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**भारत सरकार GOVERNMENT OF INDIA**  
**रेल मंत्रालय MINISTRY OF RAILWAYS**  
**रेलवे बोर्ड (Railway Board)**

No.97/M(C)/137/1 Vol.XI

New Delhi dated 22.11.2016

General Manager,


Integral Coach Factory, Chennai.  
Rail Coach Factory, Kapurthala.

Sub: Manufacture of ICF Conventional Coaches with CBC.

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It has been decided by Railway Board that henceforth no conventional ICF Mainline Coach will be manufactured with screw coupling. The Production Units will turn out the ICF conventional mainline coaches with Central Buffer Couplers of Balanced Draft Gear type only. The in-process coaches under furnishing or in advanced stage of shell manufacturing can only be allowed to be turned out with screw coupling. With immediate effect, any new underframe being taken up for manufacture should be only with CBC. The conventional ICF coaches for military, RAs under manufacturing may be turned out with screw coupling but with the universal headstock so that these can be fitted with Central Buffer Couplers at a later date.

2. Production Units may take necessary action for immediate compliance of instructions of Board and acknowledge indicating the cut in date by return.

  
(SHAIENDRA SINGH)  
Exec. Dir. Mech. Engg. (Chg.)  
Railway Board