No.2018/M(N)/951/5

New Delhi, dated: 30.12.2019

The Principal Chief Mechanical Engineers
All Indian Railways

Sub: spares for maintenance of BLCM rakes.

Ref: M/s. CONCOR’s letter No.CON/T/Modifi/BLCM/2018-Vol.1 dated 22.11.2019

Broad gauge bogie container flat wagons type BLCA and BLCB wagons are upgraded to 22.0T axle load by providing additional spring in the suspension, Non-metallic friction wedges and constant contact side bearer.

Friction wedges and the constant side bearer provided in BLCAM/BLCBM are different design from the material provided in the conventional BLC/BCC rakes.

Apropos above, it is advised that adequate stock of unique spares for maintenance of BLCM wagons may be procured and maintained at each depot and workshop.

(Vivek Mohan)
Railway Board
All concerned as per list attached

Dear Sirs,

Sub: Spares for maintenance of BLCM rakes.

Broad Gauge Bogie container flat wagons type BLCA and BLCB wagon are upgraded to 22.0T axle load as per RDSO final speed certificate no MW/SPD/BG/CONTR/DIGITAL STACK/22.0T dated 12.11.2007 duly providing additional sparing in the suspension, Non-metallic friction wedges to specification no CONTR-02-Misc-2007 and Constant Contact Side Bearer to RDSO specification CONTR-01-Misc-2007.

Friction wedges and the Constant Side Bearer provided in BLCAM/BLCBM are at different design from the material provided in the conventional BLC/BCC rakes. Container Corporation of India Ltd. has upgraded around 75 rakes from BLC to BLCM and further work is in progress for modifying around 100 rakes in next one year. During the maintenance of BLCM rakes friction wedges and CCSB to RDSO drawing as indicated above are required. It is requested to procure Friction Wedges and CCSB for replacement of defective material during maintenance/ROH/POH.

P. Srinivas
Group General Manager (Technical-I)

Copy: EDME (Freight), Railway Board, New Delhi for kind information & necessary action