

No. 2011/M(C)/137/4 Wheels

(E-File no. 3330107)
New Delhi, Dated-06.07.2023

Director General,
RDSO, Lucknow

Sub: Guidelines for maintenance of M/s KLV make Wheel Disc for LHB coaches.

Ref: i. RDSO's letter No MC/WTa/Tender Dated 21.04.2023.

ii. Railway Board letter No. 2011/M(C)/137/4Wheels Dated 13.02.2023.

iii. RDSO's letter No. MC/WA/Failure dated 25.01.2023 and 11.05.2023.

The report submitted by RDSO vide reference i above has been deliberated at Board and accordingly following actions has been approved by Board (MTRS) with respect to RDSO's recommendations under Para 5 of the report, :

Ref. Para No of RDSO report	Action to be taken
5.ii	<p>a. All Workshops may be advised to carry out Ultrasonic testing, as per code of procedure issued by M&C directorate/RDSO for wheels of M/s KLV make supplied under WTA-514, whenever these wheels are dispatched to the associated workshops.</p> <p>b. M&C directorate/RDSO may further be advised to impart training and to carry out DEMO for testing as per the UST testing code issued in all major workshops within next 03 Months like JUDW/NR, AJM/C/NWR, LLH/ER, DBRT/NFR, MCS/ECOR, KGP/SER, GKP/NER, MTN/CR, Lower Parel/WR, MYS/SWR, PER/C/SR and LLGD/SCR etc.</p> <p>c. M&C directorate shall further be advised maintain record of such training and trained personnel.</p>
5. iii	
5. iv.	<p>Zonal Railways may be advised to identify all Wheel discs of M/s KLV make supplied under WTA-514 and fitted in LHB Coach and subsequently to monitor WILD/OMRS alerts and to carry out UST testing as proposed by RDSO.</p>
5.v	
5.vi	<p>RDSO is further advised to proceed and conclude further examination of the failed wheels at reputed labs such as NML lab Jamshedpur on priority engaging the third party inspection agency for this supply i.e. M/s RITES in the process.</p>

Consolidated instructions accordingly may further be issued to all Zonal Railways for taking action on priority.

(सुमन कुमार तांती)

निदेशक / यांत्रिक इंजी. कोचिंग
रेलवे बोर्ड

C/- PCMEs/All Zonal Railways and PUs, PED/RS/RDSO, ED/Carriage/RDSO - for kind information and necessary action please.