# GOVERNMENT OF INDIA MINISTRY OF RAILWAYS (RAILWAY BOARD)

2025/Proj./MMRDA/C-1/L9/30/133

New Delhi, dated 14.08.2025

#### Managing Director,

Mumbai Metropolitan Region Development Authority (MMRDA), C-14&15, Bandra- Kurla Complex, Bandra (East), Mumbai – 400051

Sub: Approval of Track Structure (Annexure C-1 - July 2025) for Main Line of Mumbai Metro Line 9 (From Dahisar East Station to Subhash Chandra Stadium Station) of Mumbai Metropolitan Region Development Authority (MMRDA)

Ref: Track Structure (Annexure C-1) documents uploaded on RDSO's online portal by MMRDA on 29.07.2025 along with compliance

Mumbai Metropolitan Region Development Authority (MMRDA)'s request for approval of Track Structure (Annexure C-1 - July 2025) for Main Line of Mumbai Metro Line 9 (From Dahisar East Station to Subhash Chandra Stadium Station) has been examined in consultation with RDSO and approval of Railway Board is hereby conveyed for the same.

Accordingly, approved copy of Track Structure (Annexure C-1 July 2025) is enclosed.

Encl: As above

(F. A. Ahmad)

Director/Gati Shakti (Civil)-IV

Railway Board

Ph: 011-47845480

Email: dirgsc4@gmail.com

#### Copy to:

- 1. **Executive Director/UTHS, RDSO**, Manak Nagar, Lucknow w.r.t letter No. UT/116/MMRDA dated 31.07.2025
- 2. OSD/UT & Ex-Officio Joint Secretary, Ministry of Housing & Urban Affairs (MoHUA), Nirman Bhavan, New Delhi-110011

# TECHNICAL STANDARD OF TRACK STRUCTURE FOR STANDARD GAUGE OF MAIN LINE OF MUMBAI METRO LINE 9 (RED LINE)

(Annexure – C1)



July 2025

# MAIN LINE OF MUMBAI METRO LINE 9 (RED LINE)

#### MUMBAI METROPOLITAN REGION DEVELOPMENT AUTHORITY



SMC/A/CONSO

men

Chief Engineer (Civil) - Metro PiU Murnbai Metropolitan Region Development Authority, Bandra (Exet), Murnbai - 400 051.

Page 1 of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

# COMPLIANCE OF TECHNICAL STANDARDS OF TRACK STRUCTURES STANDARD GAUGE MAIN LINE OF MUMBAI METRO LINE 9 (RED LINE)

	De la Charles Designation Designation for the Designation of the Desig
1.	<b>Scope:</b> The Scope is to formulate the Track Structure Design Basis, with Broad parameters for getting the Ministry of Railways approval for stipulated and Desirable technical standards / Specifications for
	Mumbai Metro Line 9 from Dahisar (E) Station (Chainage : 15+194.260) to Subhash Chandra Bose
	Stadium Station (Chainage: 24+036.000)
	From Chainage: 15+194.260 to 24+036.000
	1. Initial Station – Dahisar (E) Station.
4.6	2. Terminus Station - Subhash Chandra Bose Stadium Station.
2.	Operating Environment:





Chief Engineer (Chief) - Metro PIU

Mexical Metropolitan Ragion Development Authority, Barxira (East), Mumbal - 400 051. Director (Work) Metro-PIU M.M.R.D.A.,

Examined and found in order

SI. No	Standards Stipulated as per Annexure -C1 of Procedure for safety Certification and Technical Clearance of Metro System	Standard Specification adopted by MUMBAI METROPOLITAN REGION DEVELOPMENT AUTHORITY(MMRDA) for Mainline of Mumbai Metro Line 9 (RED LINE)
2.1	Gauge - Broad gauge- 1676/1673mm (nominal) and standard gauge - 1435mm	Complied Gauge- standard gauge – 1435mm
2.2	Rail Seat inclination (slope): 1 in 20	Complied Rail Seat inclination (slope): 1 in 20
2.3	Speed potential – 110 kmph (max.)	Complied  Maximum Design speed - 95 kmph, Operating Speed - 80 Kmph
2.4	Static axle load –20 T (max.)	Complied Maximum Static Axle Load -17 T
2.5	Design rail temperature range – (-)10 degree Celsius to (+) 70 degree Celsius	Complying Design rail temperature range- (+) 8 degree Celsius to (+) 54 degree Celsius depicted in the map of rail temperature zones in the LWR Manual of Indian Railway for Mumbai Zone (Zone -II).
2.6	Maximum Curvature and ruling gradient - As specified in approved SOD  SOD Provision 120m minimum radius on elevated & At-Grade sections, (Para 1.2.1 of SOD)	Complied to requirement approved SOD  Minimum Radius of Curve (Horizontal)  1) On Main Line the Sharpest Radius of Curve is 123.000 m.  2) On main line in curves with a radius of 190 m and sharper is provided checkrail.  3) Entire Section is elevated. There is no at-grade section or underground section.

man

Chief Engineer (Civil) - Metro PIU Mumbal Metropolitan Region Development Authority, Bandra (East), Mumbal - 400 051.

Page 3 of 40 Director

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

	SOD Provision 1000 m on the passenger platform (Para 1.2.1 of SOD)	Complied Minimum Radius of curve 2200 m
F 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	SOD Provision Ruling Gradient:- Maximum grade (compensated) shall be 4% with grade compensation at the rate of 0.04% per degree of curve. (Para 1.3.1 of SOD).	Complied Maximum grade (compensated) is 3.868 %
	SOD Provision  Vertical Curve – 1500 m minimum radius (Para 1.2.3 of SOD)	Vertical Curve – 1510 m minimum radius is provided
	SOD Provision Maximum Track gradient in platform is 1 in 400 (Para 2.3(a) of SOD)	There are no gradients on platforms. All Station platforms are on Level
	SOD Provision Maximum Cant (SE)=110 mm Maximum Cant Deficiency (cd)=85 mm (Para 1.9 of SOD)	Complied  Maximum Cant has been designed (SE)=110 mm  Maximum Cant Deficiency (cd)=82.241 mm

Page 4 of 40

SMCO SMCO CONSCIONATION OF THE PROPERTY OF THE

Cuam\_

Chief Engineer (Civil) - Metro PiU Mumbal Metropolitan Region Development Authority, Bandra (East), Mumbal - 400 051. Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

3.	Track Structure:	
3.1	General: The track structure should fulfil the following	requirements:
3.1.1	The track structure should conform to / satisfy Schedule of Dimension requirement and other maintenance instructions of Metro systems	
3.1.2	Ride comfort and running safety of track vehicle dynamics should be satisfied.	Complied RDSO oscillation trail will be conducted.
3.1.3	The track structure should be designed with Long welded / Continuously welded rail on main line track (For both the ballasted as well as ballastless track).	Complied The track structure has been designed with Continuously Welded Rail (CWR) on the main line.
3.1.4	The horizontal alignment shall consist of a series of straights joined to circular curves generally with transition curves. Curvature and cant shall be calculated based on the train speed for each train type on the section. Compound and reverse curves are acceptable, provided they are connected by an adequate transition curve	Track GAD is enclosed at Appendix C1/9.  Horizontal Track alignment have been designed as per approved track parameters.
3.1.5	The vertical alignment should be designed to achieve a smooth profile line with gradual changes. Changes in the profile should be connected by vertical curves, which shall be as generous in length as the location allows. Vertical curves including its transition shall not be located at stations within the length of platform. A vertical curve within the length of transition and Turnouts is also not desirable. Vertical curve radius is	Complied Track GAD is enclosed at Appendix C1/9.  Vertical Track alignment have been designed as per approved track parameters.

Chief Engineer (Civil) - Metro PTU

Marribal Metropolitan Region Development Authority,

Bandra (East), Mumbal - 400 051.

Page 5 of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

	constrained by the need to limit the vertical acceleration for passenger ride comfort.	
3.2	The technical standards for Track structure deal wi	th the following components-
(i)	Rail and Welding	Complied  Manual for Flash Butt Welding of rail Reprint April -2022 incorporated up to ACS NO-04
(ii)	Sleeper and fastening for ballasted track	Not Applicable, since the entire corridor is ballastless.
(iii)	Track slab for ballastless track	Complied Track is laid on cast in situ plinth or slab, herein referred to as the 'track slab'. The track slab shall be designed as Plinth beam or slab type ballastless track structure with derailment guards. It should accommodate the base plates of the fastening system.  Detailed design calculations of track slab along with
		detailed structural drawings & explanations as approved by Metro Authorities is attached Appendix C1/5 Structural Design of sharpest curve of SOD is also now enclosed at Appendix C1/6.
(iv)	Fastening system for ballastless track	Fastening system for ballastless track: (i) Straight & Curved Track Radius greater than 700 m.

Chief Engineer (Civil) - Metro PIU

Macabal Metropolitan Region Development Authority

Bandri (East), Mumbal - 400 051.

Page 6 of 40

Director (Work) Metro-PIU M.M.R.D.A.,

Examined and found in order

(v)	Insulated Glued joint	Insulated glued joint is not required in this project as the CBTC moving block signaling system adopted.	
		336 of M/s Vossloh. Fastening system has been approved by Railway board vide letter no. 98/Proj./DLI/30/1(Vol III) dated 24.01.2013	
		(iii) One Turnout:- The adopted Fastening system for Turnouts is System	
	o establishing and the first property.	vide letter No: 2020/Proj./MMRDA/C-2/30/01 dated 07.07.2020	
		Assembly 13145 Fastening system was approved for MMRDA Line – 7 (Line – 9 is the continuity of Line – 7)	activity of the first many bysiches
		07/10/2011. The C2 for the Pandrol Double Resilient Baseplate	THE 2004 TO SECTION 15 TO SECTION 1
\$0.535m		board vide letter no. 2003/Proj/Bangalore/2/2 (Pt) dt.	
i primario di sel		Pandrol Double Resilient Baseplate Assembly 13145 Fastening system which has been approved by Railway	factor, Duries, Beblute Describs, Herenously consistions are touch and
		(ii) On Curved Track Radius less than 700 m.	if On Curved Track Hadion has the
me Serie		other Metros after obtaining clearance from MOR.	
		letter no: 2021/Proj/DMRC/FS-BLT/30/40 New Delhi, dated 15.03.2021 and further vide letter no 2021/Proj/DMRC/FS-BLT/30/40 dated 19.07.2022 for	
		Pandrol Double Resilient Baseplate Assembly 21166 (2 Holes) fastening system is also approved by MOR vide	

mere mere

Chief Engineer (Civil) - Metro PTU

Mundial Metropolitan Region Development Authority, Page 7 of 40

Bandra (East), Mumbal - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

(vi)	Turnout, scissors crossover	Turnout, Crossover & Scissor Crossover Turnout: - 1 in 9 R300m and 1 in 7 R190m Crossover: - 1 in 9 R300m and 1 in 7 R190m Scissor Crossover: - 1 in 9 R300m
(vii)	Switch Expansion Joints	Switch Expansion joints are not required based on the Rail Structure Interaction analysis. Rail Structure interaction Analysis reports are enclosed at Appendix C1/1.
(viii)	Gradients	Complied Maximum grade (compensated) is 3.868 %
4.	Rails and Rail Welding	
4.1	Rails:	
4.1.1	For Main line Track:	
4,1.1. 1	The rail used on main line on curves and approaches of Stations shall be 60E1 (UIC 60), 1080 grade Head Hardened	Complied. 1080 grade HH / 60 E1 Rails are used in complete section
4.1.1.	At other locations on straight line of main line, the use of 60E1 (UIC 60), 1080 grade HH / 60E1 (UIC 60), 880 grade rail shall be decided by Metro Railway depending upon speed, axle load and other factors pertaining to safety and life of rail. However, on curves with small straight track in between, the 60E1 (UIC 60), 1080 grade Head hardened rail should be continued on straight patches also.	1080 grade HH / 60 E1 Rails are used in complete section

Approved and Approved Approved

mow

Chlef Engineer (Clul) - Metro PIU Marshal Metropolitan Region Development Authority, Bandra (East), Mumbai - 400 051. Page 8 of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

4.2	Welding of rail	The Property of the Control of the C
4.1.3.	The rail shall be manufactured and tested in accordance with IRS-T-12-2009 (with latest amendment). The chosen manufacturers shall be required to submit their inspection and test plan for approval by Metro railway as per IRS-T-12-2009. Metro railways will ensure that the inspection and test plan approved by them strictly conforms to the requirement of IRS specifications	12-2009 (Reprint: October -2021 (covering up to ACS no. 5 and Corrigendum no 1 of ACS no. 1 & 5) are used.  Inspection and test plan of 1080 HH grade rail enclosed
4.1.3. 1	The rail shall be class 'A' rails as per IRS-T-12-2009 specification with latest amendments. However, any suitable length of rail more than 13 m considered appropriate by metro on consideration of transportation and handling can be adopted, provided the rails are ultimately welded into long welded rails.	Complied 18 m length of Class 'A' rails as per (IRS-T-12-2009 (Reprint: October -2021 (covering up to ACS no 5 and Corrigendum no 1 of ACS no. 1 & 5) are used in Main line of Mumbai Metro line 9. Rails are continuously welded.
4.1.3	Specification:	
4.1.2	Depot lines: The rail used on depot lines can be non-head hardened and shall be 60E1 (UIC 60), 880 grade.	Not applicable for Main line For Mumbai Metro Line 9, Charkop depot shall be used, Complied
4.1.1. 3	It is essential to have preventive rail grinding arrangements in case 60E1, 1080 HH rails are used.	Complied.  Preventive rail grinding of 60E1(UIC60) 1080 grade rails will be done,

CEG SMC Directory Directory Board

Chief Engineer (Chel) - Metro PTU Mumbel Metropolitan Region Development Authority, Bandra (East), Mumbal - 400 651.

Page 9 of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

4.2.1	The welding of rails should conform to Indian Railway specifications and technical instructions issued from time to time	Complied Manual for Flash Butt Welding of rail Reprint April -2022 incorporated upto ACS NO-04
4.2.2	The present instructions are contained in following doc	cuments /
4.2.2.	Alumino Thermit Welding	
(i)	Indian Railway Standard specifications for Alumino Thermit Welding of Rails (IRS/T-19-2020 with latest amendments)	Indian Railway Standard specifications for Alumino Thermit Welding of Rails (Serial no. IRS/T-19-2021 Version no. 07 effective date 01.02.2022)
(ii)	Manual For Fusion Welding Of Rails By The Alumino- Thermic Process: Revised-2012 with latest amendments	Complied  Manual For Fusion Welding of Rails by The Alumino- Thermic Process: Revised-2022
4.2.2.	Flash Butt Welding	
	Manual for Flash Butt Welding of Rails, (Revised January 2012) with latest amendments	4.2.2.2 & 4.2.2.3 - Complied  Manual for Flash Butt Welding of rail Reprint April -2022 incorporated upto ACS NO-04
4.2.2. 3	Special attention is required by metros for provisions of these instructions regarding procurement, execution of works and areas requiring prior approval/standardization by RDSO.	QAP for Flash Butt Welding Plant for welding 1080 Grade HH Rails has been approved by RDSO, vide letter no. CT/JW/MFBWP/RIL Dt. 07.01.2016 for FBW machine sl. No. CW651, Model: H-1000, make: Holland LP, USA for FB welding of UIC 60/60E1, 1080 Grade HH rail Following are now enclosed at Appendix C1/3

Chief Engheer (Civil) - Metre PIU Page 10 of 40
Member Metrepelitan Region Development Authority,
Bandra (East), Mumbal - 400 051.

Director (Work) Metro-PIU M.M.R.D.A.,

Examined and found in order

		MMRDA has issued welders competency certificate, and a copy of the certificate is now enclosed. Appendix C/4.
4.3	Ultrasonic Testing of Rail and Welds:	The second secon
	The rails and welds shall be ultrasonically tested in field as per requirement of concerned specification/manual/instructions. The testing shall be ensured as per provisions of "Manual for Ultrasonic Testing of Rail and Welds- Revised 2012" with latest amendments. The provisions, as given in the "IRS specification for Ultrasonic testing of Rails/Welds, Revised-2020 (Document No: T-53)" shall also be followed.	Complied The testing shall be ensured as per Provisions of "Manual for ultrasonic testing of rails and welds, (Revised – 2022)". USFD specification and addendum & corrigendum slip no. 2 of 2022 of IRS for Ultrasonic testing Rails/Welds, Revised – 2020 (Document No. T-53).
5.	Sleeper and fastening for Ballasted track	contrades of the contract of the second of t
5.1	Sleepers	2.36-6.43
5.1.1	Broad Gauge The PSC sleepers shall be used in accordance with RDSO drawing no. T-2496 and specification IRS-T-39 (revised from time to time).	Not applicable Mumbai Metro Line 9 entire section is standard Gauge Ballast less track
5.1.2	Standard Gauge PSC sleeper for standard gauge will be designed by Metro Railways following in principal guidelines of Indian Railway and the same shall be approved by Metro.	Not applicable  Mumbai Metro Line 9 entire area section is Ballast less track
5.2	Fastening system:	

Chief Engineer (Civil) - Metro PIU

Page 11 of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

Director/UT/Civil RDSO, Lucknow

Applying on the Reilway Book

Murrial Metropolitan Region Development Authority, Bandra (East), Mumbai - 400 051.

		71111-211
	The elastic fastening system prevalent on Indian Railways shall be used duly ensuring the Inspection protocol for fastening components laid down for IR. In case of use of elastic fastening other than in use on IR, prior approval shall be obtained from Railways.	Not applicable  Mumbai Metro Line 9 entire section is Ballast less track
6.	Track slab for Ballastless track	
6.1	Track shall be laid on cast in situ/precast reinforced plinth or slab, herein referred to as the 'track slab'. The track slab shall be designed as plinth beam or slab type ballastless track structure with derailment guards. It shall accommodate the base plates of the fastening system.	Complied Track is laid on cast in situ plinth or slab, herein referred to as the 'track slab'. The track slab shall be designed as Plinth beam or slab type ballastless track structure with derailment guards. It had accommodated the base plates of the fastening system.
		Detailed design calculations of track slab along with detailed structural drawings & explanations as approved by Metro Authorities is attached Appendix C1/5  Structural Design of sharpest curve of SOD is also now enclosed at Appendix C1/6.
6.2	In general, track slab (including sleeper, if any) on which the fastening and rail are to be fitted shall perform the following functions	Choise at Appendix Circ.
i)	Resist the track forces. (Static and dynamic)	Complied Track is designed to resist static and dynamic forces such as self-weight, train weight, dynamic impact load, centrifugal, traction and braking, lurching, racking, wind, LWR, seismic, radial, temperature and accidental derailment load.

Chlef Engineer (Civil) - Metro PIU

- Metro PIU Page 12 of 40

Municipal Metropolitan Region Development Authority, Bandra (Engl), Mandral - 400 651. of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

		Reinforcement has been designed to resist maximum moments induced due to combination of these loads acting on the track slab.  Detailed design calculations of track slab along with detailed structural drawings as approved by Metro authorities is attached vide Appendix C1/5 and C1/6
ii)	Have adequate edge distance of concrete beyond the anchor bolts to provide resistance against edge failure	Complied Edge distance from center of the anchor bolt to edge of the concrete slab is maintained as 140mm minimum as per the design. Detailed design calculations of track slab along with detailed structural drawings as approved by Metro authorities is attached vide Appendix C1/5 and C1/6
iii)	Provide a level base for uniform transmission of track/rail forces.	Complied Level base provided with Plinth slab for normal track, Slab Track provided for turnout and crossover for uniform transmission of track/rail forces.
iv)	Have geometrical accuracy and enable installation of track to tolerances laid down.	Complied The track geometry are considered and shown in the construction reference drawings as per the SOD. Tolerance for standard gauge is as per RDSO Annexure C-2, Clause No 4.2.(iv)
V)	Ensure drainage.	Complied At Every 4.40m/ 4.05m Gap between plinths has been provided and viaduct is having a transverse slope of 2.5% all the water will pass through gaps in the plinths and drainage pits of viaduct and dropdown at pier locations.
vi)	Resist weathering	In design minimum cover for top and side reinforcement- 40mm and bottom reinforcement-35mm is provided as

Page 13 of 40

Chief Engineer (Civit) - Metro PIU Mustisal Metropolitan Region Development Authority, Bandra (East), Mumbai - 400 051. Director (Work) Metro-PIU M.M.R.D.A., Examined and found in order

		per the Environmental condition, Minimum cement content in the mix design in order to resist weathering action.	
vii)	Be construction friendly, maintainable and quickly repairable in the event of a derailment. The 'Repair and Maintenance methods shall be detailed in a Manual to be prepared and made available.	Complied Construction is friendly, maintainable and quickly repairable in the event of any accident. Repair and Maintenance methods are detailed in the 'Track Maintenance Manual. Track Maintenance Manual is under preparation.	
viii)	Ensure provision for electrical continuity between consecutive plinths/slabs by an appropriate design	Complied  Electrical continuity between consecutive plinths/slabs has been provided.	
ix)	Plinth beam or slab of ballastless track should be suitable for embankment or viaduct or tunnel/Underground structure.		
x)	Proper design of expansion joints suitable for joints of viaduct structure.		
xi)	Design should be suitable for curves as per SOD of Metro system	Complied The Curve tolerances and specifications are considered for design according to RDSO approved SOD for MMRDA. Detailed calculations or studies with regard to clearance of check rails/restraining rails is attached vide Appendix C1/7	

Chlef Engineer Mach Matrix

Chief Engineer (Civit) - Metro PIU

Mumbal Metropolitan Region Development Authority, Page 14 of 40 Bandra (East), Mumbal - 400 051. Director (Work) Metro-PIU M.M.R.D.A., Examined and found in order

xii)	Design of subgrade/embankment for slab should be	Not applicable	
	furnished to ensure durability and functional stability in service	Track slabs are resting on elevated viaduct of U-Girder & Deck slabs on I-Girder.	
xiii)	Design should be suitable and incorporate provision of utilities e.g. cable, wires, ducts, water channels, etc.	Complied Design is suitable and incorporates provision of utilities e.g. cable, wires, ducts, water, channels, etc.	
	The detailed design calculations of track slab along with detailed structural drawings as approved by metro authorities shall be furnished for record.	Detailed design calculations of track slab along with detailed structural drawings as approved by Metro authorities is attached vide Appendix C1/5 and C1/6	nda san ez ett men zieken et eksik Kanen de sonada es ett men en eksike en Kanen den genten bekennen kanen en eksike beste
7.	Check Rail / Restraining Rail:		
7.1	Check rails/ Restraining Rails should be provided on curves on main line where radius is 218m or less on Broad gauge and radius is 190m or less on Standard gauge. The clearance of check rail/ restraining rails shall be suitably decided after requisite studies. The detailed design calculations/ studies in this regard shall be furnished for record.	Check rails as per the approved design will be provided on curves on main line where radius is 190 m or less. The clearance for check rail adopted is 65 mm to 70 mm. The calculation sheet of check rail is enclosed herewith as Appendix-C1/7.	
7.2	Check rails/ Restraining Rails shall not be mandatory for curves in depots, yards and non-passenger lines where speed is not more than 25 kmph. However, decision in this regards may be taken by Metro themselves based on layout and maintenance requirement.	Noted.  Mumbai Metro Line 9 entire section is main Line, Charkop Depot will be used for Mumbai Metro Line 9.	
8.	Derailment Guards		
8.1	The derailment guard should be provided inside/outside of running rail on viaduct as well as in tunnel and at grade section locations specified by the	Complied	

Page 15 of 40

Chief Engineer (Civil) - Metro PiU Mumbal Metropolitan Region Development Authority, Bandra (East), Mumbal - 400 051. Director (Work)
Metro-PIU
M.M.R.D.A.

Examined and found in order

Metro railway. In tunnels, the derailment guard should preferably be provided inside the track, so that it permits less sway of coach towards tunnel wall in case of derailment.

NOTE:

Location for providing Derailment Guard in single track tunnel

- 1. Entry of tunnel: 200 m from tunnel portal outside the tunnel to 50 m inside the tunnel.
- 2. Exit of tunnel: 50 m from inside of tunnel portal to 200 m outside the tunnel.
- 3. In curved track having radius 500 m or less including transition portion but excluding locations where check rail is provided.
- 4. Covering locations of all important installations e.g. Location of any sub-station or hazardous structures inside the tunnel, etc. damage to which in the assessment of metro rail administration can result into serious loss of life or/and infrastructure as a result of derailment in the tunnel.

The above is subject to the condition that metro railway shall carry out the risk assessment analysis for derailment in tunnels and ensure that the maintenance practices in the maintenance manual are as per the risk assessment mitigation plan.

The derailment guard is provided on passenger line on inside of running rail on viaduct and outside of running rails in turnouts.

There is no underground & At-Grade section in Main line of Mumbai Metro Line 9.

Not applicable for Main line of Mumbai Metro Line 9. since entire section is on elevated viaduct.

Complied

Derailment Guard is kept with top not more than 25 mm below the top of the running rail and kept clear of the rail

The lateral clearance between the running rail and the derailment guard shall be 210 ±30 mm. It shall not be lower than 25 mm below the top of the running rail and should be clear of the rail fastenings to permit

8.2

Chief Engineer (Chris) - Metro P1U

Mambal Metropolitan Region Development Authority. Bandra (East), Mumbal - 400 051.

Page 16 of 40

Director (Work) Metro-PIU M.M.R.D.A.,

Examined and found in order

9.	Glued Insulated Rail joint	
(iii)	The detailed design calculations of derailment guards along with detailed structural drawings shall be furnished for record	The detailed design calculations & concerned drawings of derailment guards are attached at Appendix -C1/5 and C1/6.
(ii)	Damage to track and supporting structures is minimum.	Complied The detailed design calculations & concerned drawings of derailment guards are attached at Appendix -C1/5 and C1/6.
(i)	The wheels of a derailed vehicle under crash load, moving at maximum speed are retained on the viaduct or tunnel.	Complied  The detailed design calculations & concerned drawings of derailment guards are attached at Appendix -C1/5 and C1/6.
8.3	Derailment guard shall be designed such that in case of	of derailment:
	installation, replacement and maintenance, Metro Administration should ensure that KE is not infringing the Structure Gauge, in case of derailment in single track tunnel, so long the wheels of any derailed vehicle are within the main rail and derailment guard."  Note:- "In case of Double Resilient Base Plate Assembly Fastening System as approved by MoR, the lateral clearance between running rail and the derailment guard shall be 250±20 mm. This fastening system, if used in tunnels having multiple tracks, Metro Administration should ensure that KE for adjacent track is not infringed so long as the wheels of any derailed vehicle are within the main rail and derailment guard."	maintenance.  The lateral clearance between rail and derailment guard are sufficient to accommodate the base plates of fastening system. The clearance between rail and derailment guard provided is 210 ± 30 mm for fastening system PDRBA 21166 and 250 ± 20 mm for fastening system PDRBA 13145 respectively.  For Turnout Fastening adopted is System 336 and the lateral clearance of 210 ± 30 mm between the running rail and derailment guard is provided.

Page 17 of 40

Chief Engineer (Civil) - Metro PIU

Mumbal Metropolitan Region Devalopment Authority,

Bandra (East), Mumbal - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

9.1	Normally glued joints should be avoided	Insulated glued joint is not required Mumbai Metro Lin as the CBTC moving block signaling system adopted.	
9.2	Wherever inescapable, G3 (L) type of glued insulated rail joint shall be used as per RDSO drawing no.T-	as the OBTO moving block signating eyelem despited.	
CV OF V	5843. The glued joints shall be manufactured and tested in accordance with RDSO's 'Manual for Glued Insulated Rail Joints-1998' with all amendments		
10	Turnouts, Scissors Crossover		
10.1	Standards of Turnout		
10.1.1	Main lines: On main lines, the turnouts and diamond crossing shall be of the following standards		
(i)	Standard Gauge a) 1 in 9 type or flatter turnout (desirable) b) 1 in 7 type turnouts (minimum) c) Scissors cross-over of 1 in 9 / 1 in 7 type consisting of 4 turnouts and 1 diamond crossing	Complied Turnout: - 1 in 9 (300m Radius) and 1 in 7 (190 m radius). Crossover: - 1 in 9 (300m Radius) and 1 in 7 (190 m radius) Scissor Crossover: - 1 in 9 (300m Radius) consisting of 4 turnouts and 1 diamond crossing.	
(ii)	Broad Gauge a) 1 in 12 type turnouts b) 1 in 8.5 type turnout c) Scissors cross-over of 1 in 12 type consisting of 4 turnouts and 1 diamond crossing.	Not applicable on Main line of Mumbai Metro Line 9, since entire section is standard gauge.	
10.1.2	Depots and non-running lines	Not applicable on the Main line of Mumbai Metro 9. Charkop Depot will be used for Mumbai Metro Line 9	
MC P	On depot and other non-running lines, the turnouts and diamond crossing shall be of the following standards.	Charkop Depot will be used for Multibal Metro Elife 3	

Page 18 of 40

Chief Engineer (Civil) - Metro PIU

Marriad Metropolitan Region Development Authority,
Bandra (East), Mumbai - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

Standard Gauge	
a) 1 in 7 type or flatter turnout b) Scissors crossover of 1 in 7 type consisting of 4 turnouts and 1 diamond crossing c) 1 in 7 derailing switches/1 in 7 type symmetrical split turnout	Not applicable on the Main line of Mumbai Metro 9. Charkop Depot will be used for Mumbai Metro Line 9
(ii) Broad Gauge a) 1 in 8.5 type turnout b) Scissors cross-over of 1 in 8.5 type consisting of 4 turnouts and 1 diamond crossing c) 1 in 8.5 derailing switches/ 1 in 8.5 type symmetrical split turnout	
	All turnouts in Mumbai Metro Line 9 corridor are 1 in 9 R300 type except crossover between Miragaon Station and Kashigaon Station is 1 in 7 R190 type which will serve during phase -1 operation between Dahisar (E) station and Kashigaon station. However, when the complete section from Dahisar (E) station to Subhash Chandra Bose Stadium Station will be operational, then this crossover will be used as emergencies only
	a) 1 in 7 type or flatter turnout b) Scissors crossover of 1 in 7 type consisting of 4 turnouts and 1 diamond crossing c) 1 in 7 derailing switches/1 in 7 type symmetrical split turnout  (ii) Broad Gauge a) 1 in 8.5 type turnout b) Scissors cross-over of 1 in 8.5 type consisting of 4 turnouts and 1 diamond crossing c) 1 in 8.5 derailing switches/ 1 in 8.5 type symmetrical split turnout  If any Metro railway decides to use sharper angle layout, they should establish the adequacy of the speed potential of the turnout for the purpose for which it is used and the negotiability of the turnout by the rolling stock with a safety margin.  The requirement for turnouts as specified in the following clauses shall include switch devices, crossings and associated check and lead rails as

Chief Engineer (Civil) - Metro PIU

Union Engineer (Civit) - Metro PIU Page 19 of 40

Bandra (East), Mumbai - 400 051.

Examined and found in order

Director/UT/Civil RDSO, Lucknow

Director (Work) Metro-PIU M.M.R.D.A.,

- (a) Turnouts (switches, lead, crossings and associated closure & check rails) shall be suitable for installation on PSC sleepers for ballasted track or concrete slab for ballast less track.
- (b) Turnouts shall be manufactured to allow for installation of continuously welded track.
- (c) Turnouts shall be compatible with proposed rolling stock and its operational characteristics.
- (d) The assembly must ensure continuous electrical contact with the train and all the points shall be operated by electric motors.
- (e) The CMS crossing to be used on mainline shall be subjected to explosive hardening.
- (f) All turnouts shall be laid with cant with a rail slope as that of main line towards centre of track.
- (g) All turnouts and their components shall be designed to minimize electrical leakage from running rails to the ground.

- (a) Complied: Turnouts (switches, lead, crossings and associated closure & check rails) are suitable for installation on concrete slab for ballast less track.
- (b) Complied: Turnouts are manufactured to allow for installation of continuously welded tracks.
- (c) Complied: Turnouts are compatible with proposed rolling stock and its operational characteristics
- (d) Complied: The assembly ensures continuous electrical contact with the train and all the points shall be operated by electric motors.
- (e) Complied: The CMS crossings that are used on mainline have been subjected to explosive hardening
- (f) Complied: All turnouts are laid with 1 in 20 cant with a rail slope as that of main line towards Centre of track
- (g) Complied: All turnouts and their components are designed to minimize electrical leakage from running rails to the ground

Chief Engineer (Civil) - Metro PIU

Page 20 of 40

Marchal Metropolitan Region Development Authority. Bandra (East), Mumbal - 400 051.

Director (Work) Metro-PIU M.M.R.D.A.

Examined and found in order

	(h) Scissor crossover should be designed for Track centres not infringing SOD.	(h) <b>Complied:</b> Scissor crossover has been designed for Track centers of 5.030m and the same is not infringing SOD.
10.2	Type and geometry of turnout  Detailed design of all turnouts, scissors, and crossover should comply the following geometrical	
(a)	parameters.  Standard Gauge	
.(i)	1 in 9 turnout  The design shall be tangential with a switch angle not exceeding 0°20'00". It is desirable that the radius of lead rail of turnout is not less than 300m. Lead curve of 190 m radius may be laid as an exception. All clearances shall be in accordance with relevant provisions of SOD.	The Design Switch entry angle in this project is 6° 9° 15.6°.  The radius of lead rail of turnout is 300 m.
(ii)	1 in 7 turnout: The design shall be tangential with a switch angle not exceeding 0°20'00". It is desirable that the radius of lead rail of turnout is not less than 190m. Lead curve of 140 m radius may be laid as an exception. All clearances shall be in accordance with relevant provisions of SOD.	for 1 in 7 turnout with 190 m Radius.  All clearances are within the provisions of SOD.

Approved on Approv

Chief Engineer (Clink) - Metro PiU

Mustball Metropolitan Region Development Authority,

Bandra (East), Mumbai - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

(iii)	Scissors Crossover The basic geometry of the turnouts of scissors crossover shall be same as that of corresponding ordinary turnouts as mentioned in clause 10.2 (i) (ii) above	Complied Turnouts of Scissor Crossover are 1 in 9 Radius 300 m.
	(b) Broad Gauge (i) 1 in 12 turnout The design shall be tangential with a switch entry angle not exceeding 00 20'00". The radius of lead rail of turnout shall not be less than 410m. All clearances shall be in accordance with relevant provisions of SOD. (ii) 1 in 8.5 turnout The design shall be tangential with a switch entry angle not exceeding 00 20'00". The radius of lead rail of turnout shall not be less than 218m. All clearances shall be in accordance with relevant provisions of SOD. (iii) Scissors Crossover The basic geometry of the turnouts of scissors crossover shall be same as that of corresponding	
	ordinary turnouts as mentioned in clause 10.2 (iv) & (v) above.	
10.3	Operating requirement of turnout, scissor crossover:	
CUS	Track layout design shall permit trains to operate at maximum capability wherever possible. Turnouts and	Track layout design permits trains to operate at maximum capability wherever possible. Turnouts and crossover

Chief Engineer (Civit) - Metro PIU Page 22 of 40
Mumbal Metropolitan Region Development Authority,
Bandra (East), Mumbal - 400 051.

Examined and found in order

Director/UT/Civil RDSO, Lucknow

Director (Work)
Metro-PIU
M.M.R.D.A.,

	crossover shall be selected such that they do not form a restriction to the operating speed on main line.	have been selected such that they do not form a restriction on the operating speed on the main line
	Switches and crossings shall not be located on transition curves or vertical curves.	Switches and crossings are not located on transition curves or vertical curves
10.3.1	Speed The turnout shall be designed for the speed on mainline side equal to the speed as on mainline track. The minimum speed potential of the various turnouts and scissors crossover on the Turnout side should be as follows.	Complied The turnout has been designed for the speed on the mainline side equal to the speed as on mainline track.
10.3.1 .1	Standard Gauge	
(i)	1 in 9 type turnout with 300 m radius (speed potential of 45Kmph)	Complied 1 in 9 type turnout with 300 m radius (speed potential of 45Kmph)
(ii)	1 in 7 / 1 in 9 type turnout with 190 m radius (speed potential of 35Kmph).	Complied 1 in 7 type turnout with 190 m radius (speed potential of 35 Kmph)
(iii)	1 in 7 type turnout with 140 m radius (speed potential of 25 Kmph)	Not provided in Mumbai Metro Line 9
(iv)	Scissors crossover 1 in 9 types with 300 m radius (speed potential of 45 Kmph).	Complied 1 in 9 type turnouts with 300 m radius (speed potential of 45 Kmph)
ζ/ν) /(ν)	Scissors crossover 1 in 9/1 in 7 types with 190 m radius (speed potential of 35 Kmph)	Not provided in Mumbai Metro Line 9

radius (s

Page 23 of 40

Chief Engineer (Civil) - Metro PIU

Mumbal Metropolitan Region Development Authority,

Bandra (East), Mumbai - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

(vi)	Scissors crossover 1 in 7 types with 140 m radius (speed potential of 25 Kmph)	
(vii)	1 in 7 type symmetrical split turnout (speed potential of 45Kmph)	
10.3.1	Broad Gauge	
(i)	1 in 12 type turnouts (speed potential of 50Kmph)	
(ii)	1 in 8.5 type turnout (speed potential of 30Kmph)	Not applicable. Mumbai metro line 9 entire section is
(iii)	Scissors crossover 1 in 12 type (speed potential of 50Kmph)	standard gauge.
(iv)	Scissors crossover 1 in 8.5 type (speed potential of 30Kmph)	
(v)	1 in 8.5 type symmetrical split turnout (speed potential of 40Kmph)	
10.4	Technical Specification	Towaries Danchaeld the contribution of the con
10.4.1	General	
(a)	All the points shall be capable of being operated by electric motors in accordance with the signaling specification.	Complied  All the points are capable of being operated by electric motors in accordance with the signaling specification.
(b)	The top surfaces of PSC sleeper/RCC slab supporting rail seat of turnouts and scissors crossover shall be flat without any cant/slope	Complied

MUMBAI & Director

Page 24 of 40

Chief Engineer (Civil) - Metro PIU

Mumbal Metropolitan Region Development Authority,
Bandra (East), Mumbal - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

		The top surfaces of RCC slab supporting rail seat of turnouts and scissors crossover provided with flat without any cant/slope	
(c)	The track form of the turnout shall have uniform resilience as that of the adjoining track form.	Complied The track form of the turnout provided uniform resilience as that of the adjoining track form.	
(d)	The fixation of turnouts, scissor cross-over on track slab shall be through base plates/bearing plates.	Complied The fixation of turnouts, scissor cross-over on track slab provided through base plates/bearing plates	
10.4.2	Rails		
1.	The rails used in turnouts shall be 1080 grade Head Hardened. However, rails used in turnouts on depot and other non-running lines may be of 880 grade.	Complied The rails used in turnouts have 1080 grade Head Hardened.	
2.	The rails used for manufacturing of turnouts shall satisfy the following conditions:		
à.	The rails shall be manufactured and tested in accordance with IRS/T-12-2009 with latest amendment		
b	The section of rails shall be 60E1 (UIC60) for stock, lead and 60E1A1 (ZU1-60) /60E1A4 for switch rail.	Complied The section of rails has been 60E1 (UIC60) for stock, lead and 60E1A1 (ZU1-60) /60E1A4 for switch rail.	
c.	The rails shall qualify as Class 'A' rails as per IRS/T-12-2009.	Complied The rails are qualified as Class 'A' rails as per IRS-T-12- 2009 (Reprint: October -2021 (covering up to ACS no 5 and Corrigendum no 1 of ACS no. 1 & 5)	

Page 25 of 40

Chief Engineer (Civil) - Metro PIU

Marabal Metropolitan Region Development Authority,

Bandra (East), Mumbal - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

d.	The rails shall be with ends un-drilled.	shall be with ends un-drilled.  Complied  The rails provided with ends un-drilled	
e.	The rails shall be grade 1080HH and be suitable for being welded by Alumino- thermic or flash butt welding technique.	Complied The rails have been of grade 1080HH and are suitable for being welded by Alumino - thermic and flash butt welding technique	
10.4.3	Switches		
left hand and one right hand. hand and one right hand and two switch		Complied  Each switch device consists of two stock rails, one left hand and one right hand and two switch rails, one left hand and one right hand	
2.	The switch rail shall be one piece with no weld or joint within the switch rail length.	Complied The switch rail is one piece with no weld or joint within the switch rail length.	
3.	The end of the asymmetrical switch rail shall be forged to 60E1 rail profile with minimum length of 500 mm. The forged switch rail end shall be suitable for welding or installation of insulated rail joint	Complied The end of the asymmetrical switch rail is forged to 60E1 rail profile with a length of 500 mm. The forged switch rail end shall be suitable for welding.	
4.	Slide chairs in the switch portion shall be coated with an appropriate special coating, so as to reduce the point operating force and to eliminate the requirement of lubrication of sliding surfaces during service	Complied Slide chairs in the switch portion is coated with an appropriate special coating, so as to reduce the point operating force and to eliminate the requirement of lubrication of sliding surfaces during service. Certificate of Conformity of special Ni-Cr coating as per EN code is now enclosed at Appendix C1/8.	

Chief Engineer (Civil) - Metro PIU
Page 26 of 40
Metropolitan Region Development Authority,

Bandra (Easi), Mumbai - 400 051.

Examined and found in order

Director (Work) Metro-PIU M.M.R.D.A.,

5	Switches shall provide suitable flange way clearance	Complied	
Microsoft	between the stock rail and the switch rail with the	Switches provide suitable flange way clearance between	
	switch rail in open position (minimum 60mm). The 1 in	the stock rail and the switch rail with the switch rail in an	
	12 and 1 in 9 ( with radius of 300 m) and flatter	open position (minimum 60mm). The 1 in 9 (with radius of	
	turnouts shall be provided with second drive or other	300 m) turnouts are provided with second drive to ensure	
	suitable arrangement to ensure minimum gap of	a minimum gap of 60mm at JOH as well as proper	atilit
	60mm at JOH as well as proper housing of switch rail	housing of switch rail with stock rail up to JOH. 1 in 7	
	with stock rail up to JOH. 1 in 8.5, 1 in 9 turnout (with	turnout (with radius of 190m) turnouts did not provide	proceed and the control of the depointment
	radius of 190m) and 1 in 7 and sharper turnouts may	second drive arrangement, however minimum gap of	Eddner chief remeden een doorwa
	not be provided with second drive arrangement,	60mm at JOH as well as proper housing of switch rail with	Conside Disas and lead construction
	however minimum gap of 60mm at JOH as well as	stock rail up to JOH shall be ensured. The normal	retwork works will be shell become
	proper housing of switch rail with stock rail up to JOH	opening of switch at toe of switch shall be kept as 160mm.	pening the ston of brainforces abal
	should be ensured. The normal opening of switch at		20 A March of the Supposit to
	toe of switch shall be kept as 160mm.	To a self-eperato e to al que despitas de de despitas de la companya de la companya de la companya de la compa	in the second of the contract of the second
6.	The switch manufacturer shall include provision for all	에게 하면 보다면 하면 하는 사람들이 있다면 하는데 하는데 보는데 되었다. 그는데 하는데 하는데 하는데 보다면 보다면 보다면 보다면 보다면 보다면 하는데 보다면 보다면 보다면 보다면 보다면 하는데 보다면	cavilation of the configuration of the high
	holes required to main drive machines, stretcher bars	The switch manufacturer are including provision for all	the explain complication of the state
	and detection equipment to suit the requirements of	holes required to main drive machines, stretcher bars and	ced relationaria crist instante
	the signaling and switch operating system duly	detection equipment to suit the requirements of the	exection substitution is subtracted as
	chamfered to avoid stress concentration at the edge	signaling and switch operating system duly chamfered to	country are to a real to pay the policy and
	of the holes	avoid stress concentration at the edge of the holes	voisterareasse certration shifts acc
7.	The switches shall be designed with an anti-creep		composition which is a restricted a
	device at the heel of switch to withstand thermal forces	The switches are designed with an anti-creep device at	peratorical action bear constitution
	of the CWR track	the heel of switches to withstand thermal forces of the	e nesi shevun
		CWR track	
8	The switches and all slide chairs shall be same for		
	ballasted and ballastless turnouts.	The switches and all slide chairs are the same for	
		ballastless turnouts.	
10.4.4	Crossings		

MUMBA STORY Approved on Railway Board

Chief Engineer (Civil) - Metro PIU
Page 27 of 40
Manbel Metropolitan Region Development Authority,
Bandra (East), Mumbai - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

1.	All crossings shall be cast manganese steel (CMS)	Complied
	crossings with weldable rails of minimum 1.2m length undrilled for welding into the overall turnout.	All crossings are cast manganese steel (CMS) crossings with weldable rails of 1.2m length undrilled for welding
		into the overall turnout.
2.	The CMS crossings shall be manufactured from Austenitic Manganese steel as per UIC 866.	Complied The CMS crossings are manufactured from Austenitic Manganese steel as per UIC 866
3.	All CMS crossings shall have welded leg extensions of 60E1 rails. This shall be achieved by flash butt welding of buffer transition rail piece of suitable thickness to CMS crossings and rail leg extension.	Complied All CMS crossings have welded leg extensions of 60E1 rails. This has been achieved by flash butt welding of buffer transition rail piece of suitable thickness to CMS crossings and rail leg extension.
4,	All CMS crossings on main line shall have a minimum initial hardness of 340 BHN	Complied All CMS crossings on main line have a minimum initial hardness of 340 BHN
5.	All CMS crossings and their welded leg extensions for all scissor crossovers shall be suitably dimensioned so as to eliminate the necessity of providing small cut rail pieces for the purpose of inter-connection. However, the need for providing insulated glued joints from signalling requirement point of view shall be taken care of in the design, if required.	Complied All CMS crossings and their welded leg extensions for all scissor crossovers ae suitably dimensioned so as to eliminate the necessity of providing small cut rail pieces for the purpose of inter-connection.
6.	The provision of rail cant shall be taken care of on the top surface of the CMS crossing and the bottom surface of all CMS crossing shall be flat	Complied The provision of rail cant are taken care of on the top surface of the CMS crossing and the bottom surface of all CMS crossing are flat
10.4.5	Check Rails	

ore The

Chief Engineer (Civit) - Metro PlU

Page 28 of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

Director/UT/Civil RDSO, Lucknow

Markol Matropolitan Region Development Authority, Bandra (East), Mumbai - 400 051.

1.	The check rail section shall be 33C1 (UIC33) or similar without any direct connection with running rails.	Complied The check rail section is 33C1 (UIC33) without any direct connection with running rails.		
2.	Check rails shall have the facility for the adjustment of check rail clearances up-to 10mm over and above the initial designed clearance.	Complied Check rails have the facility for the adjustment of check rail clearances up to 10mm over and above the initial designed clearance with provision of shims.		
3.	Each check rail end shall be flared by machining to have minimum clearance of 62mm at end	Complied Each check rail end is flared by machining to have minimum clearance of 80mm at end		
4.	The check rail connections in turnouts shall be through specially designed bearing plates / brackets.	Complied The check rail connections in turnouts are throug specially designed bearing plates.		
5.	All the check rails shall be higher by 25mm above running rails. The lengths and positions of the check rail in diamond crossings shall provide safety and be compatible with the overall track layout	Complied All the check rails have been higher by 25mm above running rails. The lengths and positions of the check rail in diamond crossings provide safety and be compatible with the overall track layout		
10.4.6	Sleeper for Turnouts, Scissor crossover (Ballasted Track)			
10.4.6 .1	Sleeper shall be of pre-stressed concrete, mono- block, suitable for installation in track both with and without signalling circuits and with and without electrification.			

Chief Engineer (Civit) - Metro PIU Page 29 of 40
Mumbal Metropolitan Region Development Authority,
Bandra (East), Mumbal - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order



Sleepers shall be designed to provide a minimum service life of fifty years under nominal axle load as that of main line for the Metro system. Rail seat pads and rail clip etc shall be designed to provide a minimum service life of 15 years	Not applicable to Main Line of Mumbai Metro Line 9. The Entire section is ballastless Track
The sleeper base surface shall be rough cast while the top and side surface shall be smooth to prevent retention of moisture and foreign materials.	
Sleepers must be suitable for installation by trackly laying machines and sleeper insertion equipment of a type used for isolated sleeper laying.	
The sleeper must be able to transfer all the relevant track forces generated by train operations and the forces of rail expansion and contraction to the ballast.	
Design Requirements for PSC Sleepers	
The sleepers should satisfy the following design requirement:  Design Parameters  Rail sleeper fastening – Elastic resilient type	
Spacing of sleepers – 600mm (max) for main line and 650 mm (max) for Depots and other non-running lines, except at few locations such as near point machine locations where it may be varied to meet the design requirements.	Not applicable to Main Line of Mumbai Metro Line 9. The Entire section is ballastless Track
	service life of fifty years under nominal axle load as that of main line for the Metro system. Rail seat pads and rail clip etc shall be designed to provide a minimum service life of 15 years  The sleeper base surface shall be rough cast while the top and side surface shall be smooth to prevent retention of moisture and foreign materials.  Sleepers must be suitable for installation by track laying machines and sleeper insertion equipment of a type used for isolated sleeper laying.  The sleeper must be able to transfer all the relevant track forces generated by train operations and the forces of rail expansion and contraction to the ballast.  Design Requirements for PSC Sleepers  The sleepers should satisfy the following design requirement:  Design Parameters  Rail sleeper fastening – Elastic resilient type  Spacing of sleepers – 600mm (max) for main line and 650 mm (max) for Depots and other non-running lines, except at few locations such as near point machine locations where it may be varied to meet the design

Page 30 of 40

Chief Engineer (Civit) - Metro PIU

Mumbal Metropolitan Region Development Authority,

Bandra (East), Mumbal - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

(iii)	Ballast cushion – 300 mm for mainline and 250mm for Depots and sidings.	
(iv)	Ballast profile suitable for LWR/CWR.	
	Specifications and Drawings (With latest amendment)	
(i)	Special Cement for PSC sleeper 53-S grade OPC to BIS specification IS 269:2015	O separation of the engineering of the property of the second of the sec
(ii)	HTS wire plain and strand – BIS – 1785 (Pt-1) 1983 and BIS 6006	
(iii)	Polyethylene dowels – Drg. No. RDSO/T 3002 IRS Specification for polyethylene dowels for concrete Sleepers Serial no T- 57 2020	English viole seemes a Drought and See See See See See See See See See Se
(iv)	IRS Specification for Turnout sleeper T-45:2021	Not applicable to Main Line of Mumbai Metro Line 9. The Entire section is ballastless Track
(v)	IRS Bridge code 1982	
(vi)	Code of Practice for Pre-stressed Concrete IS-1343	
(B)	The design should satisfy the following additional requirements-	

Appropried on Ap

Chief Engineer (Civit) - Metro Più

Mumbai Metropolitan Region Development Authority
Page 31 of 40

Bandra (East), Mumbai - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

(i)	The connections of the slide chairs and bearing plates/special bearing plates/brackets shall be designed for easy installation and maintenance. All the fittings shall be suitably designed to ensure full compatibility & also to ensure interchangeability of slide chairs between ballasted and ballastless turnouts.	Not applicable to Main Line of Mumbai Metro Line 9. The
(ii)	For attaining suitable cant of the rail, as provided on mainline, (excluding crossing and switch portion), suitably designed pads of appropriate material shall be provided between rail pad & PSC sleeper. Also fastening system should be designed to get the desired Toe Load.	The position between my major to the last state of the last state
(iii)	The detailed design of Monoblock PSC sleepers for the turnouts along with structural drawings shall be checked and approved by metro railways	Not applicable to Main Line of Mumbai Metro Line 9. The Entire section is ballastless Track

11.	Switch Expansion Joint.	in a figure Coper Super Super State.
1.	The SEJ for ballasted track shall be laid on PSC sleepers whereas the SEJs for ballastless track, if required, shall be laid on reinforced concrete slab.	
2	The rail section for all SEJs shall be UIC 60, 1080 HH grade as per IRS-T-12-2009.	
3	The SEJ for ballasted track shall be designed for a maximum gap of 80 mm.	

Chief Engineer (Civil) - Metro PIU

Mumbal Metropolitan Region Development Authority,

Bandra (East), Mumbai - 400 051.

Page 32 of 40

Director (Work) Metro-PIU M.M.R.D.A., Examined and found in order

4	The SEJ for ballastless track should be designed for the maximum gap required as per design.	
5	The ballasted SEJ shall be as per RDSO drawing T-6902 &T-6922.	
6	The ballasted SEJ for BG shall be laid with PSC sleepers as per RDSO drawing T-4149. For Standard Gauge, PSC sleeper shall be designed such that SEJ to RDSO drawing along with its bearing plates/chairs may be accommodated for installation of SEJ.	
7	Sleepers used for SEJs shall be flat and cant will be provided through CI chair.	
8	The SEJ shall be suitable for two way directional traffic.	
12.	Fastening system for ballastless track: Provisions contained separately in "PERFORMANCE CRITERIA OF FASTENING SYSTEM FOR BALLASTLESS TRACK ON METRO RAILWAYS/MRTS SYSTEM" (Annexure C-2) be referred to.	Complied. Straight & Curved Track Radius greater than 700 m. The adopted Fastening system is Re-engineered two hole "Pandrol Double Resilient Baseplate Assembly" fastening system Drg.No 21166, which has been provisionally approved by Railway board vide letter no. 2021/Proj/DMRC/FS-BLT/30/40 New Delhi, dated 15.03.2021.
		On Curved Track Radius less than 700 m. The adopted Fastening system is Pandrol Double Resilient Baseplate Assembly 13145 Fastening system has been

Page 33 of 40

Chief Engineer (Civil) - Metro PIU

Mumbal Metropolitan Region Development Authority, Bandra (East), Mumbal - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

		approved by Railway board vide letter no. 2003/Proj/Bangalore/2/2 (Pt) dt. 07/10/2011.
		The adopted Fastening system for Turnouts is System 336 of M/s Vossloh. Fastening system has been approved by Railway board vide letter no. 98/Proj./DLI/30/1(Vol III) dated 24.01.2013.
13.	Noise and Vibration  Metro system shall be designed to ensure that noise emitted is well within the prescribed limits for the particular area. Each Metro system shall specify the prescribed limits of permissible Noise and vibration parameters as per legal and statutory requirement of India.	Mumbai Metro Line 9 system has been designed to ensure that the noise emitted is within the Statutory requirement for noise as per RDSO 'Guidelines for Noise and Vibrations, September 2015' (CT-38) Clause 3.2.5 (Table:3.6 enclosed as Appendix C1/9) as well as Govt. of Maharashtra (Ministry of UDD) Circular No. TPB 4312/208/CR-20/2013/UD-11 dtd.26.10.2015 enclosed as Appendix C1/10) and the same shall be followed by MMRDA.
14	GRADIENTS	TO REMAND A TO THE RESERVE OF THE RE
14.1	The maximum grade (compensated) shall be 4%.	Complied.  Maximum grade (compensated) is 3.868%
Note:	There will be no change of gradient in transition portion of curves.	Complied.  There are no change of gradient in transition portion of curves.
(ii)	The gradient will be compensated for curvature at the rate of 0.04% per degree of curve.	Complied.  The gradient compensated for curvature at the rate of 0.04% per degree of curve.
14.2	Maximum permissible gradient on turnouts	
(i)	On Ballasted Track 0.25%	Not applicable for Main Line of Mumbai Metro Line 9. The Entire section is ballastless Track

Page 34 of 40

Chief Engineer (Civil) - Metro PIU

Mumbal Metropolitan Region Development Authority,

Sandra (East), Mumbai - 400 051.

Director (Work) Metro-PIU M.M.R.D.A., Examined and found in order

(ii)	On Ballastless Track 3.0%	Complied. Maximum gradient is 2.727 %
Note: (i)	There shall be no change of gradient (i.e. vertical curve) on and within 15.0 m (desirable)/ 3.0 m (minimum) of any turnout on Ballastless track. In case of Ballasted track, there shall be no change of gradient on and within 30 meters of any turnout.	Complied. There is no change of gradient (i.e. vertical curve) on and within 15.0 m
(ii)	There shall be no horizontal curve within 15.0m (desirable)/ 3.0 m (minimum) of any turnout on Ballastless Track and 30 meters of any Turnout on Ballasted Track	Complied. There is no horizontal curve within 15.0 m
(iii)	Turnout shall normally be installed on straight track. In exceptional situations, turnout may take off from curve provided that the radius of lead curve (main line as well as diverging line) is not less than 190m. The negotiability of rolling stocks on such turnout must be certified by rolling stock supplier and confirmed through oscillation trial and a suitable speed restriction should be imposed on main and/or diverging line based on track geometry and other considerations, if required. In case of turnout installed on curved track, the minimum distance for commencement of vertical	All Turnouts are installed on straight track.
	curve or another horizontal curve shall be 15m for Ballastless track. Turnout shall not be laid on the transition curve.	The limit of turnout for the above nurnoses has been taken from
(iv).	The limit of turnout for the above purposes shall be taken from Stock Rail Joint (SRJ) to end (i.e. heel) of crossing for Ballastless track. For Ballasted	The limit of turnout for the above purposes has been taken from Stock Rail Joint (SRJ) to end (i.e. heel) of crossing for Mumbai Metro Line 9. Details were enclosed in Appendix C1/9. However the details are also tabulated below.

Page 35 of 40

Chief Engineer (Civil) - Metro PIU

Maurical Metropolitan Region Development Authority,
Bandra (East), Musrical - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

	track, it shall be from SRJ to last common sleeper behind end of crossing.				Distance in Me	Distance in Metres Between	
		Sr. No.	SRJ Chainage	UP/DN	Horizontal Curve SRJ/HOC	Vertical Curve SRJ/HOC	
		1.	15+329.190	UP	26.724	114.500	
		2	15+411.083	DN	72.813	106.354	
		3	15+424.391	DN	120.167	59.010	
		4	15+984.362	DN	300.073	139.156	
		5	15+997.950	DN	252.442	91.487	
		6	16+075.324	UP	207.707	49.563	
		7	18+830.689	DN	22.096	63.213	
		8	18+895.051	UP.	19.537	97.265	
		9	23+321.292	UP	225.977	60.640	
		10	23+311.979	DN	225.108	15.007	
		11	23+401.500	DN	271.924	15.007	
		12	23+392.187	UP	271.055	60.640	
(v)	The maximum permissible gradient on turnout and the location of turnout with respect to vertical/horizontal curves in vicinity shall be confirmed from rolling stock supplier for the negotiability of rolling stock.	Maximum 1 offineering gradient		/IRDA/SoD/30/27 nbai Metro Line 9 (From Chainag tween Mairagao			
(vi)	The above stipulations shall also be applicable for turnout to be laid outside station limit, if any.	Comp					
14.3	TRACK GRADIENT IN PLATFORM						

SMCIPY SM



Page 36 of 40

Critel Engineer (Civil) - Metro PIU Mumbal Metropolitan Region Development Authority,

Bandra (East), Mumbai - 400 051.

Director (Work) Metro-PIU M.M.R.D.A., Examined and found in order

(a)	Desirable : Level	
(b)	Maximum Gradient: 1 in 1200	
(c)	Exceptional Gradient: 1 in 400	
Note	Any gradient steeper than 1 in 1200 and upto Exceptional gradient of 1 in 400 shall be proposed by Civil Engineering Head and approved by Managing Director in consultation with Head of Safety nominated by Metro Rail Authority.	All Station are level.
	(ii) There shall be no change of gradient in platform track	en jakorpania en

Mumbai Metropolitan Region Development Authority,
Bandra (East), Mumbai - 400 051.

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order



# Part B: Salient features of Track Structure as adopted by Main Line of Mumbai Metro Line 9

#### i) Track

S. No.	Components / Items	Provisions / Reference		
1.	Gauge	Standard Gauge - 1435mm (Approved SOD vide letter No- 2018/Proj./MMRDA/SoD/30/27, Dated 21.02.2020. Introduction, Page no 1)		
2.	Axle Load	17 T		
3.	Design Speed	Design speed 95kmph (Max)		
4.	Rail Section and Grade	60E1(UIC60) (Grade 1080 Head Hardened (HH))		
5.	Rail Specifications	(IRS-T-12-2009 (Reprint: October -2021 (covering up to ACS no 5 and Corrigendum n 1 of ACS no. 1 & 5)		
6.	Ballasted or Ballastless	Viaduct Mainline – Ballastless (BLT)		
7.	Rail inclination (Canting of Track)	1 in 20		
8.	Check Rails provision	On main line in curves with radius 190 m and sharper.		
9	Provision of Derailment upstand/Guard	Derailment guards have been provided on elevated sections on inside of plinth for plain line track and outside of slab for turnouts.		
10.	Horizontal Clearance of Derailment upstand	The clearance between rail and derailment guard provided is 210 ± 30 mm for fastening system PDRBA 21166 and 250 ± 20 mm for fastening system PDRBA 13145 respectively.		

Chief Engineer (Chrit) - Metro PIU

Mumbal Metropolitan Region Development Authority,

Bandra (East), Mumbal - 400 051.

Page 38 of 40

Director (Work)
Metro-PIU
M.M.R.D.A.,

Examined and found in order

Director/UT/Civil RDSO, Lucknow

Directorare Noticed on A

		For Turnout Fastening adopted is System 336 and the lateral clearance of 210 ± 30 mm between the running rail and derailment guard is provided.
11.	Vertical location of Derailment upstand w.r.t. Rail plane	Not lower than 25mm from the top of rail level.
12.	Glued insulated Rail Joint provided? If Yes , type of GIRL	Insulated glued joint is not required in this project as the CBTC moving block signaling system adopted.
13.	Welding Of Rail (LWR /CWR)	CWR
14.	Whether SEJ provided? If Yes Type of SEJ	No. 1995 Department of the Control o
15.	Type of welding	FBW (Flash Butt) and ATW (Alumino Thermic)
13.	Type of welding	Tiber (Flash butt) and ATTY (Alum)

# ii) Turnouts & Switches:

S.N.	Components / Items	Programment 1 Names	2
1	Type of turnout, scissors crossovers (crossing angle)	Type of the 1 in (9 cm s many)	1 in 7
2	Canted or uncanted	Canted 1 in 20	Canted 1 in 20
3	Radius	300m	190m
4	Length of switch	14.390 m	11.462m
5	Type of Switch (Thick web or otherwise)	Thick web	Thick web
6	Switch entry angle	0° 9' 15.6"	0° 14' 36"
7	Speed potential	45 Kmph	35 Kmph
8	Location of Use (Main line or Depot)	Mainline	Mainline
9	Rail Section used for switch	60E1, IRS-T-12-2009, 1080 grade HH for stock rail &	60E1, IRS-T-12- 2009, 1080 grade

Page 39 of 40

. Chief Engineer (Civil) - Metro PIU Mumbai Metropolitan Region Development Authority, Bandra (East), Mumbai - 400 051. Director (Work) Metro-PIU M.M.R.D.A.,

Examined and found in order

Director/UT/Civil RDSO, Lucknow

MUMEAN S STORED TO Approved on the Approved o

		60E1A1 for switch/tongue rail.	HH for stock rail & 60E1A1 for switch/tongue rail.
10	Second drive provided	Provided	No

#### Crossing:

S.N.	Components / Items	Provisions / Reference
1.	Crossing: Curved or straight	Crossing of turnout 1 in 9 R300m and turnout 1 in 7 R190m are in curve
2.	Crossing: Canted or uncanted	Canted tension Canted to the Canted
3.	Length of Weldable leg extension	1.2 m minimum
4.	Check Rail section	UIC 33 (33 C1)
5.	Height of Check rail above the rail plane	25 mm
6.	Check Rail clearance at the middle	6 36-42mm
7.	Check Rail clearance at the end	80mm

# Part - C: Check List of submissions while submitting compliance:

1.	Compliance of Part-A	Complied
2.	Design of subgrade/embankment for slab (Para 6.xii)	Not applicable in Main line
3.	Design calculations of track slab /plinth beam along with detailed structural drawings as approved by metro authorities. (Para 6)	Complied, Enclosed in Appendix C1/5 and C1/6
4.	Design calculations/ studies with regard to clearance of Check rails / Restraining Rails. (Para 7.1)	Compiled Enclosed in Appendix-C1/7
5.	Design calculations of derailment guards along with detailed structural drawings shall be furnished for record. (Para 8)	Compiled, Enclosed in Appendix -C1/5 and C1/6

Chief Engineer (Civil) - Metro PIU

Page 40 of 40

Director (Work) Metro-PIU M.M.R.D.A.,

Examined and found in order

Director/UT/Civil RDSO, Lucknow

Mumbai Metropolitan Region Development Authority,