

भारत सरकार (GOVERNMENT OF INDIA)  
रेल मंत्रालय (MINISTRY OF RAILWAYS)  
रेलवे बोर्ड (RAILWAY BOARD)

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No.: 2024/M(PU)/1/19

New Delhi, Dated: 22.05.25

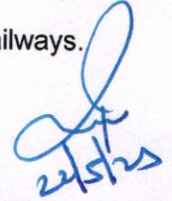
**General Manager,**  
RWF, Yelahanka, Bangalore  
Modern Coach Factory, Raebareli

**Principal Chief Administrative Officer,**  
Rail Wheel Plant, Bela

**Sub.: Production Programme of Rail Wheel Factories 2025-26(Rev.I) & 2026-27.**

Production Programme of Rail Wheel Factories for the year 2025-26(Rev.I) & 2026-27 duly approved by Railway Board, is enclosed for necessary action, please.

This issue with the concurrence of the Finance Directorate of Ministry of Railways.



(Paras Mehendiratta)  
Joint Director/ME (PU)  
Railway Board

No.2024/M(PU)/1/19

New Delhi, Dated: 22.05.25

Copy forwarded for information to:-

1. PFA, RWF, Yelahanka, Bangalore
2. PFA, RWP, Bela
3. PFA, MCF, Raebareli



**For Member (Finance)/Railway Board**

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4. EDF(B), EDRS(P), EDF(S),
5. DRS(IC) , DRS(F).
6. RS (WTA), F(S)I, M(L) Branches of Railway Board.

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**Production Programme 2025-26 (Rev.I)**

<b>Wheel and Wheel-Set from Rail Wheel Factories</b>			
<b>ITEMS</b>	<b>RWF</b>	<b>RWP</b>	<b>FWP/MCF</b>
<b>Wheel Sets</b>			
Wheel sets	125000*		
<b>Loose Wheels</b>			
Wagon	15000		
BG ICF		40000	
BLC	16000		
EMU/MEMU		20000	
LHB Wheels			50000
<b>Total Loose Wheels</b>	<b>31000</b>	<b>60000</b>	<b>50000</b>
<b>Total Wheels Planning from Rail Wheel Factories</b>	<b>210000</b>	<b>60000</b>	<b>50000</b>
<b>Requirement</b>	333600 (Wagon)	65000 (ICF+MEMU)	144000 (LHB)
<b>Wheels from External Sources**</b>	123600 (Wagon)	5000 (MEMU)	94000 (LHB)

\* To be manufactured using both internal and external sources

\*\*Note - Wheels for VB, Loco, EMU/MEMU M/C, Misc. and any forged wheel requirement **other than planned above** from Railway PUs is to be met through external sources

<b>Axle planning from Rail Wheel Factories</b>	
<b>Wheel Sets</b>	
<b>Axles</b>	<b>Nos</b>
Axles for wheelsets	<b>123000</b>
<b>Loose Axles</b>	
BG Loco Axles	12000
LHB Axle	16000
MEMU/EMU M/C Axles	1500
MEMU/EMU T/C Axles	1500
Misc Axles	1500
VB Axles	2500
BG Coaching (ICF)	2000
<b>Total Loose Axles</b>	<b>37000</b>
<b>Total axle requirement</b>	<b>216800</b>
<b>Total Axle Capacity from Rail Wheel Factory</b>	<b>160000</b>
<b>Axles from External Sources</b>	<b>56800</b>
<b>Distribution Type-Wise from External Sources</b>	
<b>Wagon (Including Wheel-Sets)</b>	
LHB	31800
EMU/MEMU	21500
	3500

24/11/25  
22/5/25

22/5/25



### Production Programme for 2026-27

Wheel and Wheel-Set from Rail Wheel Factories			
ITEMS	RWF	RWP	FWP/MCF
<b>Wheel Sets</b>			
Wheel sets	125000*		
<b>Loose Wheels</b>			
Wagon	15000	4000	
BG ICF		40000	
BLC	16000		
EMU/MEMU		26000	
LHB Wheels			60000
<b>Total Loose Wheels</b>	<b>31000</b>	<b>70000</b>	<b>60000</b>
<b>Total Wheels Planning from Rail Wheel Factories</b>	<b>210000</b>	<b>70000</b>	<b>60000</b>
<b>Requirement</b>	238400 (Wagon)	70000 (Wagon + ICF + MEMU)	145000 (LHB)
<b>Wheels from External Sources**</b>	28400 (Wagon)	0	85000 (LHB)
* To be manufactured using both internal and external sources			
**Note - Wheels for VB, Loco, EMU/MEMU M/C, Misc. and any forged wheel requirement other than planned above to be met through external sources			

Axle planning from Rail Wheel Factories	
<b>Wheel Sets</b>	
<b>Axles</b>	<b>Nos</b>
Axles for wheelsets	101200
<b>Loose Axles</b>	
BG Loco Axles	12200
LHB Axle	31250
MEMU/EMU M/C Axles	1500
MEMU/EMU T/C Axles	1500
Misc Axles	1500
VB Axles	3850
BG Coaching (ICF)	1000
Wagon Axles	6000
<b>Total Loose Axles</b>	<b>58800</b>
<b>Total axle requirement</b>	<b>166750</b>
<b>Total Axle Capacity from Rail Wheel Factory</b>	<b>160000</b>
<b>Axles from External Sources</b>	<b>6750</b>
<b>Distribution Type-Wise from External Sources</b>	
LHB	3250
EMU/MEMU	3500

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