

## भारत सरकार (GOVERNMENT OF INDIA) रेल मंत्रालय (MINISTRY OF RAILWAYS) रेलवे बोर्ड (RAILWAY BOARD)

रेल भवन, रफी मार्ग, नई दिल्ली -110 001, तारीख 28.12.2023 Rail Bhawan, Rafi Marg, New Delhi-110 001, dated 28.12.2023

#### No.2023/RSF/649/2

- The Principal Chief Mechanical Engineer,
   Rail Wheel Factory, Bangalore 560 064.
- 2.The Chief Administrative Officer,Rail Wheel Plant (Bela),P.O.Arvind Nagar, Distt. Saran,Bihar 841 221.

- M/s Steel Authority of India Ltd., Central Marketing Organisation, Ispat Bhawan, 4<sup>th</sup> Floor, 40-Jawahar Lal Nehru Marg, Kolkata – 700 071.
- DGM/Rashtriya Ispat Nigam Limited, Visakhapatnam Steel Plant, Visakhapatnam-530031.
- The Principal Chief Materials Manager, All Indian Railways & P/Units.

Sub: Allocation of the 4<sup>th</sup> Quarterly WTA Items on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela and RINL/RBL of FY 2023-24 (January-March, 2024).

Allocations of WTA items for the 4<sup>th</sup> Quarter i.e. January-March, 2024 of FY 2023-24 planned on RWF/Bangalore, M/s SAIL/DSP, RWP/Bela and RINL/RBL are attached at Annexure I - RWF/Bangalore, Annexure II - SAIL/DSP, Annexure III - RWP/Bela, Annexure IV- RINL and Annexure-V- Allocation of Imported Wheels (respectively for compliance and necessary action. The Minutes have been uploaded on Indian Railway's website <a href="https://www.indianrailways.gov.in">www.indianrailways.gov.in</a>. To access the minutes kindly click on "Ministry of Railways", then click on "Railway Board", then click on "About Indian Railways" Tab., then click on "Railway Board Directorates", then click on "Stores". Then finally click on "Conferences/Meetings" to open the page containing the minutes of the Meeting.

Please ensure that the statement of requirements of WTA items for the Quarter-I/2024-25 (Apr-Jun, 2024) reach this office latest by <u>15.03.2024 positively through iMMS</u>. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow)

Encl .:- As above.

(S.K. Verma)

Director Railway Stores (M)

Mobile No. 8595526727

Email id: drsmrb2020@gmail.com

Copy forwarded for information and necessary action to:-

1. PCMEs, All Indian Railways and Production Units.

2. Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.

3. M(T & RS), AM(PU), AM(RS), PED/EE(RS), EDRS(RS), EDRS(S), EDEE(G), PED (W&PU) EDME(Chg.) & EDME(W&Trans.), EDRS(P), EDME/Ft., DEE/RS, DME/Ft., DME(PU&Dev.) & EDEE(RS).

4. CMM(BI), Eastern Railway, Fairlie Place, Kolkata -700 001.

5. GM(iMMS), CRIS, Chanakyapuri, New Delhi-110 021.

# Minutes of the 4<sup>th</sup> quarterly (i.e. January–March, 2024) WTA Meeting held on 19/12/2023 in Conference Hall at Rail Bhavan, New Delhi.

**Present:** 

RAILWAY BOARD:

AM/RS, PED(W&D), EDRS(RS), PED/EE/RS, EDF/S, EDME/Chg

ED/EE/RS, DME/P, JDF/S, JDEE/RS, JDME/W&D and DRS(M).

RAILWAY UNITS:

CMMs/DyCMMs of Zonal Railways & Production Units.

PLANTS:

PCME/RWF, PCMM/RWF, PCME/Bela, PCMM/Bela, CGM/SAIL/DSP

and GM(Project)/RINL.

## 1.0 Railway Board:-

Supply of Wheels and Axles from RWF remained satisfactory during 3<sup>rd</sup> quarter. RWF is advised to expedite to commission 3<sup>rd</sup> axle machining line. RWF to focus on production of Box N and BLC wheels and RWP to focus on production of coaching and EMU wheels.

- RWP has started production of EMU wheels for the first time. They informed that they have manufactured 26,500 nos of wheels which is the highest figure so far from plant. They are targeting production of 40,000 wheels in this year and 50,000 wheels in the next year.
- Supply of wheels from M/s SAIL also remained satisfactory despite major repair schedule in recent month. They were advised to expedite supply ICF axles by expediting finalization of machining contract.
- Supply of LHB wheels from RINL has improved during 3<sup>rd</sup> quarter and they have so far manufactured 7000 LHB wheels in this quarter. They were advised to expedite manufacture of 1000 nos WDP-4 loco wheels in one go to address the urgent requirement of Zonal Railways.
- SAIL was advised to expedite supply of WAP 5 loco wheels and BG Coaching Axles on priority as these are required urgently by zonal railways.
- Presently, SAIL supplying the wheels without any packing. SAIL has been advised to stack
  the wheels properly in packed condition so that handling of wheels will be smoother at
  consignee end. This to be implemented in the next three months.
- Quarterly Projections of WTA items from Railways are not realistic and not proportionate to
  yearly demand. They were advised to critically review the quarterly requirement in
  consultation with user department.
- Zonal Railways are advised not to submit small demand which is less than a truck load to Railway Board. They can approach nearest Railway PUs for collection of small quantity requirement.

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• As per projection given by various zonal railways and PUs, the requirement is broadly estimated for the 4<sup>th</sup> quarter as:

(i) Cast Wheels - 22922

(ii) Forged Wheels - 23925

(iii) Axles (Loose) - 5965

(iv) Wheel Sets - 24400

#### 2.0 RWF:-

- Railway Board is requested not to allot loose BG Coaching and EMU Wheels in 4<sup>th</sup> Quarter WTA allotment.
- Informed that production of wheel sets has been affected badly due to the non-availability of trade wheels. RB is requested to ensure uniform and regular supply of trade wheels to RWF.
- Due to delays in commissioning of 3<sup>rd</sup> axle machining line, RWF has requested RB to revert the production target from 90,800 machined axles to the original target of 80,000 for the year 2023-24. RB was requested to issue the revised production target for Axles for the FY 2023-24.
- For the wheel sets, there is no off take from the private wagon builders as per targets given.
   Railway Board may review the production target given for wheel sets.
- RB is requested to peruse with ZRs/PUs for gainfully utilizing RWF non moving inventory
  of 356 nos. of cast BG loco wheels for usage in shunting locomotives, where speed is
  limited to less than 110 kmph.

#### 3.0 RWP/Bela:-

- Informed that they are targeting for production of 50,000 wheels in next FY.
- Informed that EMU wheels supply has started to commence from plant.
- Requested to advise zonal railways to send WTA scrap on priority as the available stock is sufficient only for few days.

## 4.0 SAIL/DSP:-

- Informed that they will supply around 800 nos ICF coaching axles and 500 nos WAP-5 wheels in the 4<sup>th</sup> quarter.
- Requested RB to allow it to supply finished S-profile wheels apart from semi-finished, to
  maximize production of wheels. RB advised SAIL to make a formal request to take a
  decision in this regard.
- SAIL raised issue of pending old payment from Zonal Railways. Railways, namely NR, WR, ECoR, NER and SR, were advised to look into the issue on highest priority to release old payments.

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## 5.0 After the deliberation, the following actionable points emerged:-

- PUs/ZRs are required to submit indents in advance for all WTA items, especially for items
  to be sourced from trade i.e. LHB wheels, WAG-9 wheels, LHB Axles and Box N axles.
  Railways are also advised to submit quarterly projections of WTA items realistically in
  proportion to their yearly demand.
- The revised production programme for the year 2023-24 will be issued by end of January-2024.
- RINL was advised to further improve upon supply of LHB wheels. Being a critical item and requirement of small quantities, manufacturing of WDP-4 wheels to be taken in one go in starting of 4<sup>th</sup> quarter as per requirement of Railways.
- M/s SAIL has failed in supply of ICF axles since last three quarters. M/s SAIL was advised
  to supply ICF axles and WAP-5 wheels on highest priority as per their commitment in
  meeting.
- RWP was advised to collect Rails also from neighboring Railways in line with RWF to
  optimum use of scrap in casting. RWP was also advised to devise suitable mechanism to get
  alternate source of WTA scrap in line with RWF.
- All PCMMs are advised to send scrap to RWF and RWP on priority.
- 6.0 All units i.e. RWF, RWP, M/s SAIL and RINL/RBL are requested to send monthly position of dispatch of various WTA items invariably to mail <a href="mailto:drsmrb2020@gmail.com">drsmrb2020@gmail.com</a> by 1<sup>st</sup> week of every month.

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Allocation sheet for supply of WTA ite		4th quarter i.e. Jan angalore.	uary to March, FY 2023-24 on
O. DRAWING & DESCRIPTION	RLYs/ PU		Consigned
	WH	EELS	
1 840 dia Wheel for BLC Wagon to Drg	ER	480	DY.CMM/ER/LLF
	NR	1650	1600-DY.CMM/JUDV 50-Dy.CMM/ASI
38064558).		1000	
	NCR	1000	DY.CMM/GSD/JH
	NFR	65	Dy.CMM/NBQ
	NWR	200	100-SMM/Loco/Bikano 100-AMM/WSD/Ajmo
	SCR	200	DY.CMM/M&G/RYP
	WCR	300	Dy.CMM/WRS/Ko
	SECR	40	Dy.CMM/RWSS/
	SWR	100	DY.CMM/MGSD/A
	SR	144	SSE/WAGON/SHOP/PWP/CSD/PEF
	CR	160	SMM/KW
	Total	4339	
Wheel disc. Box'N' Type to Drg No. W/WL-4764 /R (WAP/SK/M-153) (PL	ER	1090	750-DY.CMM/ER/JN 340-DY.CMM/ER/LI
No. 38064510)	NFR	300	Dy.CMM/NBC
*	SR	200	DY.CMM/CSD/PE
	NR	150	DY.CMM/JUD
	SCR	600	Dy.CMM/M&G/RY
	NER	100	DY.CMM/D/IZ
	NWR	500	100-SMM/LOCO/Bikar 400-AMM/WSD/Ajn
	SECR	200	Dy.CMM/RWSS
	SER	200	Dy.CMM/WS/K0
	SWR	354	204-SMM/MSD/UI 150-DY.CMM/MGSD/
	WR	750	DY.CMM/DF
	WCR	750	DY.CMM/WRS/KO
	CR	740	SMM/Kurduw
	Total	5934	
2 Calid Cost Wheel for will Tank Wasse	WR	69	SSE/WHEEL/
3 Solid Cast Wheel for milk Tank Wagon to Drg. No. WAP/SK/M-155 alt-b spec IRS R-19/93.	Total	69	
	1		
Total No of Wheels		10342	

Rough Turned Axle for WDG-4, WDG-	SWR	17	SMM/MSD/UB
4B, WDG-4D, WDP-4, WDP-4D, WDP-			AMM/DSL/A
The second secon		23	13-Dy.CMM/DSL/C
pt no. 17230019) PL no. 17230019	NR	23	10-Dy.CMM/AS
1	SECR	4	EMD/Loco/
	SR	180	SSE/WS/GO
	NFR	35	NBQ BL'
	BLW	5	BL
	Total	270	
2 Rough Tuned Axle for WAG-7 to Drg	CR	60	DY.CMM/ACL/Bhusaw
No. 06/02/11/02 with latest amdt. (PL	WR	10	DY.CMM/DH
No. 25062050)	NCR	18	SMM/ETD/CN
No. 23002030)	Total	88	
	Total	00	
3 Rough Tuned Axle (3-Phase) for WAP-	CR	41	Dy.CMM/ACL/BHUSAW
5 to Drg No. 1210-01.311-025 with	NR	10	Dy.CMM/ETD/GZ
latest amdt. (PL No 29050091)	Total	51	
		•	
4 Rough Tuned Axle (3-Phase) for WAG-	CR	180	DY.CMM/ACL/BHUSAWA
9 & WAP-7 to Drg No. 1209-01-011-	NR	10	Dy.CMM/A
002 with latest amdt. (PL No	NCR	6	SMM/ETD/C
29050042)	NER	4	Dy.CMM/D/G
	SER	25	SMM/ELS/TA
	SCR	2	SMM/ELS/LO
	WR	6	DY.CMM/DI
	DLW/BLW	720	BI
	CLW	900	SMM/3PH/CLW/C
	DMW/PLW	600	PLW/PATIA
	Total	2453	
	<u> </u>		
5 BG 20.32 Tonnes Rough Turned Axle	SWR	7	SMM/MSD/U
for EMU/DMU/MEMU Motor Coaches		6	DY.CMM/CRS/TP
to Drg. No. AC/DC/EMU/B-0-2-002/	NFR	35	DY.CMM/NB
Col-I with latest amdt. and to	CR	30	DY.CMM/M
specification no. IRS R-43/92 with	NR	15	Dy.CMM/DSL/
latest corrigendum.(PL No 31020264)/	NER	20	DY.CMM/D/I
(NR, PL No.31010143) & (CR PL	WR	60	Dy CMM
No.31010120).	ICF	600	DY.CMM/SD/I
No.31010120).		32	Dy.CMM/SHELL/DEP
100.31010120).	MCF	52	
100.31010120).	MCF PLW	120	PLW/PATIA
100.51010120).			
100.51010120).	PLW	120	
	PLW RCF Total	120 27 <b>952</b>	DY.CMM/DEPOT/SHELL/RCF/H
6 Rough Turned Axle for WAP-4 to Drg	PLW RCF Total CR	120 27 <b>952</b> 8	DY.CMM/DEPOT/SHELL/RCF/H
	PLW RCF Total CR	120 27 <b>952</b>	PLW/PATIA DY.CMM/DEPOT/SHELL/RCF/H  DY.CMM/ACL/BHUSAW  SMM/LSD/P  Dy.CMM/D

	NER	20	Dy.CMM/D/GKP
	DMW/PLW	15	PLW/PATIALA
	Total	56	
7 Axle for WDG-2A Loco TPL 5868 (PL	NR	14	DY.CMM/DSL/CB
No.11231622)	Total	14	
8 BG 20.32 Tonnes Rough Turned Axle	SR	6	Dy.CMM/CSD/PER
for EMU/MEMU Trailer Coaches to	RCF	181	Dy.CMM/DEPOT/SHELL/RCF/HSQ
Drg. No. AC/DC/ EMU/D2-0-2-	MCF	60	DY.CMM/SHELL/DEPO7
204/Col-I with latest amdt. and to	ICF	160	DY.CMM/SD/ICF
specification no. IRS R-16/95 with latest corrigendum.(PL No 31027090)	Total	407	
9 Axle for Trailer Coaches of Train-18 Drg. No. AAA02137 (pl-31020756)	ICF	60	DY.CMM/SD/ICF
10 Axle for Motor Coaches of Train-18	ICF	60	Dy.CMM/SD/ICI
Drg. No. AAA02139 (PL-31020732)			
III D I. T I A. I. f VD Tuoin oot	ICF	200	Dy,CMM/SD/IC
Rough Turned Axle for VB Train set Motor Coach to Drg. No. AAA02162, item-1 Alt 'Nil' (PL-31020926)		200	<i>Dy</i> , c.m <i>a b</i> , 100
12 Rough Turned Axle for VB Train set	ICF	80	Dy.CMM/SD/IC
Trailer Coaches to Drg. No. AAA02158, item-1 Alt 'Nil' (PL- 31020938)			
13 BG Coaching Axles 16.25 Tonnes	SCR	100	Dy.CMM/M&E/LG
Rough Turned to Drg No. RDSO/SK		60	Dy.CMM/GSD/JH
CG-K 6015/Items-2 with latest amdt.	NR	120	Dy.CMM/AMV/LK
(ICF Drg No. WTAC-3-02-303) and to spec IRS-R-16/95 with latest	SECR	30	Dy.CMM/GSD/NG
corrigendum. (PL No. 30020645)	SWR	112	SMM/MSD/UB Dy.CMM/CRWS/Bhop
conigendam. (FB No. 300200 15)	WCR	72	Dy.CMM/MSD/GO
	SR Total	70 <b>564</b>	Dy.CMM/M3D/GO
	10141	304	
Total no. of Axles		5255	
	WHEELSET	r <u>s</u>	
1 BOX 'N' W/sets (22.9 T Axle Load)	Wagon		*Consignee will be advised by DRS/W
Drg. No. WD-89025/S-1)	Builders		
TOTAL WHEELSETS	S	24400	

	SAIL/D	OSP	ary to March, FY 2023-24 on M/s
O. DRAWING & DESCRIPTION	RLYs/PUs	QTY. PLANNED (Jan-Mar, 24)	Consignee
	WHEE	ELS	
1 EMU//DEMU/MEMU Wheels to	ER	600	DY.CMM/ER/HLR
Drg. No. K-4004 (forged wheel) or	WR	700	600-Dy.CMM/LOWER PAREL
Drg No. RWF-W-111 (for cast			100-SSE(Wheel & Heavy M/C)DHD
wheel). (PL No. 31027088)	SR	210	70-SMM/LSD/PER
			140- DY.CMM/CSD/PER
	CR	350	140-DY.CMM/MTN
			210-AMM/SNPD
	SCR	140	70-DY.CMM/CRS/TPTY
			70-Dy.CMM/M&E/LGD
	NR	140	Dy.CMM/DSL/CB
	NWR	70	AMM/WSD/Ajmer
	SER	300	Dy.CMM/WS/KGP
	MCF	140	DY.CMM/Shell/Depot
	RCF	1000	DY.CMM/DEPOT/SHELL/RCF/HSQ
	DMW/PLW	210	PLW/PATIALA
	ICF	800	DY.CMM/SD/ICF
	Total	4660	
alpor vii tuou ot tu D	Irp	600	DY.CMM/ER/KPA
2 BG Loco Wheel "S" Shaped to Drg. No. D/WL-5060/R. (PL No.	ER		
11230058)	ECoR	100 500	TOTAL CONTROL OF THE PARTY OF T
11230030)	CR	150	
	NR	130	50-Dy.CMM/ASI
	SER	300	180-SMM/ELS/TATA
			120-DY.CMM/WS/KGI
	NCR	180	
	NER	200	
			60-DY.CMM/D/IZN
	SR	700	1
			300-Dy.CMM/MSD/GOO
	SCR	170	
			50- SMM/ELS/KZ
	WR	600	
	DMW/PLW	66	
	DLW/BLW	45	BLV
	Total	3611	
	CP	100	DY.CMM/ACL/Bhusawa
3 WAG-9/WAP7 Loco Wheels to Drg No. 1209.01.111.003. (PL No.	. CR ER	100	
(NIC TIME (VI TITE OF A TOTAL NO.	IHK	1 300	DI.CIVIIVI/IXI

	Total	333	
test.(PL No. 36020114)	ICF	203	Dy.CMM/SD/I
RB/M-0-2-003 Alt. D/2 or	Kolkata		
	Railways/		SMM/N
olid Wheel Disc Rough Turned for	Metro	130	NOAPARA DEPOT(CDMS/NO
	1 otai	1329	
			BI
			ELS/VK
	CD	100	Dy.CMM/Pa
	SR	420	120-Dy.CMM/MSD/G 300-SSE/WS/G
	SCR	50	Dy.CMM/M&E/LC
	SECR	120	EMD/LOCC
	WR		SSE(WHEEL & HEAVY M/C)DH
	NWR		AMM/DSL/A
. (PL.No. 17230044)	SWR		SMM/MSD/U
Drawing No. D/WL-5064 /R Alt.			Dy.CMM/ER/JN
chined ) for WDG-4 Locomotive			20-Dy.CMM/AS
neel Monobloc Rolled (Rough	NR	70	50-Dy.CMM/DSL/C
	Total	506	
	CLW	20	SMM/3PH/CLW/CI
		90	Dy.CMM/KP
	CR	120	Dy.CMM/ACL/BS
111-003.(PL.NO.29050080)	NK	200	50-Dy.CMM/GZ
		9559	150-Dy.CMM/DSL/C
		7.1	Dy.CMM/DH
	Total	3360	
	CLW	800	SMM/3PH/CLW/CF
	DMW/PLW	120	PLW/PATIAL
	BLW	400	BLV
		160	Dy.CMM/DH
			ELS/BI
			Dy.CMM/MGSD/A
	SER	150	SMM/ELS/TAT
			60-SMM/ELS/BZ
	SCR	310	200-SMM/ELS/LG 50-SMM/ELS/KZ
L.			SMM/ETD/CN
Į.			DY.CMM/D/IZ
			60-DY.CMM/ETD/GZ
	P-5 Loco Wheels to Drg.No.1210-111-003.(PL.NO.29050080)  eel Monobloc Rolled (Rough chined ) for WDG-4 Locomotive Drawing No. D/WL-5064 /R Alt (PL.No. 17230044)  did Wheel Disc Rough Turned for etro coaches as per ICF Drg. No. RB/M-0-2-003 Alt. D/2 or	P-5 Loco Wheels to Drg.No.1210-WR 111-003.(PL.NO.29050080)  RER CLW Total  Reel Monobloc Rolled (Rough chined ) for WDG-4 Locomotive Drawing No. D/WL-5064 /R Alt .  (PL.No. 17230044)  RER SWR NWR WR SECR SCR SR CR ECOR BLW Total  Relid Wheel Disc Rough Turned for etro coaches as per ICF Drg. No. RB/M-0-2-003 Alt. D/2 or test.(PL No. 36020114)  Restricted WR MR Metro Railways/ Kolkata ICF	NER

BG Coaching Axles 16.25 Tonnes	NER	100	Dy.CMM/D/IZI
Rough Turned to Drg No.	NCR	60	Dy.CMM/GSD/JH
RDSO/SK-CG-K 6015/Items-2 with latest amdt. (ICF Drg No. WTAC-3-	NFR	100	50-Dy.CMM/DBW 50-DyCMM/NBQ
02-303) and to spec IRS-R-16/95 with latest corrigendum. (PL No.	ER	60	30-Dy.CMM/HLI 30-Dy.CMM/LLI
30020645)	ECR	100	CRW/HR
	NR	200	100-Dy.CMM/JUDV 60-Dy.CMM/DSL/CI 40-Dy.CMM/ASI
	CR	90	Dy.CMM/MT
	Total	710	•

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ANNEXURE-III Allocation sheet for supply of WTA items for the 4th quarter i.e. January to March, FY 2023-24 on RWP/Bela

S.NO	DRAWING & DESCRIPTION	RLYs/PUs	QTY. PLANNED (Jan-Mar, 24)	Consignee
1	BG Chg. Wheels to Drg No. W/WL-	ER	600	Dy.CMM/ER/LLH
	1660/R (for forged Wheel) or Drg No. RWF/SK/M- 343 (for cast wheel). (PL No. 30020372)	NR	1050	200-Dy.CMM/JUDW 600-Dy.CMM/AMV/LKO 200-Dy.CMM/DSL/CB 50-Dy.CMM/ASR
		NCR	200	Dy.CMM/GSD/JHS
		NER	1000	900-DY.CMM/Depot/GKP 100-Dy.CMM/D/IZN
		NFR	400	200-Dy.CMM/DBWS 200-DyCMM/NBQS
		NWR	850	500-Dy.CMM/GSD/Jodhpur 150-SMM/LOCO/Bikaner 200-SMM/C&W/BGC/ALL
		SR	900	100-SMM/LSD/PER 500-DY.CMM/MSD/GOC 300-DY.CMM/CSD/PER
		SCR	750	350- DY.CMM/M&E/LGD 400-DY.CMM/CRS/TPTY
		SER	250	Dy.CMM/WS/KGP
		WR	310	60-Dy.CMM/LOWER PAREL 250-DY.CMM/BVP
		ECR	250	CRW/HRT
		ECoR	400	CRW/MCS
		SECR	140	90-DY.CMM/GSD/NGP 50-Dy.CMM/RWSS/R
	1	WCR	600	Dy.CMM/CRWS/BHOPAL
		CR	900	700- Dy.CMM/MTN 200-DY.CMM/PAREL
		SWR	600	200-DY.CMM/MGSD/AP 400-SMM/MSD/UBL
		TOTAL	9200	
				14
2	Wheel disc. Box'N' Type to Drg No.	ER	500	DY.CMM/ER/JMP
	W/WL- 4764 /R (WAP/SK/M-153) (PL	NFR	100	Dy.CMM/NBQS
	No. 38064510)	WCR	300	DY.CMM/WRS/KOTA
		CR	100	SMM/Kurduwadi
		TOTAL	1000	

		350	DY.CMM/ER/HLR
3 EMU//DEMU/MEMU Wheels to Drg.	ER	155005450110	CO200 10 100000
No. K-4004 (forged wheel) or Drg No.	WR	300	DY.CMM/LOWER PAREL
RWF-W-111 (for cast wheel). (PL No.	SR	200	Dy CMM/CSD/PER
31027088)		100	DY.CMM/MTN
3102.237	CR	70	Dy.CMM/M&E/LGD
	SCR		Dy.CMM/DSL/CB
	NR	70	AMM/WSD/Ajmer
	NWR	70	SMM/MSD/UBL
	SWR	60	DY.CMM/SD/ICF
	ICF	1000	Dy.CMM/WS/KGP
	SER	100	DY.CMM/D/IZN
	NER	60	D1.CMMD.
	Total	2380	
The freshools		12580	
Total No. of wheels			

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S.NO	DRAWING & DESCRIPTION	RLYs/ PUs	QTY. PLANNED (Jan-Mar, 24)	ary to March FY 2023-24 on RINL  Consignee
1	Wheels for WDP-4 Locomotive to Drg No. D/WL 5061/R Alt.5	NWR	65	20-Dy.CMM/GSD/Jodhpu 45-AMM/DSL/AI
	(PL.No. 17230147)	NR	141	41-Dy.CMM/ASI 100-Dy.CMM/DSL/CI
		SWR	284	84-SMM/MSD/UBI 200-Dy.CMM/MGSD/A
		SCR	72	Dy.CMM/CRS/TPT
		CR	100	DY.CMM/P
		WR	74	SSE(WHEEL & HEAVY M/C) DH
		SR	390	120-DY.CMM/MSD/GO 270-SSE/WS/GO
		Total	1126	
	Total No. of wheels		1126	

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## Allocation of Wheels through import.

WAP-7 Wheels		
Consignee Rly(s) & PUs	1000 nos. Expected by 15.01.2024	2000 nos. Expected by 3 <sup>rd</sup> week of January 2024
CR (Bhusawal)	100	300
ER (Kachrapara)	91	110
NR	100	135
SR	100	100
SCR	100	100
SER (Tata)	100	186
WR (Dahod)		107
BLW	200+7#	250
PLW	200	700+12#
Total	991+7#	1988+12#

LHB Wheels						
Consignee Rly	1 <sup>st</sup> lot (2000 nos.) Expected by 15.01.2024	2 <sup>nd</sup> lot (4000 nos.) Expected by 15.01.2024	3 <sup>rd</sup> lot (10000 nos.) (Under Inspection, expected dispatch by 2 <sup>nd</sup> week of January 2024)			
CR	420	0	295			
ER	0	0	860			
ECoR	369	0	200			
ECR	0	0	0			
NR	0	0	400			
NER	0	0	500			
NFR	300	0	600			
NWR	185	0	255			
SR	0	0	0			
SCR#	400	0	0			
SER	0	0	100			
SWR	0	0	500			
WR	200	0	1591			
WCR	126	0	699			
RCF/KP	0	2000	2000			
ICF	0	2000	2000			
MCF/RBL#	0	0	0			
Total	2000	4000	10000			

Further 3000 nos of WAG-9 Wheels due in  $1^{st}$  week of January 2024. Expected to be reached Mumbai Port by  $2^{nd}$  week of February 2024.

# destroyed wheels in destructive testing.

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