DY.CMM-DHD
		<b>TOTAL</b>	<b>1037</b>	
2	Wheels for LHB Coaches to Drg. No. M1006615 Alt - b. (PL No. 33509025)	RCF	1500	Dy.CMM/Depot/Shell/RCF/HSQ
		ICF	1500	DyCMM/SD/ICF
		MCF/RBL	5500	Dy.CMM/Shell/Depot
		<b>TOTAL</b>	<b>8500</b>	
	<b>Total No. of Wheels</b>		<b>9537</b>	

evens

ANNEXURE-V				
Allocation sheet for supply of WTA items for the 3rd Quarter i.e. Oct to Dec.FY 2024-25 on MSF/ISHAPORE				
S.NO	DRAWING & DESCRIPTION	RLYs/ PUs	Qty Planned	Consignee
1	Rough Turned Axles for BOX N/BCN Wagon to Drg. No. WD-92039/S-1 Item -1 with latest amdt. Conforming to spec. No. IRS R-16-95 with latest corrigendum (PL No. 38064522)	CR	200	SMM/Kurduwadi
		ER	210	130-Dy.CMM/JMP 60- Dy.CMM/ER/LLH 20-DY.CMM/ER/HLR
		ECR	250	BOX N DDU
		NCR	250	Dy.CMM/GSD/JHS
		NWR	24	AMM/WSD/AJMER
		NR	260	250-Dy.CMM/JUDW 10-ASR
		SCR	250	Dy.CMM/M&G/RYPs
		WR	220	Dy.CMM/DAHOD
		WCR	275	Dy.CMM/WRS/KOTA
		NER	142	IZN
		<b>Total</b>	<b>2081</b>	*

2	BG 20.32 Tonnes Rough Turned Axle for EMU/DMU/MEMU Motor Coaches to Drg. No. AC/DC/EMU/B-0-2-002/ Col-I with latest amdt. and to specification no. IRS R-43/92 with latest corrigendum.(PL No 31020264)/ (NR, PL No.31010143),(CR PL No.31010120). (SWR PL NO.31020896	CR	31	14-DY.CMM/MTN 17-AMM/SNPD
		NWR	6	AMM/WSD/Ajmer
		NER	10	CMM/D/IZN
		SCR	20	15-DY.CMM/M&E/LGD 5-DY.CMM/CRS/TPTY
		SER	7	DY.CMM/WS/KGP
		SWR	15	SMM/MSD/UBL
		WR	120	DY.CMM/PL
		PLW	300	PLW/PATIALA
		<b>Total</b>	<b>509</b>	
3	Axle (Semi finished) for FIAT IR Bogie to Drg No. LW02149 with latest amdt. (PL No. 33509037)	CR	300	Dy.CMM/MTN
		ER	236	206-Dy.CMM/ER/LLH 30-DY.CMM/ER/HLR
		ECR	224	CRW/HRT
		NFR	120	DY.CMM/NBQ
		NR	123	92-JUDW 31-AMV
		SCR	120	96-Dy.CMM/M&E/LGD 24-DY.CMM/CRS/TPTY
		SER	120	DY.CMM/WS/KGP
		SR	120	DY,CMM/CSD/PER

*luem*

		WR	200	147-DY.CMM-PL 53-AMM/W-BVP
		RCF	1500	Dy.CMM/DEPOT/SHELL/RCF/ HSQ
		MCF/RBF	1800	Dy.CMM/Shell/Depot
		ICF	1000	DY.CMM/SD/ICF
		<b>Total</b>	<b>5863</b>	
4	BG 20.32 Tonnes Rough Turned Axle for EMU/MEMU Trailer Coaches to Drg. No. AC/DC/ EMU/D2-0-2-204/Col-I with latest amdt. and to specification no. IRS R-16/95 with latest corrigendum.(PL No 31027090)	ER	120	Dy CEE(P&D)/KPA
		SR	13	Dy.CMM/CSD/PER
		ICF	800	DY.CMM/SD/ICF
		<b>Total</b>	<b>933</b>	
	<b>Total No. of Axles</b>		<b>9386</b>	

*live*