

**MINUTES OF THE MEETING ON DOOR REPAIR BY MT&RS WITH PCME/ECR HELD ON**  
**08.01.2024 THROUGH V.C.**

SN	Items	Action by
1	PCME/ECR mentioned that following type of repairs are being done on doors of wagons on ECR:- i. Repair of Doors before loading as OTWR (On Train Wagon Repair) MT&RS advised that 3 to 4 short videos of activities being carried out in siding during OTWR may be prepared and shown in next meeting. ii. Repair of wagons doors during CC examination iii. Repair of Doors in wagons those are specifically marked sick for blocking of doors as per RDSO instructions	PCME/ECR
2	A presentation on Door Blocking & Door shortening in DDU/Yard was given by Sr. DME/DDU. As block of doors was not fully as stipulate in drawing as such it was suggested that pre-fabricated ribs/components be explored for improving sturdiness and for this purpose, Wagon repair workshop/Jhansi to be approached for fabrication & supply of the same to ECR.	PCME/ECR PCME/NCR
3.	ECR should study the issues arising in the door opening mechanism during the unloading of BOBRN in sidings. The type of defects arising in the door mechanism should be identified for corrective action.	PCME/ECR
4.	Zonal Railways should improve quality of door repairs at that end as and when situations arise for the same e.g. examinations, loading, special repairs etc.	All PCMEs
5.	PCME/ECR mentioned that they have given contracts to M/s N.F. Forgings and M/s Braithwaite for assigned work. While nature of work done in such work is good, however, there is a need to improve rate of attention to such wagons so as to keep ineffective under control. ECR mentioned that the output of NF forging is less which needs to be improved. The issue of the same be dealt by ZR so that NF forging improves his output.	PCME/ECR EDME/Freight

  
10.01.24

(Happy Walia)

EDME (Freight)/ Railway Board

No. 2022/M(N)/951/Wagon Door

Date:10.01.2024

Copy to:

1. MT&RS for kind information please
2. AM (ME) for kind information please
3. PCMEs/All Zonal Railways for kind information and implementation please
4. PED(RS)/RDSO for kind information please