Pr. Chief Mechanical Engineers
All Indian Railways

Sub: Marking of overhauling particulars of CTRB
Ref: Board’s letters No. 2018/M(N)/951/35 dt. 12/1/17 & 4/10/17

For the purpose of ensuring proper inspection, identification and withdrawal of due/overdue CTRB from service in Open Line depots, instructions were issued vide Board’s letter referred above. It was [Para (a) of letter dt. 04/10/2017] advised that wagons being turned out after POH should be fitted with cap screws having unpainted heads. The heads of the cap screws were to be painted yellow during ROH to indicate the number of ROH cycles that the CTRB have already completed from the last overhaul.

Now that same such wagons have already started coming back to shops, which have cap screws painted yellow, an issue has arisen in the workshop regarding how to find adequate no. of unpainted cap screws for fitment in outgoing wagons.

It is clarified that all cap screws received by the workshops whether with painted heads or without, while being thoroughly inspected for their condition, also are required to be thoroughly cleaned using suitable solvents/thinners so that all traces of old paint, grease, rust etc., are completely removed. Preferably, the yellow paint should be removed using suitable thinners. Wherever, it becomes unavoidable, black or white paint should be used for covering/hiding the yellow paint marks on the head of such screws.

Necessary action may be taken accordingly.

(AJAY NANDAN)
Exec. Director Mech. Engg. (Fr)
Railway Board

Copy to: DIR/NCO