No. 2017/M(N)/951/32
Rail Bhavan, New Delhi-110001, Dated 20.08.2019

P.E.D. (Wagon)
R.D.S.O.
Lucknow

Sub: Defects in Centre sill, knee plate & Sole bar cracks in BRN 22.9 Wagons
Ref: SECR’s letter No. Mech/HQ/008/G35/2348 dt.07.8.2019

Certain newly manufactured BRN 22.9 wagons have been coming with above referred repairs, which need to be attended to. Necessary STR/WMI may be issued for repair procedure for undertaking such repairs as has been brought out by SECR (copy of letter is enclosed).

Railways may also ensure that such repairs whenever arising within the warranty period should invariably be undertaken at the cost of the manufacturer of the wagons. In case the wagon manufacturer does not turn out for undertaking such repairs, the repairs should be undertaken at Railway cost and necessary advice be issued to concerned Finance for recovery of the cost of such repairs from the concerned wagon manufacturers pending bills. This should ensure that wagons requiring such repairs are made available for traffic at the earliest.

D/A: as above

(AJAY NANDAN)
Exec. Director Mech. Engg. (Fr)
Railway Board

Copy to:
ED/QA (M), RDSO, LKO
PCMEs, All Indian Railways

for kind information and necessary action please.
Sub: Defects of center sill, knee plate & sole bar cracks in BRN 22.9 wagons.

Ref: CME/Plg & WS/SECR/BSP's letter No.MECH/HQ/008/008/1830 dated 24.06.2019 (Copy enclosed).

Reference above, 08 BRN 22.9 wagons are available in WRS/Raipur for want of Centre sill & Knee plate joint repairing. The repairing of these wagons is delayed due to non-availability of “STR and repair procedure for undertaking Centre Sill, Knee plate & sole bar repairs on BRN 22.9 wagons”.

RDSO has already been communicated vide this office letter under reference above for issuing “STR and repair procedure for undertaking Centre Sill, Knee plate & sole bar repairs on BRN 22.9 wagons” so that the wagons can be tackled departmentally in the workshop. So for no guidelines have been provided by RDSO in this regard.

You are, therefore, requested to look into the matter and arrange to issue required STR and Repair procedure for BRN 22.9 wagons as mentioned above at the earliest please.

Encl: As above.

(P.S.khairkar)
Chief Rolling Stock Engineer(Fr.)
SECR/BSP
SOUTH EAST CENTRAL RAILWAY
Bilaspur – 495 004 (C.G)

OFFICE OF THE
CHIEF MECHANICAL ENGINEER

Date: 24/06/2019

Executive Director (Wagon)

检测报告

Sub: Detection of center sill, knee plate & sole bar cracks in BRN 229 wagons.
Ref: (a) DG (ME) office letter No. MC/CH/10/003/008/1720 dt. 16/05/2018
(b) CGM/WS letter No. 11/08/2019 dt. 28/05/2019.

Reference above, 08 BRN 229 wagons have been received in WRS/R for 1st
slot inspection. During pre inspection center sill, knee plate & sole bar found crack
in wagons (Details enclosed as annexure).

Hence, Schedules of Technical Requirement and repair procedures are not
available for WRS/R wagons are awaiting for want of repairs in WRS/R.

Hence, it is requested to issue repair procedure/STP for undertaking repair
in knee plate & sole bar crack of such wagons departmentally in

(J Digil)
CME/Pg & WS
SECR