

भारत सरकार GOVERNMENT OF INDIA
रेल मंत्रालय MINISTRY OF RAILWAYS
(रेलवे बोर्ड RAILWAY BOARD)

No. 2012 M(C) /165/3

New Delhi, dated 19.08.2019

The Principal Chief Mechanical Engineers,
All Indian Railways.

Sub: Quality Audit of Coaching Depots and Workshops

G.P
Increase in cases of enroute coach detachment due to failure of roller bearings, Primary spring breakages, Air springs failure, Knuckle breakages in LHB coaches, control arm breakages, Wheel defects etc is a matter of concern. Not only do they result in heavy punctuality losses but also pose a huge safety risk.

To improve the maintenance practices being followed by Zonal Railways, it has been decided to conduct quality audits of major LHB coaching depots and coaching workshops nominated for LHB maintenance immediately. The audit may be conducted by a team comprising of one SAG officer i.e CRSE and JAG/SS Officers from Zonal Railways.

The objective of the audit is to ensure that Coaching Workshops/ Coaching Depots are following all the instructions for maintenance. Proper analysis of observations during maintenance is to be conducted so as to avoid recurrence, and to ensure that no compromise is made pertaining to quality/ safety issues, availability of laid down infrastructure, training to the staff to understand and implement the laid down instructions and perform technical work.

The workshops and coaching depots to be audited are indicated in Annexure-I&II

The scope of Audit will be:

I. Coaching Depots:

- a) Primary maintenance of coaching rake, under gear attention (pit line attention) and rolling in examination, wheel sheeling, coach cleaning, fitment of passenger amenities items, schedule attention of coaches(schedule A, B & C),