भारत सरकार GOVERNMENT OF INDIA रेल मंत्रालय MINISTRY OF RAILWAYS (रेलवे बोर्ड RAILWAY BOARD)

No. 99/M(C)/141/16 Vol.III

New Delhi, dated:

06·10 --09.2017

Chief Mechanical Engineer, All Zonal Railways

Sub: Maintenance of pantry cars and safety therein

Ref: This office letter No.99/M(C)/141/16 Vol.II Dated 11.05.10 & 18.04.11

The guidelines for maintenance of Pantry Cars were advised to all the Zonal Railways by Board's letter No.99/M(C)/141/16 Vol.II dated 11.05.10 & 18.04.11 for implementation. The instruction advised vide Board's letter referred above is being reiterated for information and necessary action.

The cleaning of the Pantry Cars should be carried out as follows:

 Pantry cars may be fully vacated before the train is taken for pit line maintenance at primary end.

2. During the trip maintenance of pantry car all Sunmica panel, berth rexine, Gas room, lavatory area, Steel panel, window glass & window shutter be cleaned properly using proper cleansing material.

3. All floor checkered plate be cleaned by floor scrubber machine. Hosing with water jet should not be done as it leads to corrosion.

4. Rodent Control treatment should be ensured in every trip during primary maintenance.

5. Pest Control is to be done every 15 Days OR earlier as per need.

- 6. In addition to activities carried out during trip maintenance / Schedule D1, following will be done during the maintenance in Schedule A (1 month+/- 3days) / Schedule D2 (1 month +/- 3 days).
 - (a) Fans & Tube light covers to be opened & cleaned.
 - (b) Intensive Cleaning using portable steam machine to remove all oil / dirt etc.
 - (c) Exhaust fan should be opened, cleaned & scrubbered.
- 7. In addition to activities carried out during Schedule A / Schedule D2, following will be done during the maintenance in Schedule B (3 month+/- 7days) / 3 month+/- 7days in LHB Pantry Cars
 - a. Buffing of bottle coolers, hot case, sinks, washbasins, and other steel items like counters
 - b. Ceiling panel should be cleaned thoroughly.

Proper cleaning and disinfection of the pantry car should be ensured during primary maintenance by the zonal railways.

(Navaid Talib)

Director Mech. Engg/(Chg)

Railway Board