

GOVERNMENT OF INDIA  
MINISTRY OF RAILWAYS  
(RAILWAY BOARD)

No.2021/M (PU)/1/49

New Delhi, dated: 20.03.2023

The General Manager,  
RWF, Yelahanka,  
Bangalore.

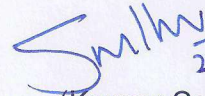
The Chief Administrative Officer,  
Rail Wheel Plant/Bela.

**Sub: Revised Production programme 2022-23 (Rev. I) for Rail Wheel Factories.**

Ref: - This office letter of even no. dt.22.03.2022.

Revised Production Programme for Wheel Factories for 2022-23 (Rev. I) duly approved by Railway Board is enclosed at Annexure- I, for necessary action please.

This issue with the concurrence of the Finance Directorate of Ministry of Railways.

  
20/03/23  
(Kumar Sambhav)  
Director Mech.Engg.(PU)  
Railway Board.

No.2021/M (PU)/1/49

New Delhi, dated: 20 .03.2023

Copy forwarded for information to:-

1. PFA, RWF, Yelahanka, Bangalore.
2. PFA, RWP, Bela
3. Director of Audit, Southern Railway, Chennai.

  
For Member Finance.

Copy to: - 1. AM (PU), AM (ME), AM (Traction), AM (RS), AM (Fin.).  
2. PED(W&D), PED/EE (RS), EDRS (P), EDF(B), EDF(S), EDRS(RS).  
3. DRS(IC), DRS (F), RS (WTA), F(S) I, M (L) & RS (B) Br. of Rly. Board.

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		Annexure-I	
Revised Production Programme of Rail Wheel Factories 2022-23 (Rev. I)			
ITEMS	RWF		RWP
	Proposed		
Wheel Sets Wagons including BLC (25T) wagons (excluding NRC)	81328		
<u>Wheels</u>			
For Wagon Wheel sets (BOXN/BLC 25 T)	162656		
<b>Loose Wheels</b>			
Wagon	5500		15000
BG Coaching	7000		20000
BLC	12800		
Other Coaching incl. MG	190		
EMU	5900		
<b>Total Loose Wheels</b>	<b>31390</b>		<b>35000</b>
<b>Total Wheels planning including Wheels for Wheel Sets</b>	<b>194046</b>		<b>35000</b>
<b>Wheels to be utilized from RWF inventory for wheel sets</b>	<b>3070</b>		
<b>Total Wheels Planning from Rail Wheel Factories</b>	<b>190976</b>		<b>35000</b>
<u>Axles</u>	Nos	Units	
Axles for wheel sets	81328	81328	
<b>Loose Axles</b>			
BOXN	1200	1200	
BG Loco Axles (Con. & HHP)	8600	16340	
BG Coaching Axles LHB	5160	6450	
EMU M/C Axles	1400	1680	
EMU T/C Axles	2100	2100	
Misc Axles	1850	1850	
<b>Total Loose Axles</b>	20310	29620	
<b>Total axle including Wheel Set</b>	<b>101638</b>	<b>110948</b>	
<u>Axle Planning</u>			
<b>Axles to be utilized from inventory for wheel sets</b>	652		
<b>Total Axle Planning from Rail Wheel Factories</b>	<b>83160</b>		
<b>Axles from trade</b>	<b>17826</b>		

Sm/hw  
20/03/23

