

भारत सरकार (GOVERNMENT OF INDIA) रेल मंत्रालय (MINISTRY OF RAILWAYS) रेलवे बोर्ड (RAILWAY BOARD)

रेल भवन, रफी मार्ग, नई दिल्ली -110 001, नारीख 27.09.2023 Rail Bhawan, Rafi Marg, New Delhi-110 001, dated 27.09.2023

No.2023/RSF/649/2

- 1. The Principal Chief Mechanical Engineer, Rail Wheel Factory, Bangalore – 560 064.
- 2.The Chief Administrative Officer, Rail Wheel Plant (Bela), P.O.Arvind Nagar, Distt. Saran, Bihar – 841 221.
- M/s Steel Authority of India Ltd., Central Marketing Organisation, Ispat Bhawan, 4th Floor, 40-Jawahar Lal Nehru Marg, Kolkata – 700 071.
- DGM/Rashtriya Ispat Nigam Limited, Visakhapatnam Steel Plant, Visakhapatnam-530031.
- The Principal Chief Materials Manager,
 All Indian Railways & P/Units.

Sub: Allocation of the 3rd Quarterly WTA Items on RWF/Bangalore, M/s SAIL/DSP and RWP/Bela and RINL/RBL of FY 2023-24 (October-December, 2023).

Allocations of WTA items for the 3rd Quarter i.e. October-December, 2023 of FY 2023-24 planned on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela and RINL/RBL are attached at Annexure I - RWF/Bangalore, Annexure II – SAIL/DSP, Annexure III – RWP/Bela and Annexure IV- RINL/RBL respectively for compliance and necessary action. The Minutes have been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the minutes kindly click on "Ministry of Railways", then click on "Railway Board", then click on "About Indian Railways" Tab., then click on "Railway Board Directorates", then click on "Stores". Then finally click on "Conferences/Meetings" to open the page containing the minutes of the Meeting.

Please ensure that the statement of requirements of WTA items for the Quarter-IV/2023-24 (Jan-Mar, 2024) reach this office latest by 15.12.2023 positively through iMMS. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow)

Encl .:- As above.

(S.K. Verma), 719/42 Director Railway Stores (M)

Mobile No. 8595526727

Email id: drsmrb2020@gmail.com

Copy forwarded for information and necessary action to:-

1. PCMEs, All Indian Railways and Production Units.

2. Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.

3. M(T & RS), AM(PU), AM(RS), PED/EE(RS), EDRS(RS), EDRS(S), EDEE(G), PED (W&PU) EDME(Chg.) & EDME(W&Trans.) EDRS(P), EDME/Ft.DEE/RS, DME/Ft., DME(PU, & EDEE(RS).

4. CMM(BI), Eastern Railway, Fairlie Place, Kolkata -700 001.

5. GM(iMMS), CRIS, Chanakyapuri, New Delhi-110021.

Minutes of the 3rd quarterly (October-December, 2023) WTA Meeting held on 21/09/2023 Virtually at Rail Bhavan, New Delhi.

Present:

RAILWAY BOARD:

AM/RS, EDRS(RS), ED/EE/RS, DME/Tr, DME/PU and DRS(M).

RAILWAY UNITS:

PCMMs/CMMs/DyCMMs of Zonal Railways & Production Units.

PLANTS:

PCME/RWF, PCME/Bela, CME/Plg./RWF, CGM (WAP) SAIL/DSP and

GM(Project)/RINL.

1.0 Railway Board:-

Supply of Wheels and Axles from RWF and RWP satisfactory during 2nd quarter. RWF was
advised to expedite the commissioning of machining line of axles to increase the production.

- Supply form M/s SAIL was not upto the mark due to major capital maintenance schedule till 25th September, 2023. They were advised to expedite supply of wheels which are under machining in the remaining period of 2nd quarter.
- Supply of LHB wheels from RINL is not yet stabilized and they were advised to improve
 the production. LHB wheels are in short supply in almost every ZRs/PUs and expected to be
 smooth due to commencement from imports. LHB wheels already received 8000 nos. from
 import and further 9000 nos. in transit, expected to arrive in first week of October-2023.
 Further, 8000 nos. under inspection and expected to be dispatched in first week of October2023.
- Railway Board informed that contract has been issued to M/s MSF for Box N (Rough Turned) Axles, EMU (Trailer & Motor Coach Axles) and LHB Axles. Loose axles for these to be supplied from MSF only to Railways. Locomotive axles to be manufactured by RWF only.
- RWP/Bela was advised to focus on production of BG Coaching and EMU wheels. They
 were advised to commence supply of EMU wheels from November itself as discussed in the
 meeting.
- SAIL to focus on supply of WAP 5 wheels, EMU wheels and BG Coaching Axles in one go
 as per allocation on priority as these are required urgently by zonal railways.
- Railways were advised to salvage wheels and axles from condemned ICF coaches.
- All the Railways were advised to dispatch WTA scrap to wheel plants on priority and also rail scrap wherever feasible.
- RWP was advised by Board to do away with accumulated inventory of wheels by taking action on priority either by way of dispatching or recasting.
- RWP was also advised to collect Rails from neighboring Railways in line with RWF to
 optimum mix of casting. RWP was also advised to devise suitable mechanism to get
 alternate source of WTA scrap in line with RWF.

• As per projection given by various zonal railways and PUs, the requirement is broadly estimate for the 2nd quarter as:

(i) Cast Wheels - 21468

(ii) Forged Wheels - 20674

(iii) Axles (Loose) - 7129

(iv) Wheel Sets - 27000

2.0 RWF:-

- Informed Board that it can manufacture around 1,12,000 axles in the year 2024-25.
 Accordingly, production plan for the next year may be issued. The balance requirement of axles may be arranged from the trade.
- RWF may be allowed to focus on supply of Box N and BLC wheels. The EMU and BG Coaching may be asked to supply from Bela unit.
- Requested Railway Board to advise Zonal Railways to expedite supply of WTA scrap to RWF. Also requested Board to authorize more Railways like ECoR to supply Rails to RWF apart from three other neighboring Railways earlier advised by Board.

3.0 RWP/Bela:-

- Informed that they are targeting for production of 10,000 wheels in next quarter.
- Informed that EMU wheels supply to be commenced from next quarter onwards.
- Requested to arrange WTA scrap on priority as stock of few days available.

4.0 SAIL/DSP:-

- Informed Railway Board that they are planning to dispatch around 12,000 forged wheels in 3rd quarter.
- Informed that they will supply ICF coaching axles and WAP-5 wheels as per allocation in the second quarter. Informed that around 1000 nos BG axles and 5,000 nos EMU/Coaching wheels will be supplied during 3rd quarter.

5.0 After the deliberation, the following actionable points emerged:-

- PUs/ZRs are required to submit indents in advance for all WTA items, especially for items to be sourced from trade i.e. LHB wheels and WAG-9 wheels.
- Railway Board informed that supply of LHB wheels has started from trade and critical situation will be normalized by October end. Firm has already supplied 8,000 nos and further 9,000 nos to be received by first week of October.
- RINL was advised to expedite supply of LHB wheels. Manufacturing of WDP-4 wheels to be taken in one go as per requirement of Railways and as per allocation from Board.
- M/s SAIL was advised to make arrangement to reflect its daily supply position of wheels
 and axles on website in line with RWF.
- All PCMMs are advised to send scrap to RWF and Bela as per allocation given on priority.

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6.0 All units i.e. RWF, RWP, M/s SAIL and RINL are requested to send monthly position of dispatch of various WTA items invariably to mail drsmrb2020@gmail.com by 1st week of every month.

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All	ocation sheet for supply of WTA its	me for Al 2		ANNEXURI				
TO I	Ocation sheet for supply of WTA items for the 3rd quarter i.e. October to December FY 2023-24 on RWF/Bangalore.							
١٠.	DRAWING & DESCRIPTION	RLYs/ PUs	QTY. PLANNED (OctDec, 23)	Consign				
1	MILLELL							
1	840 dia Wheel for BLC Wagon to	ER	500	DY.CMM/ER/LL				
- 1	Dig No. CONTR-9404-S-13 Alt 3	NR	1600	DY.CMM/JUD				
	(PL No. 38064558).	NCR	800	DY.CMM/GSD/JF				
	*The Drawing clarification requested		20	Dy.CMM/NBC				
	by RWF vide letter dated 25.09.2023 will be issued on receipt of			Dy.CMM/DH				
	clarification from technical dte.	WR	700	200-DY.CMM/M&G/RYI				
	The action from technical die.	SCR	450	250-SSE WHEEL LATHE SHOP/RYI				
		WCR	150	Dy.CMM/WRS/Ko				
		SECR	40	Dy.CMM/RWSS/				
		SWR	100	DY.CMM/MGSD/A				
		SR	136	Dy.CMM/CSD/PE				
		CR	160	. SMM/KW				
		NWR	113	65-SMM/Loco/Bikan 48-AMM/WSD/Ajm				
		Total	4769					
	I							
		SR	250	DY.CMM/CSD/PE				
	W/WL- 4764 /R (WAP/SK/M-153)	SWR	150	SMM/MSD/UB				
	(PL No. 38064510)	SCR	300	Dy.CMM/M&G/RYP				
		NR	300	DY.CMM/JUDY Dy.CMM/DAHO				
		WR	400					
		WCR	200	DY.CMM/WRS/KOT				
		CR	100	SMM/KW				
		NWR Total	1780	SMM/LOCO/BIKANE				
100	Solid Cast Wheel for milk Tank	SCR	60	SSE/Wheels/CRS/TPT				
	Wagon to Drg. No. WAP/SK/M-155	WR	50	SSE/WHEEL/P				
	alt-b spec IRS R-19/93.	Total	110					
	1000 MM CAST WHEEL FOR DBKM & BVZC WAGONS AS PER Drg.No.RWF-W-117Wheel Disc	NR	800	Dy.CMM/JUDV				
	Dig.No.KWI-W-II/Wheel Disc							
	Total No of Wheels		7459					
		AXL	ES					
111	Rough Turned Axle for WDG-4,	CR .	12	DY.CMM/PARE				
1		NWR	7	1-Dy.CMM/GSD/Jodhpu 6-AMM/DSL/A				
	17220010)	SECR	1	EMD/Loco/				
	PL no. 17230019	SLOR	7	ENID/LOCO/				

	SCR	3	DY.CMM/M&E/LG
	NFR	40	NBC
	Total	84	
2 Rough Tuned Axle for WAG-7 to	CR	60	DY.CMM/ACL/Bhusaw
Drg No. 06/02/11/02 with latest amdt.	WR	10	DY.CMM/DH
(PL No. 25062050)	SCR	3	SMM/ELS/BZ
	NER	20	Dy.CMM/D/GI
	Total	93	
2 Daysh T. 1 4 1 (2 D)			
3 Rough Tuned Axle (3-Phase) for WAP-5 to Drg No. 1210-01.311-025	CR	41	Dy.CMM/ACL/BHUSAWA
with latest amdt. (PL No 29050091)	NR	10	DY.CMM/ETD/GZ
[With fatest amut. (FL No 29030091)	Total	51	
4 Rough Tuned Axle (3-Phase) for	CR	180	DY.CMM/ACL/BHUSAWA
WAG-9 & WAP-7 to Drg No. 1209-	ER	-10	DY.CMM/ER/KP
01-011-002 with latest amdt. (PL No	NR	6	Dy.CMM/ETD/GZ
29050042)	NCR	6	SMM/ETD/CN
	SER	50	SMM/ELS/TAT
	SCR	3	SMM/ELS/BZ
	WR	6	DY.CMM/DH
	DLW/BLW	750	BL
	CLW	900	
	DMW/PLW	500	SMM/3PH/CLW/CI PLW/PATIAL
	Total	2411	TLW/PATIAL
5 BG 20.32 Tonnes Rough Turned	SER	10	DY.CMM/WS/KC
Axle for EMU/DMU/MEMU Motor	SCR	17	13-DY.CMM/M&E/LG
Coaches to Drg. No. AC/DC/EMU/B-	A Committee of the Comm		4-DY.CMM/CRS/TPT
0-2-002/ Col-I with latest amdt. and	NFR	40	DY.CMM/NBC
to specification no. IRS R-43/92 with latest corrigendum.(PL No		120	DY.CMM/ER/HI
31020264)/ (NR, PL No.31010143)	CR	10	DY.CMM/MT
& (CR PL No.31010120).	NER	20	DY.CMM/D/IZ
	NWR	12	AMM/WSD/Ajm
	WR	36	Dy.CMM/Par
	ICF	400	DY.CMM/SD/IC
	MCF	32	DY.CMM/SHELL/DEPO
	RCF	180	DY.CMM/DEPOT/SHELL/RCF/HS
	Total	877	
Rough Turned Axle for WAP-4 to	CR	8	DY.CMM/ACL/BHUSAWA
Drg No. 3/2/11/55 with latest amdt.	SR	2	
(PL No. 25060508)	SCR	3	SMM/LSD/PI
	NER	3	SMM/ELA/BZ
		36	Dy.CMM/D/G
	Total	50	

7 BG 20.32 Tonnes Rough Turned	SR	10	DY.CMM/CSD/PER
Axie for EMU/MEMU Trailer	RCF	450	DY.CMM/DEPOT/SHELL/RCF/HSQ
Coaches to Drg. No. AC/DC/	MCF	80	DY.CMM/SHELL/DEPOT
EMU/D2-0-2-204/Col-I with latest		450	DY.CMM/SD/ICF
amdt. and to specification no. IRS R- 16/95 with latest corrigendum.(PL No	Total	990	
21027000)		7,0	
8 Ayle for Trailer Card Communication	1		DY.CMM/SD/ICF
8 Axle for Trailer Coaches of Train-18 Drg. No. AAA02137 (pl-31020756)	ICF	73	Di.Civilvi/SD/iCi
216. 110. AAA02137 (pi-31020736)			
9 Rough Turned Axle for VB Train set	ICF	350	Dy.CMM/SD/ICF
Motor Coach to Drg. No. AAA02162			
item-1 Alt 'Nil' (PL-31020926)			
10 Dough Turned Ards for VD Train and	ICE	275	Dy.CMM/SD/ICF
10 Rough Turned Axle for VB Train set Trailer Coaches to Drg. No.	ICF	213	
AAA02158, item-1 Alt 'Nil' (PL-			
31020938)			
11 Vande Metro Axle/MC (PL-	ICF	30	Dy.CMM/SD/ICF
12 Rough Turned Axle for	ER	6	DY.CMM/ER/KPA
WAM4/WAG5 locomotives with			
TAO 659 Traction Motor Fitted with			
Suspension Roller Bearing			
Arrangement (TAOCHI) (Pl			
13 Hybrid Axle Suitable for "K" Class	SCR	50	Wheel Lathe Shop/RYPS
CTRB for 25 Ton Axle load as per			
drawing Number WD-15020-S-02.			
	SCR	200	Dy.CMM/M&E/LGD
14 BG Coaching Axles 16.25 Tonnes	SWR	80	SMM/MSD/UBL
Rough Turned to Drg No. RDSO/SK-CG-K 6015/Items-2 with	WCR	72	Dy.CMM/CRWS/Bhopal
latest amdt. (ICF Drg No. WTAC-3-	SR	210	70-Dy.CMM/MSD/GOC
02-303) and to spec IRS-R-16/95 with			70-DY.CMM/CSD/PER
latest corrigendum. (PL No.			70-SMM/LSD/PER
30020645)	ICF :	31	DY.CMM/SD/ICF
	Total	593	
		5933	
Total no. of Axles		3733	
	WHEE	LSETS	
1 BOX 'N' W/sets (22.9 T Axle Load)	Wagon		*Consignee will be advised by DRS/W
Drg. No. WD-89025/S-1)	Builders		
TOTAL WHEELSETS		27000	

ANNEXURE							
О.	ANNEXURE- ANNEXURE- ANNEXURE- SAIL/DSP DRAWING & DESCRIPTION RLYs/PUs OTY. Consignee						
	DESCRIPTION	RLYs/PUs		Consignee			
1	BG Chg Wheels to Dan N. William	WHE	ELS				
	BG Chg. Wheels to Drg No. W/WL-1660/R (for forged Wheel) or Drg	NR	400				
	No. RWF/SK/M- 343 (for cast	ER	200	Dy.CMM/ER/LLI			
	[Wheel]	WR	100				
	30020372) (PL No.	CR	200	DY.CMM/M			
		TOTAL	900	,			
_	TO CITY OF THE						
2	EMU//DEMU/MEMU Wheels to	ER	500	DY.CMM/ER/H			
	Drg. No. K-4004 (forged wheel) or	WR	600	DY.CMM (C)L-PAR			
	Drg No. RWF-W-111 (for cast	SR	250	DY.CMM/CSD/P			
	wheel). (PL No. 31027088)	CR	300	50-DY.CMM/M			
				250-SMM/SN			
		SCR	130	그리는 그는			
				70-Dy.CMM/M&E/LC			
		NER	70				
		NR	85				
		SER	150				
		ICF	900				
		RCF	1200	DY.CMM/DEPOT/SHELL/RCF/HS			
		MCF	150	Dy.CMM/Depot/Shell/Mo			
		DMW/PLW	100	PLW/Patia			
		Total	4435				
				DV CD 0 (///DD ////			
	BG Loco Wheel "S" Shaped to Drg.	ER	300				
	No. D/WL-5060/R. (PL No.	ECoR	100	ELS/VSI			
	11230058)	CR	520				
				120-SMM/ELS/KALYA			
		NR	150				
			Antis Allega va con	50-Dy.CMM/AS			
		SECR	20	Dy.CMM/RWSS			
		SER	500				
			100	200-DY.CMM/WS/KC			
		NCR	100	DY.CMM/ETD/CN			
		NER	600	500-Dy.CMM/D/GF 100-DY.CMM/D/IZ			
		CD	740				
		SR	740	500-SMM/LSD/PF 240-Dy.CMM/MSD/GC			
		CCD	. 242				
		SCR	242	192- SMM/ELS/BZ			
		****	200	50- SMM/ELS/K			
		WR	200	DY.CMM/DAHC			
		DMW/PLW	100	PLW/PATIAI			
		Total	3572				

	NR	150	100-DY.CMM/DSL/CE
			50-DY.CMM/ETD/GZE
	NER	100	DY.CMM/D/GKI
	SR	100	SMM/LSD/PER
	SCR	304	200-SMM/ELS/LGD
			50-SMM/ELS/KZ.
	CED		54-SMM/ELS/BZA
	SER	300	SMM/ELS/TATA
	SWR SECR	50	Dy.CMM/MGSD/AF
	WR	250	ELS/BIA
	BLW	250	Dy.CMM/DHD
	DMW/PLW	100	PLW/PATIALA
	CLW	200	SMM/3PH/CLW/CR.
	Total	2534	. SIVIIVI/SITI/CLVV/CIC.
E WAD ST.			
WAP-5 Loco Wheels to Drg.No.1210		80	Dy.CMM/KPA
01-111-003.(PL.NO.29050080)	NR	230	100-DY.CMM/DSL/CE
			130-Dy.CMM/GZE
	CR	120	DY.CMM/ACL/BSI
	WR	20	DY.CMM/DHI
	Total	450	
Wheel Monobloc Rolled (Rough	ER	001	
Machined) for WDG-4 Locomotive	SWR	90	Dy.CMM/ER/JMI
to Drawing No. D/WL-5064 /R Alt.	NWR	50	SMM/MSD/UBI
Nil. (PL.No. 17230044)	WR	50	SSE(WILLEL & HEAVING)
	SECR		SSE(WHEEL & HEAVY M/C)DHI
	SCR	96 50	EMD/LOCO/F
	NFR	100	DY.CMM/CRS/TPTY
	ECoR	50	Dy.CMM/NBQ
	NR	50	ELS/VSK
	ECR	50	Dy.CMM/DSL/CI DSL Depot Patrat
	CR	100	DSL Depot Patrat Dy.CMM/Pare
	SR	100	DY.CMM/MSD/GO
	Total	926	DT.CMM/MBD/GO
Solid Wheel Disc Rough Turned for	Metro	134	NOAPARA DEPOT(CDMS/NOA
metro coaches as per ICF Drg. No.	Railways/K		SMM/NO
MRB/M-0-2-003 Alt. D/2 or	olakata		
latest.(PL No. 36020114)	ICF	111	Dy.CMM/SD/IC
	Total	245	

	AXLE	S	
BG Coaching Axles 16.25 Tonnes	NER	100	Dy.CMM/D/IZI
Rough Turned to Drg No.	NCR	100	Dy.CMM/GSD/JHS
RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-	ER	300	200-Dy.CMM/HLH 100-Dy.CMM/LLH
02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No. 30020645)	ECR	100	CRW/HR7
	NR	306	136-Dy.CMM/AMV/LKC 100-Dy.CMM/JUDW 70-Dy.CMM/DSL/CE
	SECR	50	Dy.CMM/GSD/NGF
	CR	180	120-Dy.CMM/MTN 60-DY.CMM/PAREL
	WR	60	Dy.CMM/LOWER PAREL
	Total	1196	
Total No. of Axles		1196	

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0	cation sheet for supply of WTA items DRAWING & DESCRIPTION	RLYs/PUs	The state of the s	Consignee
		KL18/PUS	QTY. PLANNED (Oct-Dec, 23)	Consignee
1	DC Che Wil 1			
	BG Chg. Wheels to Drg No. W/WL- 1660/R (for forged Wheel) or Drg No. RWF/SK/M- 343 (for cast wheel).	NR	1100	250-DY.CMM/AMV/ 650-DY.CMM/DS 200-DY.CMM/J
	(PL No. 30020372)	NER	600	400-DY.CMM/Depot 200-Dy.CMM/D
		NFR	420	300-Dy.CMM/D 120-DyCMM/N
		ER	600	Dy.CMM/ER/
		ECR	200	CRW/
		SER	400	Dy.CMM/WS/
		ECoR	500	CRW/
		NCR	200	DY.CMM/GSD
		SCR	1200	800- DY.CMM/M&E/ 400-DY.CMM/CRS/T
		SECR	130	90-DY.CMM/GSD/NAG 40-Dy.CMM/RW
		SR	1100	200-SMM/LSD/ 500-DY.CMM/MSD/ 400-DY.CMM/CSD/
		WCR	350	Dy.CMM/CRWS/BHO
		CR	1500	1200- Dy.CMM/N 300-DY.CMM/PA
		WR	300	AMM/B\
		SWR	700	200-DY.CMM/MGSI 500-SMM/MSD/
		NWR	790	300-DYCMM/GSD/JODH 90-SMM/Loco/Bik 400-SMM/C&W/BGC
		ICF	39	Dy.CMM/SD
		TOTAL	10129	
2	Wheel disc. Box'N' Type to Drg No. W/WL- 4764 /R (WAP/SK/M-153) (PL No. 38064510)	ER	500	300-DY.CMM/ER/ 200-DY.CMM/ER/
		WR	400	DY.CMM /I
		NFR	200	DY.CMM/N
		NER	100	DY.CMM/D
		SER	180	DY.CMM/WS/I

		200	DY.CMM/JUDW
	NR	300	
	CR	100	SMM/Kurduwad
	WCR	200	DY.CMM/WRS/KOTA
	TOTAL	1980	
			THE PART OF THE PA
3 EMU//DEMU/MEMU Wheels to Drg.	ER	100	DY.CMM/ER/HLR
No. K-4004 (forged wheel) or Drg No. RWF-W-111 (for cast wheel). (PL No. 31027088)	WR	200	DY.CMM (C)L-PAREI
	SR	150	DY.CMM/CSD/PER
	CR	240	SMM/SNPD
	SER	150	DY.CMM/WS/KGP
	NWR	100	AMM/WSD/AJMER
	SWR	60	SMM/MSD/UBL
	ICF	900	DY.CMM/SD/ICF
	Total	1900	
Total No. of wheels		14009	

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S.NO	cation sheet for supply of WTA items for the 3rd quarter i.e. Oct. to Dec. FY 2023-24 on RINL DRAWING & DESCRIPTION RLYs/PU OTY. Consignee						
	DICTION & DESCRIPTION	RLYs/PU s	QTY. PLANNED (Oct-Dec, 23)	Consignee			
1	Wheels for WDP-4 Locomotive to	NIIVD	1.5	. AMM/DSL/A			
	Drg No. D/WL 5061/R Alt.5 (PL.No. 17230147)	NWR	45				
		NR	50	Dy.CMM/AS			
		SWR	257	57-SMM/MSD/UB 200-Dy.CMM/MGSD/A			
		SCR	50	Dy.CMM/CRS/TPT			
		CR	100	DY.CMM/P			
		SR	120	DY.CMM/MSD/GO			
		Total	622				
				DADT			
2	Wheels for LHB Coaches to Drg. No. M1006615 Alt - b. (PL No.	WR	280	200-Dy.CMM (C)/Lower PARE 80-BVP			
	33509025)	ER	200	Dy.CMM/ER/LL			
		NR	280	200-Dy.CMM/JUD			
				80-Dy.AMV/LK			
		CR	400	200-Dy.CMM/MT 200-DYCMM/PARE			
		ECR	150	CRW/HR			
		NFR	200	100-DyCMM/NBQ 100-DyCMM/DBW			
		SR	200	Dy.CMM/CSD/PE			
		ECoR	200	CRW/MC			
		SECR	80	DY.CMM/GSD/NAGPU			
		WCR	200	DY.CMM/CRWS/BP			
		SWR	200	200-DY.CMM/MGSD/A			
		SCR	200	DY.CMM/CRS/TPT			
		NER	200	DY.CMM/D/GK			
		NCR	200	Dy.CMM/GSD/JH			
		MCF	4000	MC			
		Total	6990				
	Total No. of wheels						

^{*} Balance requirement will be alloted through import supply.