

No. 2020/M(C)/650/2

(E-File No. 3325657)
New Delhi, Date: 18.01.2023

PCME
CR, SR and SWR

Sub: Conversion of ICF coaches into NMGHS coaches (with modified Ball transfer Units) with locking arrangements.

**Ref: i. SWR letter No. SWR/M/W/10 Vol-IX dated 12.01.2023.
ii. RDSO letter no. MC/MV/Maruti dated 02.01.2023.
iii. Railway Board letter no. 2021/M(C)/142/4 (17) dated 28.11.2022 and 30.11.2022.**

Vide letter under reference (i) above, SWR has requested to permit the use of High Carbon steel balls transfer unit (BTU) as fitted by CR in recently turned out rake, instead of SS BTU as recommended by RDSO.

The matter has been examined at Board and accordingly, it is advised that Railways may provide High Carbon steel balls transfer unit (BTU) instead of SS BTU for the 05 rakes planned to be manufactured initially.

Further the RSP work of conversion of 125 coaches (5 rakes of 25 coaches) into NMGHS coaches (with modified Ball transfer Units) are redistributed as under:

Zonal Railway	Earlier Distribution No. of coaches (rakes)	Revised Distribution No of coaches (rakes)	P.B. Item No.
CR	25 coaches (1 rake)	50 coaches (2 rakes)	694/22-23 (1295/21-22)
SR	50 coaches (2 rakes)	25 coaches (1 rake)	1264/22-23
SWR	50 coaches (2 rakes)	50 coaches (2 rakes)	1264/22-23

For further necessary action please.

(सुमन कुमार तांती)
निदेशक / यांत्रिक इंजी. को.
रेलवे बोर्ड

C/-ED/FM/RB for kind information and necessary action please.

-ED/Carriage/RDSO- for kind information and necessary action please.