

भारत सरकार GOVERNMENT OF INDIA

रेल मंत्रालय MINISTRY OF RAILWAYS

रेलवे बोर्ड (Railway Board)

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New Delhi dated 08.08.2017

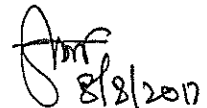
Chief Mechanical Engineers,
All Zonal Railways.

Sub: LHB maintenance.

It has been decided by Board that ICF design coach production would be stopped from 2018-19 onwards and only coaches of LHB design would be produced. Population of LHB coaches is gradually increasing and from 2018-19 onwards the increase would be substantial as all production would be of LHB type coaches only. Hence, LHB coaches would have to be progressively based in all the depots of Indian Railways. In view of this, adequate planning for maintenance of LHB coaches needs to be carried out by the Zonal Railways. Some of the points which require attention are as under:

- (i) All depots should be in a state of readiness to maintain LHB coaches.
- (ii) All Officers, Supervisors and staff to be trained in LHB maintenance.
- (iii) Stocking proposals for LHB maintenance spares to be processed.
- (iv) AAC's of LHB items already stocked to be reviewed and enhanced, keeping in view increase in LHB holding.
- (v) LHB wheel pool and availability of wheels to be reviewed. Planning for enhanced holding to be ensured. Workshops to plan for increased LHB wheel production and review requirement of M&P like Wheel Balancing Machines, etc. required for LHB wheel production.
- (vi) Supervisors and staff should have adequate knowledge for maintaining WSP & brake gear system. Appropriate system for maintenance to be developed including AMC, if required.
- (vii) Workshop capacity for POH of LHB coaches to be reviewed and plan for additional capacity be made, if required.
- (viii) SS-I schedule was to be started by Zonal Railways at nominated depots. Railways to review facilities available with all the depots for starting SS-I schedule progressively where LHB coaches are/would be based including training of staff for carrying out SS-I schedule. Zonal Railways to ensure that at least one depot starts SS-I Schedule by end of August, 2017.

2. Board has desired that Zonal Railways should plan for the above activities and draw out an action plan for the same. Board should be advised of the action taken/status and action plan for all the items by 31.08.2017.



(डिम्पी गर्ग)

का.नि.यां.इं.(कोचिंग)

रेलवे बोर्ड

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PSO to MRS for information of MRS