



भारत सरकार (GOVERNMENT OF INDIA)
रेल मंत्रालय (MINISTRY OF RAILWAYS)
रेलवे बोर्ड (RAILWAY BOARD)



No.2023/M (PU)/1/19

New Delhi, dated: As Signed

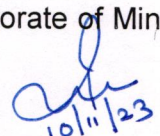
The General Manager,
RWF, Yelahanka,
Bangalore.

The Chief Administrative Officer,
Rail Wheel Plant/Bela.

Sub: Production programme 2024-25 for Rail Wheel Factories.

Production Programme for Wheel Factories for 2024-25 duly approved by Railway Board is enclosed at Annexure-I, for necessary action please.

This issue with the concurrence of the Finance Directorate of Ministry of Railways.



(Paras Mehendiratta)
JDME (PU & Dev.)
Railway Board.

No. 2023/M (PU)/1/19

New Delhi, dated: 10.11.2023

Copy forwarded for information to:-

1. PFA, RWF, Yelahanka, Bangalore.
2. PFA, RWP, Bela
3. Director of Audit, Southern Railway, Chennai.


For Member Finance.

Copy to: - 1. AM (PU), AM (ME), AM (Traction), AM (RS), AM (Fin.).
2. PED(W&D), PED/EE (RS), EDRS (P), EDF(B), EDF(S), EDRS(RS).
3. DRS(IC), DRS (F), RS (WTA), F(S) I, M (L) & RS (B) Br. of Rly. Board.

Proposed Production Programme of Rail Wheel Factories 2024-25			
ITEMS	RWF		RWP
Wheel Sets Wagons including BLC (25T) wagons	104000		
Wheelset Planned from RWF	104000		
Wheels			
For Wagon Wheelsets (BOXN/BLC 25 T)	208000		
Loose Wheels			
Wagon Wheels (Other than BLC)	25000		
BG Coaching			30000
BLC			16000
EMU/MEMU			12000
Total Loose Wheels	25000		58000
Total Wheels including Wheels for Wheel Sets	233000		58000
Total Wheels Planned from Rail Wheel Factories	190000		48000
Axles	Nos	Units	
Axles for wheelsets	104000	104000	
Loose Axles			
BG Loco Axles	9000	17100	
LHB Axles	1500	1875	
EMU M/C Axles	500	600	
EMU T/C Axles	1000	1000	
Misc Axles	1000	1000	
VB Axles	4496	5620	
Total Loose Axles	17496	27195	
Total axle including Wheel Set	121496	131195	
Axle Planning			
Total Axle Planned from Rail Wheel Factories	112000*	116499	
Wheels from trade	53000		
Finished BOXN Axles from trade	9496		
Other axles from trade (LHB =20500, EMU=6000 & BOXN rough turned=4000)	30500		
<p>* The production program of RWF may be reviewed subject to the actual commissioning of the 3rd machining line.</p> <p>RWF to expedite the commissioning of 3rd Machining Line, so that procurement from trade could be marginalized.</p>			

10/11/23