

**GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)**

No.2022/M (PU)/1/ 11-Part(1)

New Delhi, dated: 13.04.2023

**The General Manager,
RWF, Yelahanka,
Bangalore.**

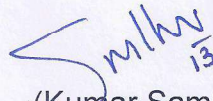
**The Chief Administrative Officer,
Rail Wheel Plant/Bela.**

Sub: Production programme 2023-24 for Rail Wheel Factories(Rev.I).

Ref: This office letter no. 2022/M (PU)/1/ 11 dated 14.07.2022.

Revised Production Programme for Wheel Factories for 2023-24 (Rev. I) duly approved by Railway Board is enclosed at Annexure-I, for necessary action please.

This issue with the concurrence of the Finance Directorate of Ministry of Railways.


(Kumar Sambhav)
Director Mech.Engg.(PU)
Railway Board.

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Copy forwarded for information to:-

1. PFA, RWF, Yelahanka, Bangalore.
2. PFA, RWP, Bela
3. Director of Audit, Southern Railway, Chennai.


For Member Finance.

Copy to: - 1. AM (PU), AM (ME), AM (Traction), AM (RS), AM (Fin.).
2. PED(W&D), PED/EE (RS), EDRS (P), EDF(B), EDF(S), EDRS(RS).
3. DRS(IC), DRS (F), RS (WTA), F(S) I, & RS (B) Br. of Rly. Board.

Production Programme of Rail Wheel Factories 2023-24 (Rev.I)

ITEMS	RWF	RWP
Wheel Sets Wagons including BLC (25T) wagons	108000	
Wheelset Planning from RWF	108000	
Wheels		
For Wagon Wheel sets (BOXN/BLC 25 T)	216000	
Loose Wheels		
Wagon Wheels (Other than BLC)	10000	8000
BG Coaching	5000	25000
BLC	12000	
EMU/MEMU	3000	7000
Total Loose Wheels	30000	40000
Total Wheels including Wheels for Wheel Sets	246000	40000
Total Wheels Planning from Rail Wheel Factories*	210000	40000
Axles	Nos	Units
Axles for wheel sets	66432	66432
Loose Axles		
BG Loco Axles	8860	16834
EMU M/C Axles	500	600
EMU T/C Axles	500	500
Misc Axles	1500	1500
VB Axles	1920	2400
Underslung MEMU M/C Axles	72	86
Underslung MEMU T/C Axles	216	216
Total Loose Axles	13568	22136
Total axle including Wheel Set	80000	88568
Axle Planning		
Total Axle Planning from Rail Wheel Factories	80000	
Wheels from trade	36000	
Finished BOXN Axles from trade	41568	
Other axles from trade (LHB =19460, EMU=5392)	24852	

* RWF to produce 190000 wheels and utilise 20000 wheels from inventory

Note: The production to be reviewed quarterly to explore possibility of production in accordance with requirement

Sm/ky
13/04/2023