

G/P

**GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
RAILWAY BOARD**

No.95/M(C)/141/1

New Delhi, dated 24th JULY 2019

**Pr. Chief Mechanical Engineer,
All Indian Railways**

Sub: Quality of POH of ICF coaches from workshops

In the recent parliament session on Railway Budget, large no. of MPs criticized the poor condition of rakes running with ICF coaches. During my inspection of various coaching depots, I find that some of the workshops are doing good quality work and in many workshops POH quality is very poor leading to the situation of poor conditions of coaches in open lines. Proper attention in the workshops is therefore utmost important and poor quality work from the shops should not be accepted and the violation of instruction and procedure must be dealt with the firm hand to establish the proper quality standard in POH outturn ICF coaches. Since the complaints of MPs and passengers are mostly related to the interior conditions, it is requested to kindly ensure the implementation of following practices related to the coach interior in all POH workshops.

1. Attention to toilets :

- i) PVC flooring must be changed on 100% basis in all toilets and joints should be properly welded.
- ii) Provision of two phased flush valve recommended by RDSO during POH should be made compulsory along with Provision of APD to avoid misuse /theft problem in Open line.
- iii) Buffing of wash basin wall protector after removing them and buffing of toilet pan in position should be made compulsory.
- iv) New mirror should be provided correctly as per drawing (most of the workshops are wrongly fixing the mirror with exposed angle). Mirror must be having IR logo.
- v) Pipe fittings AND PLUMBING work must be attended properly by removing the pipe and painting it outside. Water tank must be flushed & Rubber hose quality to be ensured.
- vi) All paint stains on the wall and floor must be removed before turning out the coach.
- vii) All toilets must be provided with the ventury arrangement and louvers on the toilet doors.
- viii) Toilets roofs sheet must be changed on 100% basis. And the damaged and defaced wall panel, door latches and barrel bolt should be attended properly.
- ix) Wash basin Drain pipe should be properly secured and pipe to be painted from outside.